



# COORDINATED RESPONSE EXERCISE<sup>®</sup>

## Pipeline Safety Training For First Responders



## EMERGENCY RESPONSE MANUAL

Overview

Operator Profiles

Emergency Response

NENA Pipeline Emergency Operations

Signs of a Pipeline Release

High Consequence Area Identification

Pipeline Industry ER Initiatives

Pipeline Damage Reporting Law

# 2025

# EMERGENCY CONTACT LIST

<b>COMPANY</b>	<b>EMERGENCY NUMBER</b>
Alliance Pipeline (A Joint Venture of Enbridge and Pembina).....	1-800-884-8811
Archer Daniels Midland of Illinois .....	1-800-620-1748
Bridger Pipeline LLC.....	1-866-305-3741
Caliber Midstream .....	1-866-535-2522
Cenex Pipeline, LLC.....	1-800-421-4122
Crestwood Midstream Partners (Natural Gas).....	1-800-375-5702
Crestwood Midstream Partners.(Natural Gas Liquids).....	1-877-839-7473
Crestwood Midstream Partners.(Crude).....	1-800-753-5531
Dakota Access Pipeline .....	1-800-753-5531
Dakota Gasification Company .....	1-866-747-3546
Dakota Natural Gas, LLC .....	1-888-933-9743
Denbury Inc. ....	1-888-651-7647
Devon Energy.....	1-833-463-6749
Enable Midstream - Bakken Crude Services.....	1-800-753-5531
Enbridge Energy Company, Inc. / North Dakota Pipeline Company LLC.....	1-800-858-5253
Great Plains Natural Gas Company .....	1-877-267-4764
Harvest Midstream Company .....	1-713-289-2921
Hess Corporation.....	1-800-406-1697
Kinder Morgan Double H.....	1-877-977-2078
Liberty Midstream Solutions, LLC.....	1-701-664-3035
Magellan Midstream Partners, L.P.....	1-800-720-2417
Montana Dakota Utilities Company .....	1-800-638-3278
MPLX - Andeavor Field Services LLC .....	1-800-725-1514
or .....	1-866-283-7676
Nesson Gathering System LLC.....	1-701-664-3139
NuStar Pipeline Operating Partnership L.P. ....	1-800-759-0033
Pecan Pipeline.....	1-866-899-2626
Pembina ASM.....	1-800-360-4706
Pembina Cochin LLC.....	1-800-360-4706
Petro - Hunt, LLC.....	1-701-863-6500
Plains Pipeline, L.P. ....	1-800-708-5071
Savage .....	1-701-774-9316
Summit Midstream Partners, LP.....	1-888-643-7929
Targa Resources Inc. (Crude) .....	1-866-957-3133
Targa Resources Inc. (Gas).....	1-800-722-7098
Vantage Pipeline US LP .....	1-800-360-4706
WBI Energy Transmission .....	1-888-859-7291
Xcel Energy .....	1-800-895-2999

**Note:** The above numbers are for emergency situations. Additional pipeline operators may exist in your area. Visit the National Pipeline Mapping System at [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov) for companies not listed above.

<b>ONE-CALL SYSTEM</b>	<b>PHONE NUMBER</b>
North Dakota One Call .....	1-800-795-0555
National One-Call Referral Number.....	1-888-258-0808
National One-Call Dialing Number .....	811

## Table of Contents

Sponsor Listing.....	1
Overview.....	2
Training Presentation .....	4
Hazardous Liquids Material Data Sheet.....	19
Highly Volatile Liquids Material Data Sheet.....	20
Natural Gas Material Data Sheet.....	21
Emergency Response Guidebook.....	22
Alliance Pipeline .....	23
Archer Daniels Midland of Illinois .....	24
Bridger Pipeline LLC.....	25
Caliber Midstream .....	26
Cenex Pipeline, LLC.....	28
Crestwood Midstream Partners.....	29
Dakota Access Pipeline .....	30
Dakota Gasification Company.....	31
Dakota Natural Gas, LLC .....	33
Denbury Inc. (ExxonMobil) .....	34
Devon Energy.....	36
Enable .....	39
Enbridge Energy Company, Inc. / North Dakota Pipeline Company LLC.....	40
Great Plains Natural Gas Company .....	41
Harvest Midstream Company.....	42
Hess Corporation.....	43
Kinder Morgan Double H.....	44
Liberty Midstream Solutions, LLC.....	46
Magellan Midstream Partners, L.P.....	47
Montana-Dakota Utilities Company .....	49
MPLX - Andeavor Field Services LLC .....	50
Nesson Gathering System LLC.....	52
NuStar Pipeline Operating Partnership L.P. ....	54
Pecan Pipeline.....	56
Pembina ASM.....	57
Pembina Cochin LLC.....	58
Petro Hunt, L.L.C.....	59
Plains Pipeline, L.P.....	60
Savage .....	61
Summit Midstream Corporation.....	62
Targa Resources Inc.....	66
Vantage Pipeline US LP (Vantage).....	68
WBI Energy Transmission .....	69
Xcel Energy .....	70
Emergency Response .....	71
NENA Pipeline Emergency Operations - Call Intake Checklist .....	73
PSAP - Notification of Potential Rupture Rule.....	74
Pipelines In Our Community / Pipeline Markers / Call Before You Dig.....	75
Signs Of A Pipeline Release / What To Do If A Leak Occurs / Pipeline Emergency.....	76
High Consequence Areas Identification / Identified Sites.....	77
Maintaining Safety and Integrity of Pipelines / How You Can Help Keep Pipelines Safe / NPMS / Training Center .....	78
Pipeline Damage Reporting Law / Websites .....	79



To: ALL EMERGENCY OFFICIALS

From: North Dakota Pipeline Association

Re: Pipeline Emergency Response Planning Information

This material is provided to your department as a reference to pipelines that operate in your state in case you are called upon to respond to a pipeline emergency.

For more information on these pipeline companies, please contact each company directly. You will find contact information for each company represented throughout the material.

This information only represents the pipeline and/or gas companies who work with our organization to provide training and communication to Emergency Response agencies such as yours. There may be additional pipeline operators in your area that are not represented in this document.

For information and mapping on other Transmission Pipeline Operators please visit the National Pipeline Mapping System (NPMS) at: <https://www.npms.phmsa.dot.gov>.

For information on other Gas and Utility Operators please contact your appropriate state commission office.

Further product-specific information may be found in the US Department of Transportation (DOT) *Emergency Response Guidebook for First Responders*.

The Guidebook is available at:

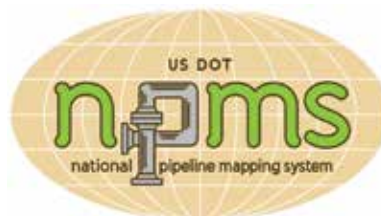
<https://www.phmsa.dot.gov/sites/phmsa.dot.gov/files/2024-04/ERG2024-Eng-Web-a.pdf>

# Pipeline Emergency Response **PLANNING INFORMATION**

## **ON BEHALF OF:**

Alliance Pipeline  
Archer Daniels Midland of Illinois  
Bridger Pipeline LLC  
Caliber Midstream  
Cenex Pipeline, LLC.  
Crestwood Midstream Partners  
Dakota Access Pipeline  
Dakota Gasification Company  
Dakota Natural Gas, LLC  
Denbury Inc. (ExxonMobil)  
Devon Energy  
Enable  
Enbridge Energy Company, Inc.  
Great Plains Natural Gas Company  
Harvest Midstream Company  
Hess Corporation  
Kinder Morgan Double H  
Liberty Midstream Solutions, LLC

Magellan Midstream Partners, L.P.  
Montana-Dakota Utilities Company  
MPLX - Andeavor Field Services LLC  
Nesson Gathering System LLC  
North Dakota Pipeline Company LLC  
NuStar Pipeline Operating Partnership L.P.  
Pecan Pipeline  
Pembina ASM  
Pembina Cochin LLC  
Petro Hunt, L.L.C.  
Plains Pipeline, L.P.  
Savage  
Summit Midstream Corporation  
Targa Resources Inc.  
Vantage Pipeline US LP (Vantage)  
WBI Energy Transmission  
Xcel Energy



Note: The enclosed information to assist in emergency response planning is delivered by Paradigm Liaison Services, LLC on behalf of the above sponsoring companies. Visit the National Pipeline Mapping System at <https://www.npms.phmsa.dot.gov> to determine additional companies operating in your area.

**Pipeline Purpose and Reliability**

- Critical national infrastructure
- Over 2.7 million miles of pipeline provide 65% of our nation’s energy
- 20 million barrels of liquid product used daily
- 21 trillion cubic feet of natural gas used annually

**Safety Initiatives**

- Pipeline location
  - Existing right-of-way (ROW)
- ROW encroachment prevention
  - No permanent structures, trees or deeply rooted plants
- Hazard awareness and prevention methods
- Pipeline maintenance activities
  - Cleaning and inspection of pipeline system

**Product Hazards and Characteristics**

**Petroleum (flow rate can be hundreds of thousands of gallons per hour)**

- Flammable range may be found anywhere within the hot zone
- H2S can be a by-product of crude oil

<u>Type 1 Products</u>	<u>Flash Point</u>	<u>Ignition Temperature</u>
Gasoline	- 45 °F	600 °F
Jet Fuel	100 °F	410 °F
Kerosene	120 °F	425 °F
Diesel Fuel	155 °F	varies
Crude Oil	25 °F	varies

**Natural Gas (flow rate can be hundreds of thousands of cubic feet per hour)**

- Flammable range may be found anywhere within the hot zone
- Rises and dissipates relatively quickly
- H2S can be a by-product of natural gas – PPM = PARTS PER MILLION
  - 0.02 PPM                      Odor threshold
  - 10.0 PPM                      Eye irritation
  - 100 PPM                        Headache, dizziness, coughing, vomiting
  - 200-300 PPM                Respiratory inflammation within 1 hour of exposure
  - 500-700 PPM                Loss of consciousness/possible death in 30-60 min.
  - 700-900 PPM                Rapid loss of consciousness; death possible
  - Over 1000 PPM              Unconsciousness in seconds; death in minutes
- Incomplete combustion of natural gas may release carbon monoxide
- Storage facilities may be present around populated areas/can be depleted production facilities or underground caverns
- Gas travel may be outside the containment vessel along the natural cavern between the pipe and soil

**Propane, Butane and Other Similar Products**

- Flammable range may be found anywhere within the hot zone
- Products cool rapidly to sub-zero temperatures once outside the containment vessel
- Vapor clouds may be white or clear

<u>Type 3 Products</u>	<u>Flash Point</u>	<u>Ignition Temperature</u>
Propane	- 150 °F	920-1120 °F
Butane	- 60 °F	725-850 °F

**Line Pressure Hazards**

- Transmission pipelines – steel (*high pressure: average 800-1200psi*)
- Local gas pipeline transmission – steel (*high pressure: average 200-1000psi*)
- Local gas mains and services – steel and/or plastic (*low to medium pressure*)
  - Mains: up to 300psi
  - Service lines: up to regulator
    - Average 30-45psi and below
    - Can be up to 60-100psi in some areas
- At regulator into dwelling: ounces of pressure

**Leak Recognition and Response**

- Sight, sound, smell – indicators vary depending on product
- Diesel engines – fluctuating RPMs
- Black, dark brown or clear liquids/dirt blowing into air/peculiar odors/dead insects around gas line/dead vegetation
- Rainbow sheen on the water/mud or water bubbling up/frozen area on ground/frozen area around gas meter
- Any sign, gut feeling or hunch should be respected and taken seriously
- Take appropriate safety actions ASAP

**High Consequence Area (HCA) Regulation**

- Defined by pipeline regulations 192 and 195
- Requires specialized communication and planning between responders and pipeline/gas personnel
- May necessitate detailed information from local response agencies to identify HCAs in area

**Emergency Response Basics**

- Always follow pipeline/gas company recommendations – pipeline representatives may need escort to incident site
- Advance preparation
  - Get to know your pipeline operators/tour their facilities if possible
  - Participate in their field exercises/request on-site training where available
  - Develop response plans and practice
- Planning partners
  - Pipeline & local gas companies
  - Police – local/state/sheriff
  - Fire companies/HAZMAT/ambulance/hospitals/Red Cross
  - LEPC/EMA/public officials
  - Environmental management/Department of Natural Resources
  - Army Corps of Engineers/other military officials
  - Other utilities
- Risk considerations
  - Type/volume/pressure/location/geography of product
  - Environmental factors – wind, fog, temperature, humidity
  - Other utility emergencies
- Incident response
  - Always approach from upwind/park vehicle a safe distance away/if vehicle stalls – DO NOT attempt to restart
  - Gather information/establish incident command/identify command structure
  - Initiate communications with pipeline/gas company representative ASAP
  - Control/deny entry: vehicle, boat, train, aircraft, foot traffic, media – refer all media questions to pipeline/gas reps
- Extinguish fires only
  - To aid in rescue or evacuation
  - To protect exposures
  - When controllable amounts of vapor or liquid present
- Incident notification – pipeline control center or local gas company number on warning marker
  - In ***Pipeline Emergency Response Planning Information Manual***
  - Emergency contact list in ***Program Guide***
  - Call immediately/provide detailed incident information
- Pipeline security – assist by noting activity on pipeline/gas facilities
  - Report abnormal activities around facilities
  - Suspicious excavation/abandoned vehicles/non-company personnel/non-company vehicles
  - Freshly disturbed soil/perimeter abnormalities

**One-Call**

- One-Call centers are not responsible for marking lines
- Each state has different One-Call laws. Familiarize yourself with the state you are working in
- Not all states require facility owners to be members of a One-Call
- You may have to contact some facility owners on your own if they are not One-Call members
- In some states, homeowners must call before they dig just like professional excavators







### New PHMSA Rule – Impact on PSAPs

#### For both natural gas and hazardous liquids pipelines

- Rupture mitigation valves must be installed on all newly constructed and replaced pipelines 6" in diameter or greater for onshore gas transmission, Type A gas gathering and hazardous liquid pipelines
  - This does not include natural gas distribution pipelines
- Pipeline operators must contact 9-1-1 or Emergency Management with a 'notice of potential rupture'

#### How does this rule potentially affect PSAPs

- How will your agency process this call when notified of a 'potential' release?
  - Will you record it and not pass it on to your response agencies?
  - Will you record and pass that information on to your response agencies?
  - Will this require your PSAP (and emergency services) to develop written policies?
  - Where, potentially, could this call be coming from?
  - Pipeline control center locations
    - Contacting a PSAP through the non-emergency number (no Automatic Number Identification (ANI), No Automatic Location Identification (ALI)
    - Is this number monitored 24/7?
- Pipeline operators were required to update their Emergency Response Plans (ERP) with this requirement in October 2022



### What is the intent of this new final rule?

- To require design and equipment elements and improved operational practices for quick and efficient identification of ruptures, that in turn will improve rupture mitigation and shorten rupture isolating times for certain gas transmission, gathering, and hazardous liquid pipelines.
- Rupture isolation time, as it is discussed in this final rule, is the time it takes an operator to identify a rupture after notification of a potential rupture, implement response procedures, and fully close the appropriate valves to terminate the uncontrolled flow of commodity from the ruptured pipeline segment.



### Potential "Best Practice" for Pipelines

Back to Details	
Agency	HOUSTON EMERGENCY CENTER - PSAP
FCCO	6657
PSAP Type	Enhanced
Emergency Phone	713-664-3131
PSAP Comment	Dial 4 for DOROTH Mailing address Houston Police Department, 1200 Texas Street, Houston, TX 77002, City of Houston is within Harris, Fort Bend and Montgomery Cty.
Coordinator Contact	MR. STAN HEFFERNAN
Coordinator Title	EXECUTIVE DIRECTOR- GREATER HOUSTON COUNTY 9-1-1 EMERGENCY NETWORK
Coordinator Phone	832-237-9511
Coordinator Fax	832-912-1511
Coordinator Email	admin@hewh011.org
Coordinator Address	10020 FARBANKS N HOUSTON TX 77036





## Emergency Response and 811

**Derailments, car accidents, excavating/farming mishaps, natural disasters, and wildfires**

PHMSA Advisory Bulletin (2012-08)

- Based on National Transportation Board recommendation
- Inform emergency responders about the benefits of 811
- Identify underground utilities in the area
- Notify underground utilities in the area



## Wildfires, Fire Lines, & Pipeline ROWs

### • KEY PUBLIC SAFETY ACTIONS:

- Due to the ease of accessing Pipeline ROWs, before digging a fire line, it is important that Fire Departments call 811 to notify utilities of their intended action (Emergency Locate). This keeps the public, responders, and infrastructure safe. **Activity on the ROW, such as crossing with heavy equipment or excavation without proper notification to 811, puts Fire Fighters and anyone in the vicinity at extreme risk of injury or loss of life.**
- The one call system (811), must be used to properly notify pipeline and utility operators, prior to any soil-disturbing activity—including building fire lines. Operators are required to respond to all emergency locates. Find more information at: [call 811.com](http://call811.com) or [pipelineawareness.org/safety-information](http://pipelineawareness.org/safety-information).
- Maintain open lines of communication between pipeline operators and Incident Command Post (ICP).
- It's critical to remember sometimes pipeline markers may have been destroyed by the fire.



## Integrity Management

**Pipeline companies are required to have Integrity Management programs to insure safe and efficient operations:**

- Internal and external cleaning and inspection, of the pipeline and affected areas
  - Rights-of-Way and valves
- Supervisory Control and Data Acquisition (SCADA)
- Identification of High Consequence Areas (HCA)
- Aerial Rights-of-Way Patrols
- Public Awareness Outreach to stakeholders
- Participation as a member of 811
- Operator Qualification (OQ) Training
- Local Distribution Company (LDC)
  - Meter Testing
  - Leak Surveys
    - May also be utilized on transmission pipelines

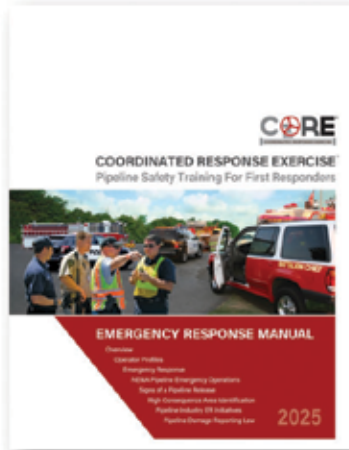




### Local Operator Information\*

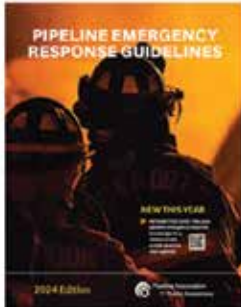
- Operator and/or company name
- Pipeline systems and products
- Location of pipelines
- Pipeline size/operating pressure(s)
- Operator Response(s) to a pipeline emergency

\*Information in the materials may not represent all pipeline companies in your area.

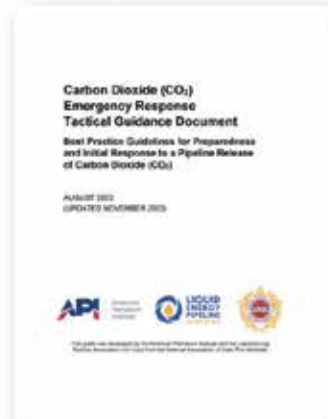
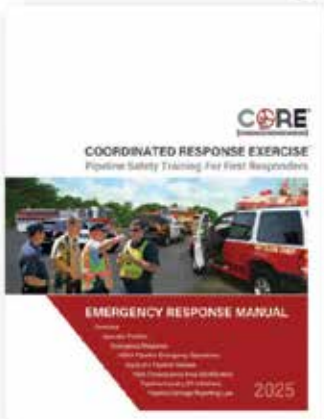


### Program Resources

[ndpa.pipelineawareness.org](http://ndpa.pipelineawareness.org)



### Program Resources



<https://www.api.org/-/media/Files/Policy/Carbon-Capture/CO2-Tactical-Guidance>









## Hydrogen Sulfide (H<sub>2</sub>S)

**Highly toxic, colorless gas**

ER Guide 117 (Pages 170-171)

Workers in oil and natural gas drilling and refining may be exposed because hydrogen sulfide may be present in oil and gas deposits and is a by-product of the desulfurization process of these fuels.

• OSHA Oil and Gas Well Drilling and Servicing eTool

**2-5ppm**

Prolonged exposure may cause nausea and tearing of the eyes

**100-150ppm**

Loss of smell (olfactory fatigue or paralysis)

**500-700ppm**

Staggering, collapse in 5 minutes. Death after 30 to 60 minutes

**700-1,000ppm**

Rapid unconsciousness, "knockdown" or immediate collapse within 1 to 2 breaths, breathing stops, death within minutes

**1,000-2,000ppm**

Nearly instant death

• [https://www.osha.gov/SLTC/etools/oilandgas/general\\_safety/h2s\\_monitoring.html](https://www.osha.gov/SLTC/etools/oilandgas/general_safety/h2s_monitoring.html)



## Petroleum Products Batching



PIPELINE COMPANIES USE BATCHING LINES

Paradigm



## Temporary Containment Strategies

- Booming
- Culvert blocking
- Drain blocking
- Pallett Containment



## Above Ground Storage Tanks

### Considerations when responding to tank farms/ terminals

#### Work with your local operator to:

- Develop an effective response plan
- Identify products and hazards
- Determine evacuation radius

#### Response recommendations:

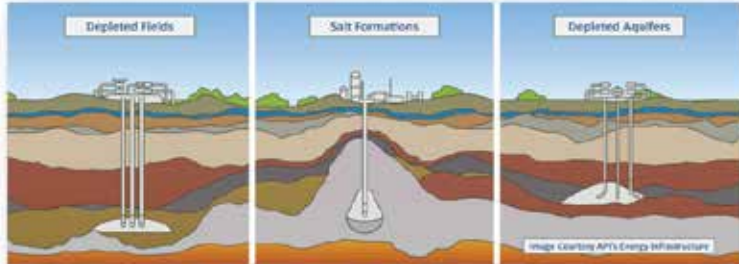
- Cool tank(s) or nearby containers by flooding with water
- Use unmanned hose holders/monitor nozzles
- Do not direct water at safety devices or icing may occur
- Let product burn, even after air supply line/system is closed
- Beware of the potential for **Boiling Liquid Expanding Vapor Explosion (BLEVE)**



## Underground Storage Fields

### Emergency response "non-intervention"

- Emergency contact information found on pipeline markers and all wellhead locations
- Always be aware of wind direction; walk into the wind, away from hazardous fumes
- Do not drive into a leak or vapor cloud
- Monitor combustible atmosphere
- Determine hazardous area and escape routes



## Leak Recognition

- Pools of liquid on the ground near a pipeline
- Dense white cloud or fog over a pipeline
- Discolored vegetation surrounding a pipeline
- Unusual dry spot in an otherwise moist field
- Dirt blowing up from the ground
- Bubbling in marshland, rivers or creeks
- Oily sheen appearing on water surfaces
- Frozen ground near a pipeline
- Unusual noise coming from a pipeline
- Unusual smell or gaseous odor



SIGHT



SOUND



SMELL



## Local Distribution Systems

### Caution

- Be aware, not all natural gas leaks are from excavation; unintended leaks from stoves, water, heaters, furnaces, etc. can occur
- When called out on natural gas leak events, use combustible gas indicators
- Mercaptan can be stripped as it travels through soil
- Frost heaves, breaking pipes
- Gas meter breaks due to snow buildup from melting snow falling from roofs

### Excess flow valve meter tags

#### Identification tags [192.381(c)]

- The presence of an excess flow valve on the service lines may or may not be marked with an identification tag. The identification tag (if present) will typically be located at the top of the service riser below the meter stop valve



## Excess Flow Valve (EFV)

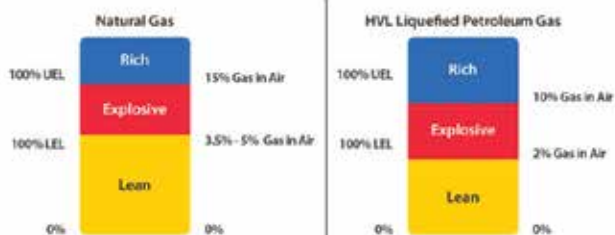
### Local Distribution Lines

- Automatic reduction of gas flow should a service line break
- May not completely stop the flow of natural gas
- May not hear a distinct hissing sound
- Migration and ignition sources may still exist
- Always work a coordinated response with your local operator
- Not all service lines have an EFV installed



## Explosive Limits

### Explosive Limits vs. Percent of Gas in Air



Lower/Upper Explosive Limit depends on characteristics of gas (SDS)









## POTENTIAL HAZARDS

### FIRE OR EXPLOSION

- **HIGHLY FLAMMABLE: Will be easily ignited by heat, sparks or flames.**
- Vapors may form explosive mixtures with air.
- Vapors may travel to source of ignition and flash back.
- Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks).
- Vapor explosion hazard indoors, outdoors or in sewers.
- Those substances designated with a "P" may polymerize explosively when heated or involved in a fire.
- Runoff to sewer may create fire or explosion hazard.
- Containers may explode when heated.
- Many liquids are lighter than water.
- Substance may be transported hot.
- **If molten aluminum is involved, refer to GUIDE 169.**

### HEALTH

- Inhalation or contact with material may irritate or burn skin and eyes.
- Fire may produce irritating, corrosive and/or toxic gases.
- Vapors may cause dizziness or suffocation.
- Runoff from fire control or dilution water may cause pollution.

### PUBLIC SAFETY

- **CALL Emergency Response Telephone Number on Shipping Paper first. If Shipping Paper not available appropriate telephone numbers can be found in the Emergency Response Guidebook.**
- As an immediate precautionary measure, isolate spill or leak area for at least 50 meters (150 feet) in all directions.
- Keep unauthorized personnel away.
- Stay upwind.
- Keep out of low areas.
- Ventilate closed spaces before entering.

### PROTECTIVE CLOTHING

- Wear positive pressure self-contained breathing apparatus (SCBA).
- Structural firefighters' protective clothing will only provide limited protection.

### EVACUATION

#### Large Spill

- Consider initial downwind evacuation for at least 300 meters (1000 feet).

#### Fire

- If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also, consider initial evacuation for 800 meters (1/2 mile) in all directions.

## EMERGENCY RESPONSE

### FIRE

**CAUTION: All these products have a very low flash point: Use of water spray when fighting fire may be inefficient.**

**CAUTION: For mixtures containing alcohol or polar solvent, alcohol-resistant foam may be more effective.**

#### Small Fire

- Dry chemical, CO<sub>2</sub>, water spray or regular foam.

#### Large Fire

- Water spray, fog or regular foam.

- Use water spray or fog; do not use straight streams.
- Move containers from fire area if you can do it without risk.

#### Fire involving Tanks or Car/Trailer Loads

- Fight fire from maximum distance or use unmanned hose holders or monitor nozzles.
- Cool containers with flooding quantities of water until well after fire is out.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- ALWAYS stay away from tanks engulfed in fire.
- For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.

### SPILL OR LEAK

- ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).
- All equipment used when handling the product must be grounded.
- Do not touch or walk through spilled material.
- Stop leak if you can do it without risk.
- Prevent entry into waterways, sewers, basements or confined areas.
- A vapor suppressing foam may be used to reduce vapors.
- Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.
- Use clean non-sparking tools to collect absorbed material.

### FIRST AID

- Move victim to fresh air.
- Call 911 or emergency medical service.
- Give artificial respiration if victim is not breathing.
- Administer oxygen if breathing is difficult.
- Remove and isolate contaminated clothing and shoes.
- In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.
- Wash skin with soap and water.
- In case of burns, immediately cool affected skin for as long as possible with cold water. Do not remove clothing if adhering to skin.
- Keep victim warm and quiet.
- Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

<b>PRODUCT:</b> Crude Oil	
<b>DOT GUIDEBOOK ID #:</b> 1267	<b>GUIDE #:</b> 128

<b>PRODUCT:</b> Diesel Fuel	
<b>DOT GUIDEBOOK ID #:</b> 1202	<b>GUIDE #:</b> 128

<b>PRODUCT:</b> Jet Fuel	
<b>DOT GUIDEBOOK ID #:</b> 1863	<b>GUIDE #:</b> 128

<b>PRODUCT:</b> Gasoline	
<b>DOT GUIDEBOOK ID #:</b> 1203	<b>GUIDE #:</b> 128

*Refer to the Emergency Response Guidebook for additional products not listed.*

POTENTIAL HAZARDS

FIRE OR EXPLOSION

- **EXTREMELY FLAMMABLE..**
- Will be easily ignited by heat, sparks or flames.
- Will form explosive mixtures with air.
- Vapors from liquefied gas are initially heavier than air and spread along ground.
- **CAUTION: Hydrogen (UN1049), Deuterium (UN1957), Hydrogen, refrigerated liquid (UN1966) and Methane (UN1971) are lighter than air and will rise. Hydrogen and Deuterium fires are difficult to detect since they burn with an invisible flame. Use an alternate method of detection (thermal camera, broom handle, etc.)**
- Vapors may travel to source of ignition and flash back.
- Cylinders exposed to fire may vent and release flammable gas through pressure relief devices.
- Containers may explode when heated.
- Ruptured cylinders may rocket.

HEALTH

- Vapors may cause dizziness or asphyxiation without warning.
- Some may be irritating if inhaled at high concentrations.
- Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite.
- Fire may produce irritating and/or toxic gases.

- or confined areas (sewers, basements, tanks).
- Keep out of low areas.

PROTECTIVE CLOTHING

- Wear positive pressure self-contained breathing apparatus (SCBA).
- Structural firefighters' protective clothing will only provide limited protection.
- Always wear thermal protective clothing when handling refrigerated/cryogenic liquids.

PUBLIC SAFETY

- **CALL Emergency Response Telephone Number on Shipping Paper first. If Shipping Paper not available appropriate telephone numbers can be found in the Emergency Response Guidebook.**
- As an immediate precautionary measure, isolate spill or leak area for at least 100 meters (330 feet) in all directions.
- Keep unauthorized personnel away.
- Stay upwind.
- Many gases are heavier than air and will spread along ground and collect in low

EVACUATION

- **Large Spill**
- Consider initial downwind evacuation for at least 800 meters (1/2 mile).
- **Fire**
- If tank, rail car or tank truck is involved in a fire, ISOLATE for 1600 meters (1 mile) in all directions; also, consider initial evacuation for 1600 meters (1 mile) in all directions.

EMERGENCY RESPONSE

FIRE

- **DO NOT EXTINGUISH A LEAKING GAS FIRE UNLESS LEAK CAN BE STOPPED. CAUTION: Hydrogen (UN1049), Deuterium (UN1957) and Hydrogen, refrigerated liquid (UN1966) burn with an invisible flame. Hydrogen and Methane mixture, compressed (UN2034) may burn with an invisible flame.**
- **Small Fire**
- Dry chemical or CO2.

Large Fire

- Water spray or fog.
- Move containers from fire area if you can do it without risk.

Fire involving Tanks

- Fight fire from maximum distance or use unmanned hose holders or monitor nozzles.
- Cool containers with flooding quantities of water until well after fire is out.
- Do not direct water at source of leak or safety devices; icing may occur.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- ALWAYS stay away from tanks engulfed in fire.
- For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire

- Prevent spreading of vapors through sewers, ventilation systems and confined areas.
- Isolate area until gas has dispersed.
- **CAUTION: When in contact with refrigerated/cryogenic liquids, many materials become brittle and are likely to break without warning.**

FIRST AID

- Move victim to fresh air.
- Call 911 or emergency medical service.
- Give artificial respiration if victim is not breathing.
- Administer oxygen if breathing is difficult.
- Remove and isolate contaminated clothing and shoes.
- Clothing frozen to the skin should be thawed before being removed.
- In case of contact with liquefied gas, thaw frosted parts with lukewarm water.
- In case of burns, immediately cool affected skin for as long as possible with cold water. Do not remove clothing if adhering to skin.
- Keep victim warm and quiet.
- Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

SPILL OR LEAK

- ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).
- All equipment used when handling the product must be grounded.
- Do not touch or walk through spilled material.
- Stop leak if you can do it without risk.
- If possible, turn leaking containers so that gas escapes rather than liquid.
- Use water spray to reduce vapors or divert vapor cloud drift. Avoid allowing water runoff to contact spilled material.
- Do not direct water at spill or source of leak.

<b>PRODUCT:</b> Propane		
<b>DOT GUIDEBOOK ID #:</b>	<b>GUIDE #:</b>	
1075	115	
<hr/>		
<b>PRODUCT:</b> Butane		
<b>DOT GUIDEBOOK ID #:</b>	<b>GUIDE #:</b>	
1075	115	
<hr/>		
<b>PRODUCT:</b> Ethane		
<b>DOT GUIDEBOOK ID #:</b>	<b>GUIDE #:</b>	
1035	115	
<hr/>		
<b>PRODUCT:</b> Propylene		
<b>DOT GUIDEBOOK ID #:</b>	<b>GUIDE #:</b>	
1075/1077	115	
<hr/>		
<b>PRODUCT:</b> Natural Gas Liquids		
<b>DOT GUIDEBOOK ID #:</b>	<b>GUIDE #:</b>	
1972	115	
<hr/>		
<i>Refer to the Emergency Response Guidebook for additional products not listed.</i>		



POTENTIAL HAZARDS

FIRE OR EXPLOSION

- **EXTREMELY FLAMMABLE.**
- Will be easily ignited by heat, sparks or flames.
- Will form explosive mixtures with air.
- Vapors from liquefied gas are initially heavier than air and spread along ground.
- **CAUTION: Hydrogen (UN1049), Deuterium (UN1957), Hydrogen, refrigerated liquid (UN1966) and Methane (UN1971) are lighter than air and will rise. Hydrogen and Deuterium fires are difficult to detect since they burn with an invisible flame. Use an alternate method of detection (thermal camera, broom handle, etc.)**
- Vapors may travel to source of ignition and flash back.
- Cylinders exposed to fire may vent and release flammable gas through pressure relief devices.
- Containers may explode when heated.
- Ruptured cylinders may rocket.

HEALTH

- Vapors may cause dizziness or asphyxiation without warning.
- Some may be irritating if inhaled at high concentrations.
- Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite.
- Fire may produce irritating and/or toxic gases.

- or confined areas (sewers, basements, tanks).
- Keep out of low areas.

PROTECTIVE CLOTHING

- Wear positive pressure self-contained breathing apparatus (SCBA).
- Structural firefighters' protective clothing will only provide limited protection.
- Always wear thermal protective clothing when handling refrigerated/cryogenic liquids.

PUBLIC SAFETY

- **CALL Emergency Response Telephone Number on Shipping Paper first. If Shipping Paper not available appropriate telephone numbers can be found in the Emergency Response Guidebook.**
- As an immediate precautionary measure, isolate spill or leak area for at least 100 meters (330 feet) in all directions.
- Keep unauthorized personnel away.
- Stay upwind.
- Many gases are heavier than air and will spread along ground and collect in low

EVACUATION

Large Spill

- Consider initial downwind evacuation for at least 800 meters (1/2 mile).

Fire

- If tank, rail car or tank truck is involved in a fire, ISOLATE for 1600 meters (1 mile) in all directions; also, consider initial evacuation for 1600 meters (1 mile) in all directions.

EMERGENCY RESPONSE

FIRE

- **DO NOT EXTINGUISH A LEAKING GAS FIRE UNLESS LEAK CAN BE STOPPED. CAUTION: Hydrogen (UN1049), Deuterium (UN1957) and Hydrogen, refrigerated liquid (UN1966) burn with an invisible flame. Hydrogen and Methane mixture, compressed (UN2034) may burn with an invisible flame.**

Small Fire

- Dry chemical or CO2.

Large Fire

- Water spray or fog.
- Move containers from fire area if you can do it without risk.

Fire involving Tanks

- Fight fire from maximum distance or use unmanned hose holders or monitor nozzles.
- Cool containers with flooding quantities of water until well after fire is out.
- Do not direct water at source of leak or safety devices; icing may occur.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- ALWAYS stay away from tanks engulfed in fire.
- For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.

SPILL OR LEAK

- ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).
- All equipment used when handling the product must be grounded.
- Do not touch or walk through spilled material.
- Stop leak if you can do it without risk.
- If possible, turn leaking containers so that gas escapes rather than liquid.
- Use water spray to reduce vapors or divert vapor cloud drift. Avoid allowing water runoff to contact spilled material.
- Do not direct water at spill or source of leak.
- Prevent spreading of vapors through sewers, ventilation systems and confined areas.

- Isolate area until gas has dispersed.
- **CAUTION: When in contact with refrigerated/cryogenic liquids, many materials become brittle and are likely to break without warning.**

FIRST AID

- Move victim to fresh air.
- Call 911 or emergency medical service.
- Give artificial respiration if victim is not breathing.
- Administer oxygen if breathing is difficult.
- Remove and isolate contaminated clothing and shoes.
- Clothing frozen to the skin should be thawed before being removed.
- In case of contact with liquefied gas, thaw frosted parts with lukewarm water.
- In case of burns, immediately cool affected skin for as long as possible with cold water. Do not remove clothing if adhering to skin.
- Keep victim warm and quiet.
- Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

DOT GUIDEBOOK ID #: 1971      GUIDE #: 115

CHEMICAL NAMES:

- Natural Gas
- Methane
- Marsh Gas
- Well Head Gas
- Fuel Gas
- Lease Gas
- Sour Gas\*

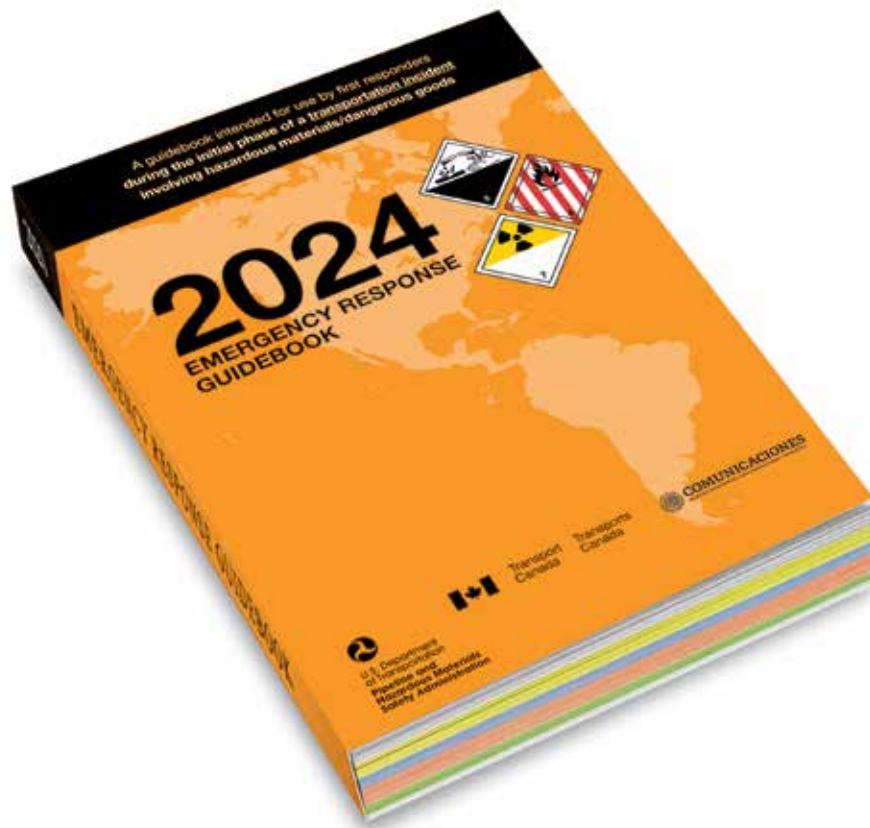
CHEMICAL FAMILY:

Petroleum Hydrocarbon Mix: Aliphatic Hydrocarbons (Alkanes), Aromatic Hydrocarbons, Inorganic Compounds

COMPONENTS:

Methane, Iso-Hexane, Ethane, Heptanes, Propane, Hydrogen Sulfide\*, (In "Sour" Gas), Iso-Butane, Carbon, Dioxide, n-Butane, Nitrogen, Pentane Benzene, Hexane, Octanes

# Product INFORMATION



The Emergency Response Guidebook is available at:  
<https://www.phmsa.dot.gov/sites/phmsa.dot.gov/files/2024-04/ERG2024-Eng-Web-a.pdf>





Alliance US North Office  
 1520 8th Street S.E.  
 Valley City, ND 58072  
 Phone: 701-845-1929  
 Fax: 701-845-3002

Pembina U.S.  
 1300 Post Oak Blvd  
 Suite 1050  
 Houston, TX 77056  
 Toll Free: 1-888-428-3222  
 Website: www.pembina.com

**INCIDENT COMMAND SYSTEM**

Alliance utilizes the Incident Command System (ICS) for managing a response to an emergency.

The ICS organizational structure is designed to coordinate with other responding agencies and to include those agencies inside a unified Command Post for a coordinated response.

**IN THE EVENT OF AN EMERGENCY**

Abandon any equipment being used in or near the area, moving upwind of the product release. Warn others to stay away.

**If emergency services have not been notified, call 911 and then call the 24-hour pipeline emergency number for your area.**

Follow instructions given to you by local emergency responders and Alliance.

**ACTIONS SPECIFIC TO EMERGENCY OFFICIALS**

Secure the site and determine a plan to evacuate or shelter in place. Monitor for hazardous atmospheres Control

and redirect traffic as needed Provide immediate access to Alliance Pipeline representatives Implement your local emergency plan.

**PIPELINE LOCATION AND MARKERS**

All pipeline markers provide the name of the pipeline operator, product being transported and a telephone number for reporting pipeline emergencies. These markers should never be used as a reference for a pipeline's exact location.



You can also find out where other companies' pipelines are in your area by going to the National Pipeline Mapping System website at <https://www.npms.phmsa.dot.gov>.

**EMERGENCY CONTACT:  
 (800) 884-8811**

<b>PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:</b>		
Natural Gas	1971	115

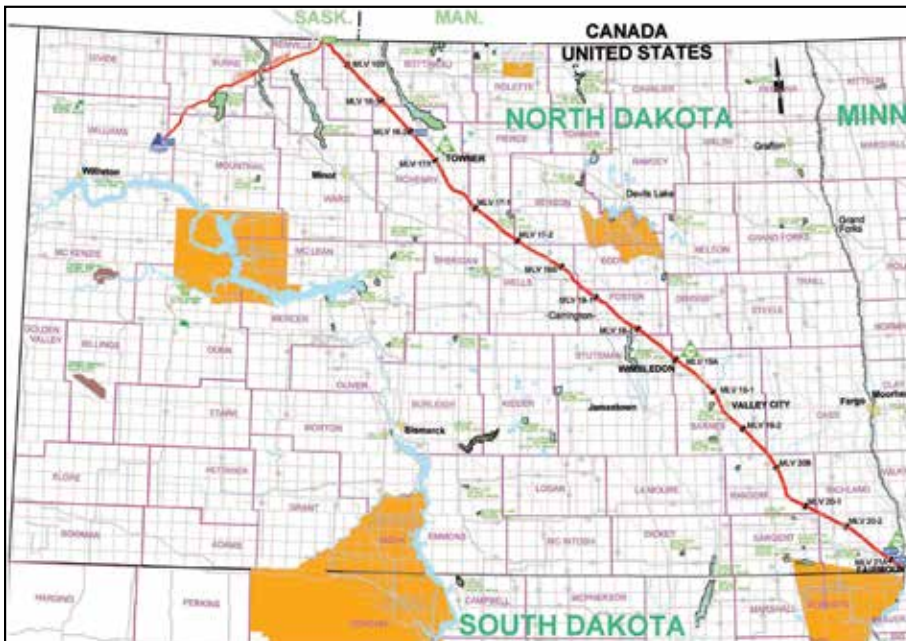
**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

Barnes	Pierce
Benson	Ransom
Bottineau	Renville
Burke	Richland
Cass	Stutsman
Eddy	Ward
Foster	Wells
McHenry	Williams
Mountrail	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**ALLIANCE PIPELINE UNIQUE CHARACTERISTICS**

- Un-odorized
- 1,935 psig - Operating Pressure
- 36" Pipe
- .622" Pipe thickness, thicker under roadways and rivers
- Compressor Stations located every 120 miles
- Automated Block Valves located every 20 miles
- High Energy Natural Gas
  - Methane
  - Propane
  - Butane
  - Ethane
  - Pentane





ADM Enderlin Plant  
 5525 136th Ave SE  
 Enderlin, ND 58027  
 Phone: 800-620-1748

ADM Velsa Plant  
 1388 ND-97  
 Velsa, ND 58790  
 Phone: 701-338-2075

**OPERATOR OVERVIEW**

Archer Daniels Midland of Illinois (ADM) Velsa owns a 17.42 mile, 4" steel natural gas pipeline in Ward and McHenry counties that operates at 40 PSIG. ADM Enderlin owns a 23.49 mile, 6" steel natural gas pipeline Cass and Ransom Counties that operates at 49 PSIG. Northwest Gas operates and maintains both systems.

**PIPELINE SAFETY**

System failures occur infrequently along the nation's network of interstate natural gas pipeline facilities, and many of these are caused by damage from others digging near the pipeline. We watch for unauthorized digging, but we request your help to notify us.



**ALWAYS CALL 811 BEFORE YOU DIG!**

**WHAT ARE THE SIGNS OF A NATURAL GAS PIPELINE LEAK?**

- Blowing or hissing sound
- Dust blowing from a hole in the ground
- Continuous bubbling in wet or flooded areas
- Gaseous or hydrocarbon odor
- Dead or discolored vegetation in a green area
- Flames, if a leak has ignited

**WHAT SHOULD I DO IF I SUSPECT A PIPELINE LEAK?**

Your personal safety should be your first concern:

- Evacuate the area and prevent anyone from entering
- Abandon any equipment being used near the area

- Avoid any open flames
- Avoid introducing any sources of ignition to the area (such as cell phones, pagers, 2-way radios)
- Do not start/turn off motor vehicles/ electrical equipment
- Call 911 or contact local fire or law enforcement
- Notify the pipeline company
- Do not attempt to extinguish a natural gas fire
- Do not attempt to operate any pipeline valves

**PIPELINE LOCATION AND MARKERS**

Pipeline markers are used to indicate the approximate location of a natural gas pipeline and to provide contact information. Aerial patrol planes also use the markers to identify the pipeline route. Markers should never be removed or relocated by anyone other than a pipeline operator.

You can also find out where other companies' pipelines are in your area by going to the National Pipeline Mapping System website at [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov).



**EMERGENCY CONTACT:  
 1-800-620-1748**

<b>PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:</b>		
Natural Gas	1971	115

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

Cass	Ransom
McHenry	Ward

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**EMERGENCY RESPONSE PLANS**

An Emergency Response Plan is developed for each pipeline facility to contain, control and mitigate the various types of emergency conditions/ situations that could occur at one of our facilities. For more information regarding ADM's emergency response plans and procedures, contact us directly.



**ABOUT BRIDGER PIPELINE LLC**

Bridger Pipeline LLC operates the Belle Fourche Pipeline system in ND, MT, and WY the Butte Pipeline system in MT and WY, and the Fairview Pipeline system (Formerly Bayou Midstream Bakken LLC) in ND and MT. The combined systems gather and transport crude oil from the Williston basin of Western North Dakota, Eastern Montana, and the Powder River basin in Wyoming with further transportation and interconnections to several market centers around the country. Bridger Pipeline also operates a product diesel pipeline in Wyoming. Altogether Bridger Pipeline operates over 3,400 miles of pipeline ranging in pipe diameter from 4” up to 20”.

**WHAT DOES BRIDGER PIPELINE LLC DO IF A LEAK OCCURS?**

To prepare for the event of a leak, pipeline companies regularly communicate, plan and train with local emergency responders. Upon the notification of an incident or leak the pipeline company will immediately dispatch trained personnel to assist emergency responders.

Pipeline operators and emergency responders are trained to protect life, property and facilities in the case of an emergency.

Pipeline operators will also take steps to minimize the amount of product that leaks out and to isolate the pipeline emergency.

**MAINTAINING SAFETY AND INTEGRITY OF PIPELINES**

Bridger Pipeline LLC invests significant time and capital maintaining the quality and integrity of their pipeline systems. Most active pipelines are monitored 24 hours a day via manned control centers. Bridger Pipeline LLC also utilizes aerial surveillance and/or on-ground observers to identify potential dangers.

**EMERGENCY CONTACT:**

**1-866-305-3741**

**PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:**

Crude Oil	1267	128
-----------	------	-----

**NORTH DAKOTA COUNTIES OF OPERATION:**

Billings	McKenzie
Bowman	McLean
Dunn	Mountrail
Golden Valley	Stark

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

Control center personnel continually monitor the pipeline system and assess changes in pressure and flow. They notify field personnel if there is a possibility of a leak. Motor operated control valves are utilized to isolate a leak.

**PRODUCTS TRANSPORTED IN YOUR AREA**

**Product:** Crude Oil

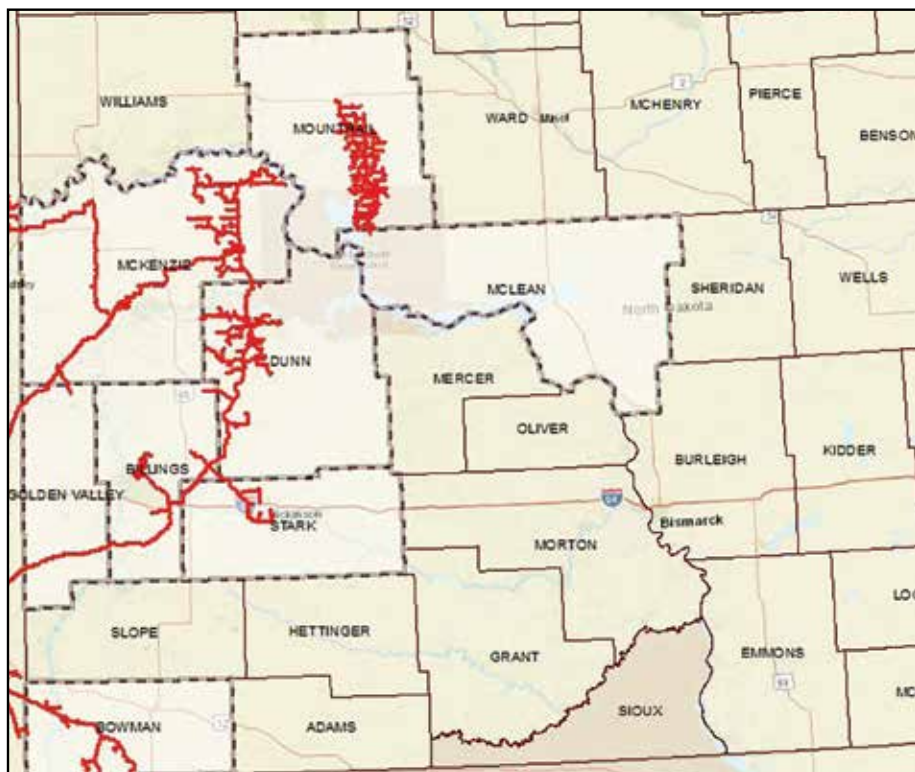
**Leak Type:** Liquid

**Vapors:** Initially heavier than air and spread along ground and collect in low or confined areas. Vapors may travel to source of ignition and flash back. Explosion hazards indoors, outdoors or in sewers.

**Health Hazards:** Inhalation or contact with material may irritate or burn skin and eyes. Fire may produce irritating, corrosive and/or toxic gases. Vapors may cause dizziness or suffocation. Runoff from fire control or dilution water may cause pollution.

**HOW TO GET ADDITIONAL INFORMATION**

For more information on Bridger Pipeline LLC's , go to [www.truecos.com](http://www.truecos.com) or contact us at 307-266-0300.





1805 Shea Center Drive, Suite 285  
 Highlands Ranch, CO 80129  
 info@calibermidstream.com  
 Website: http://www.calibermidstream.com/

**COMPANY PROFILE**

Caliber Midstream (Caliber North Dakota, LLC, Caliber Bear Den Interconnect LLC, Caliber Spring Creek, LLC) is an independent, growth-oriented energy infrastructure company that provides a full suite of midstream services to producers in the Bakken and Three Forks shale oil plays. We operate crude, natural gas, and natural gas liquids pipelines located in McKenzie County, ND.

We come to work everyday thinking about how we can maintain our excellent health and safety record, improve our operations to minimize surface impacts, operate in an environmentally responsible way and get involved in communities in the Williston Basin through company support and employee engagement.

**WHAT DOES CALIBER DO IF A LEAK OCCURS?**

To prepare for the event of a leak, Caliber regularly communicates, plans and trains with local emergency responders. Upon the notification of an incident or leak, we will immediately dispatch trained personnel to assist emergency responders. Pipeline operators and emergency responders are trained to protect life, property and facilities in the case of an emergency. Pipeline operators will also take steps to minimize the amount of product that leaks out and to isolate the pipeline emergency.

**MAINTAINING SAFETY AND INTEGRITY OF PIPELINES**

Caliber invests significant time and capital maintain the quality and integrity of their pipeline systems. Caliber

**EMERGENCY CONTACT:**  
 1-866-535-2522

<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Crude Oil	1267	128
Natural Gas	1971	115

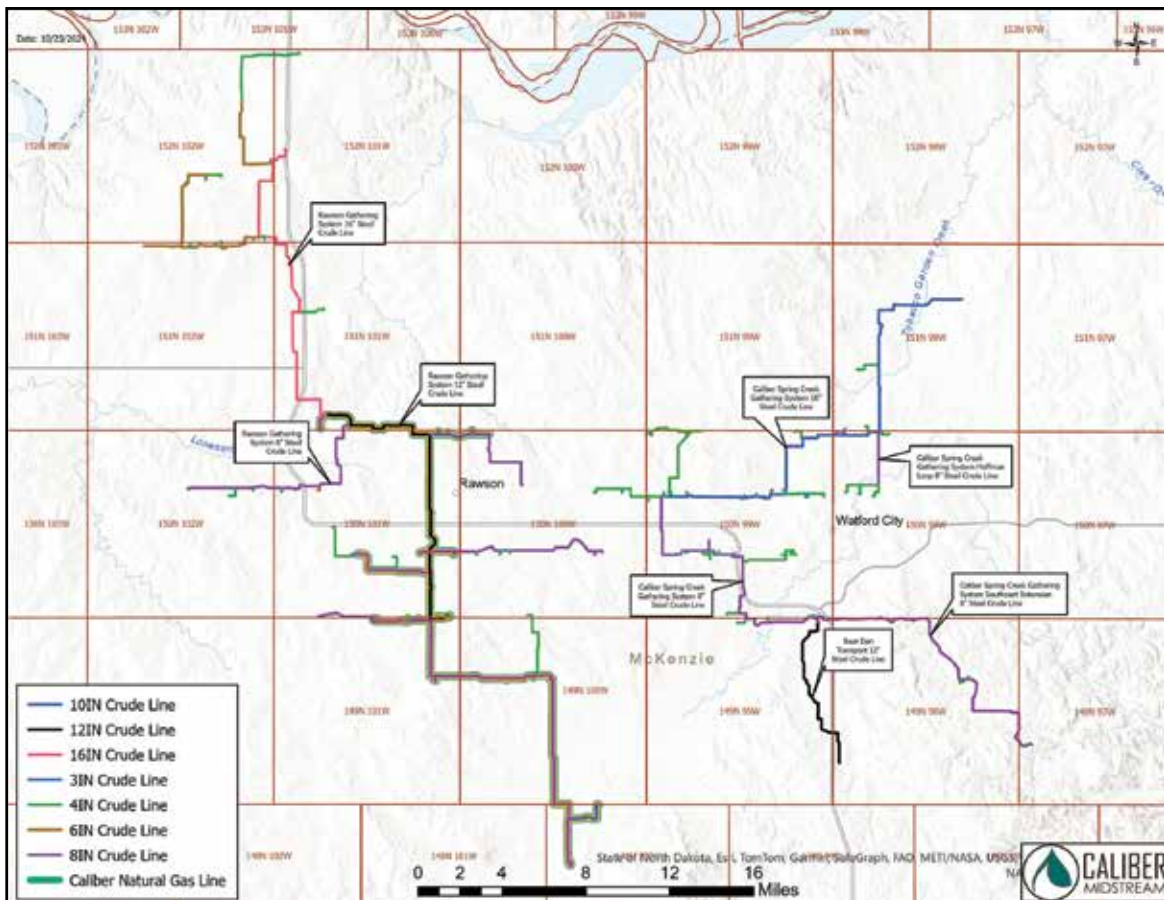
**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

McKenzie                      Williams

**MONTANA  
 COUNTIES OF OPERATION:**

Roosevelt

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

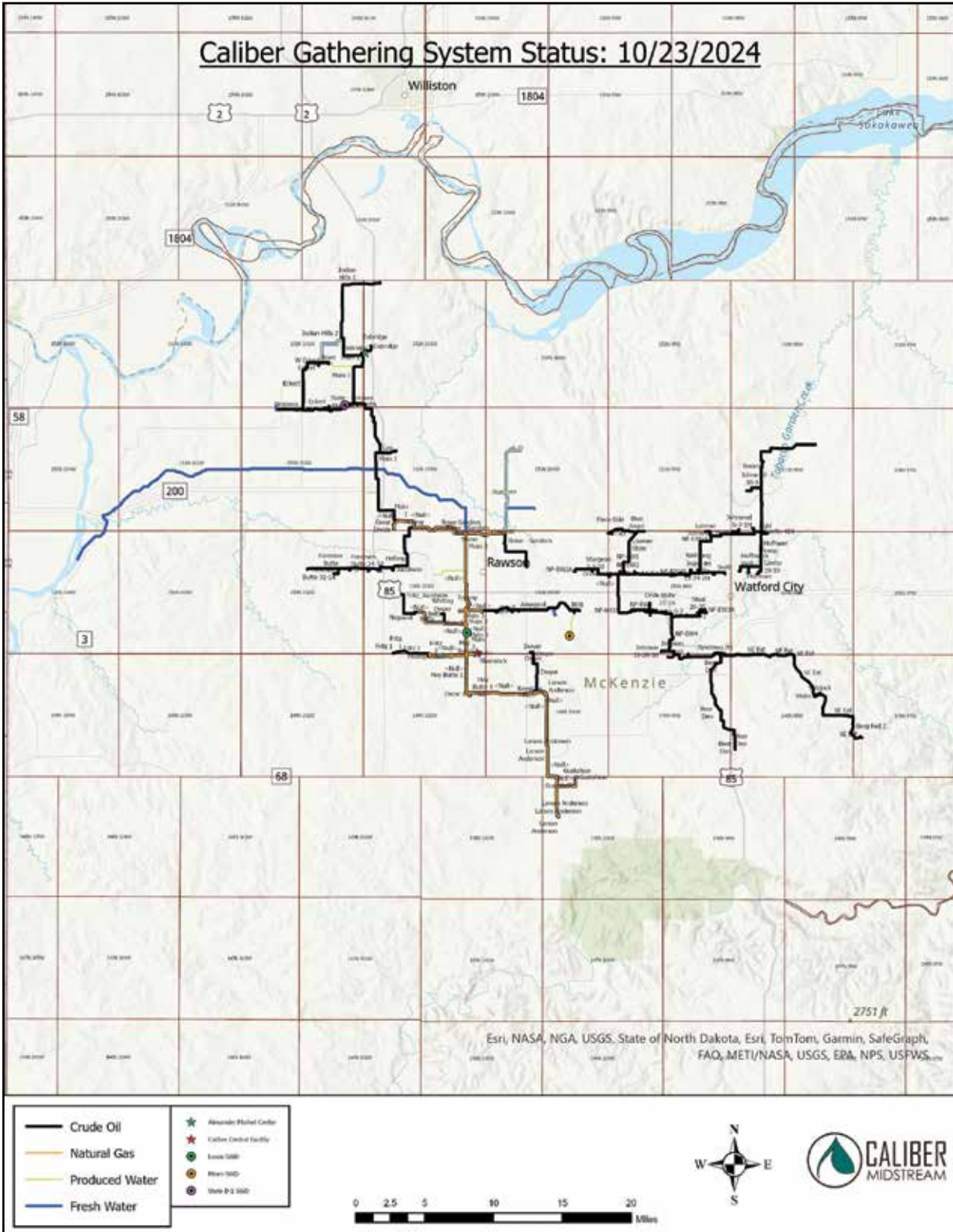


utilizes aerial surveillance and/or on-ground observers to identify potential dangers. Caliber's pipeline systems are continuously monitored through internal and external measures in order to assess changes in pressure, flow and the overall integrity of our pipeline systems. Automatic shut-off valves are

sometimes utilized to isolate a leak. Gas transmission and hazardous liquid pipeline operators have developed supplemental hazard and assessment programs known as (IMPs). Specific information about our program may be obtained upon request by contacting us directly.

## HOW TO GET ADDITIONAL INFORMATION

For an overview of Caliber's Integrity Management Program, or additional information, contact us at [info@calibermidstream.com](mailto:info@calibermidstream.com).





Cenex Pipeline LLC, a wholly-owned subsidiary of CHS Inc.

803 Highway 212  
 Laurel, MT 59044  
 Non-Emergency Phone:  
 (855)-4-CHSPIPE  
 Email: publicawareness@chsinc.com  
 Website: www.chspipelines.com

**CENEX PIPELINE, LLC.**

Cenex Pipeline, LLC. (CPL) is owned and operated by CHS Inc. CPL transports an average of 43,000 barrels of refined products a day. It spans more than 800 miles across Montana and North Dakota. CPL transports refined petroleum products from refineries in the Laurel area to terminals and tank farms in Billings and Glendive, MT; into Minot, Grand Forks, and Fargo, ND.

CPL is continually working to improve its ability to serve its cooperative owners to ensure a reliable supply of gasoline and diesel fuel for our farmer-owners and customers. We are committed to the communities we serve as we provide about 40% of the fuel used in North Dakota. CHS Inc. pays roughly \$4.65 million in property taxes per year which supports local education, road infrastructure, city and county services, such as public transport and mental health services.



© 2020 CHS Inc. Cenex Pipeline, LLC. is a whole-owned subsidiary of CHS Inc.

**COMMITMENT TO SAFETY, HEALTH, AND ENVIRONMENT**

CPL is committed to protecting our communities, our environment, operating our pipelines safely and protecting our employees. Part of this is achieved through public education and we believe furthering the general awareness of the public and being transparent to the issues surrounding our pipeline operations creates a safer system. This has included the development, implementation, and management of a Public Awareness Program including the critical nature of pipeline markers, Safety Management Systems, and Integrity Management Plans to increase the overall safety of our pipeline. Through these efforts, CPL will enhance public safety, and reduce the risk of damage to the pipeline system. CPL's highest priority is the transportation of products throughout its system in a reliable, safe and compliant manner. CPL is dedicated to these goals and follows all applicable pipeline rules and regulations and incorporates many industry best practices. For additional information about any of the best practices, emergency response, integrity management, public awareness efforts, or any questions you may have contact us via email, phone or visit our web site as listed above. We look forward to hearing from you with any questions you may have.

**EMERGENCY CONTACT:**  
**1-800-421-4122**

<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Gasoline	1203	128
Diesel Fuel	1202/1993	128

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

Barnes	Mountrail
Cass	Pierce
Eddy	Sheridan
Foster	Steele
Griggs	Ward
McHenry	Wells
McKenzie	Williams

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

Pipeline Markers always tell you three critical pieces of information:

1. The product being transported.
2. Name of the company.
3. The 24/7 emergency number.

If an emergency situation should arise or you see something suspicious look for pipeline markers in the area. Call 911 first, then the emergency number on the nearest pipeline marker.



Cenex Pipeline, LLC Pipeline Marker Types





1300 Main St.  
Houston, TX 77002  
Phone: 713-989-7000  
Website: www.energytransfer.com

Energy Transfer, a Texas-based energy company founded in 1996 as a small intrastate natural gas pipeline company, is now one of the largest and most diversified master limited partnerships in the United States.

Strategically positioned in all of the major U.S. production basins, the company owns and operates a geographically diverse portfolio of energy assets, including midstream, intrastate and interstate transportation and storage assets. Energy Transfer, or one of its affiliates, operates more than 130,000 miles of natural gas, crude oil, natural gas liquids and refined products pipelines and related facilities, including terminalling, storage, fractionation, blending and various acquisition and marketing assets in 44 states.

**Crestwood** is an approximately 3,100-mile gathering pipeline system that transports crude oil, natural gas, and natural gas liquids within the shale fields of the Powder River and Williston basins in North Dakota, Montana and Wyoming and the Delaware Basin in Texas and New Mexico.

For more information about local operations of **Crestwood**, please contact us:

**Burke, Dunn, McKenzie, Mountrail and Williams counties:**  
Travis Wells  
Sr. Operations Manager  
307-351-6852 (m)  
travis.wells@energytransfer.com

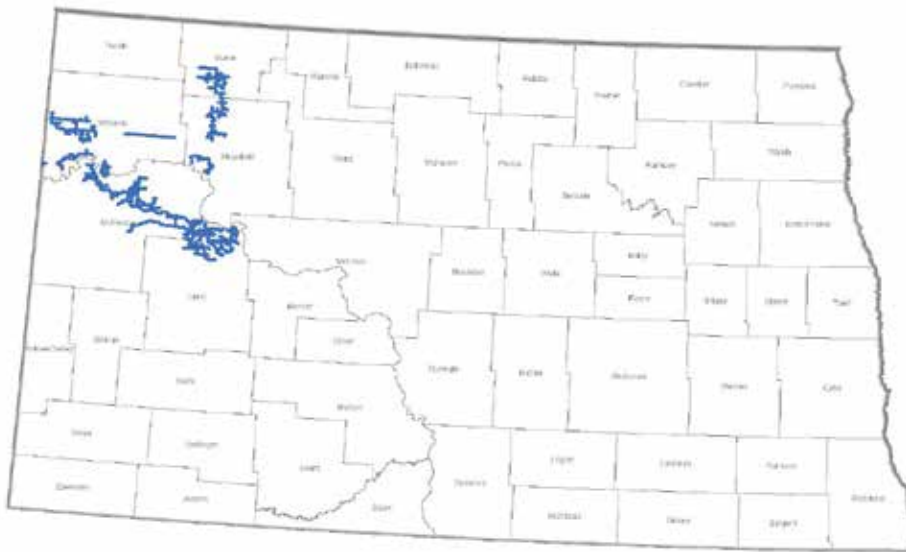
**EMERGENCY CONTACTS:**  
Natural Gas: 1-800-375-5702  
NGL: 1-877-839-7473  
Crude: 1-800-753-5531

<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Crude Oil	1267	128
Natural Gas	1971	115
NGL	1972	115

**NORTH DAKOTA COUNTIES OF OPERATION:**

Burke	Mountrail
Dunn	Williams
McKenzie	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



— Crestwood Midstream Partners, LLC





1300 Main St.  
Houston, TX 77002  
Phone: 713-989-7000  
Website: www.energytransfer.com

Energy Transfer, a Texas-based energy company founded in 1996 as a small intrastate natural gas pipeline company, is now one of the largest and most diversified master limited partnerships in the United States.

Strategically positioned in all of the major U.S. production basins, the company owns and operates a geographically diverse portfolio of energy assets, including midstream, intrastate and interstate transportation and storage assets. Energy Transfer, or one of its affiliates, operates more than 130,000 miles of natural gas, crude oil, natural gas liquids and refined products pipelines and related facilities, including terminalling, storage, fractionation, blending and various acquisition and marketing assets in 44 states.

**Dakota Access Pipeline (DAPL)** is an approximately 1,200-mile crude oil pipeline that extends from the Bakken/ Three Forks production area in North Dakota to a storage and terminalling hub near Patoka, Illinois. Dakota Access, a joint venture, is operated by Sunoco Pipeline.

For more information about local operations of **DAPL**, please contact us:

**Dunn, Emmons, McKenzie, Mercer, Morton, Mountrail and Williams counties:**  
Kevin Gault  
Operations Manager  
701-495-6641 (w), 701-770-8082 (m)  
kevin.gault@energytransfer.com

**EMERGENCY CONTACT:**  
**1-800-753-5531**

<b>PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:</b>		
Crude Oil	1267	128

**NORTH DAKOTA COUNTIES OF OPERATION:**

Dunn	Morton
Emmons	Mountrail
McKenzie	Williams*
Mercer	

*\* Includes approximately .75 miles of ET Crude Operating LLC pipeline which is connected to and maintained by DAPL*

**Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.**



— DAPL-ETCO Operations Mgmt, LLC



**DAKOTA GASIFICATION COMPANY**  
A BASIN ELECTRIC POWER COOPERATIVE SUBSIDIARY

**PIPELINES**

Dakota Gasification Company (Dakota Gas) operates a 205-mile pipeline to deliver oil field-grade carbon dioxide (CO2) to the Goodwater Unit, which is part of an oil field in Canada. In 2024, Dakota Gas put the Dakota Carbon Pipeline (DCP) CO2 pipeline system in service. This system delivers CO2 to six carbon sequestration wells approximately three miles north of the Dakota Gas facility. The product is mostly CO2 with small amounts of impurities such as hydrogen sulfide and hydrocarbons. These pipelines were constructed with 14-inch, 12-inch and 6-inch carbon steel pipe that is Fusion Bonded Epoxy (FBE) coated for its protection. The CO2 pipeline’s normal operating pressure is in the range of 1,700-2,600 pounds per square inch (PSI).

Dakota Gas owns and operates two synthetic natural gas (SNG) pipelines. A 35-mile pipeline delivers SNG from its Great Plains Synfuels Plant near Beulah, ND, to the Northern Border Pipeline at the Hebron, ND, metering station. The pipeline is a 24-inch carbon steel line that operates at a normal operating pressure of 1,300 PSIG. The second pipeline is a four-mile, 10-inch carbon steel pipeline that delivers SNG from the Synfuels Plant to Basin Electric’s nearby Antelope Valley Station.

Dakota Gas believes that maintaining the safety and integrity of the pipeline is crucial to prevent accidents, ensure operational efficiency, and avoid environmental damage. Dakota Gas has developed and implemented certain strategies and best practices to follow to keep the pipelines in safe working condition.

**DESIGN AND CONSTRUCTION**

Dakota Gas pipelines were constructed of high strength carbon steel designed to withstand the pressures, temperatures, and other factors they may face. All welds were inspected and x-rayed to ensure there were no welding flaws. After construction the pipelines were pressure tested to prove their integrity.

**OPERATIONS AND MAINTENANCE**

Dakota Gas Operator Qualification Program ensures that Dakota Gas personnel and contractors performing tasks on our pipelines are fully trained and qualified. Dakota Gas uses preventative maintenance to ensure that valves, pressure safety devices, and electrical equipment are maintained and properly functioning. Dakota Gas pipelines utilize cathodic protection systems in conjunction with FBE coating to prevent external corrosion. These

**EMERGENCY CONTACT:  
1-866-747-3546**

**PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:**

Carbon Dioxide	1013	120
Synthetic		
Natural Gas	1971	115

**NORTH DAKOTA  
COUNTIES OF OPERATION:**

Divide	Mercer
Dunn	Williams
McKenzie	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

systems are tested annually to ensure they are meeting National Association of Corrosion Engineers (NACE) criteria. Dakota Gas performs aerial patrols of its CO2 pipeline every two weeks to monitor for leaks or potential construction activity along the pipeline right-of-way.

**CONTROL ROOM MANAGEMENT**

Dakota Gas pipelines are monitored 24 hours a day via a manned control room. Control room personnel continually monitor the pipeline system and assess changes in pressure and flow. Dakota Gas has a written Control Room Management plan used to provide controllers with necessary information, training, and processes. Furthermore, this plan defines methods to prevent controller fatigue, manage supervisory control and data acquisition (SCADA) systems, and manage control system alarms. Dakota Gas CO2 pipeline utilizes a real-time transient model leak detection system which assists controllers in identifying and locating potential leaks using pressure, temperature, and flow transmitters along



the pipeline. Remote control isolation valves placed along the pipeline allow the controllers to safely isolate the pipeline if an issue is detected.

**INTEGRITY MANAGEMENT**

Dakota Gas has developed and implemented an Integrity Management Plan (IMP) which focuses on the identification and mitigation of hazards to the pipeline systems. One of the key practices in this plan is the use of continual assessments to determine the integrity of the pipeline. Dakota Gas uses in-line inspection (ILI) tools to continually assess the pipeline. Another term for these tools is “smart pigs”. These smart pigs, equipped with magnetic and electromechanical sensors, traverse the entire length of the pipeline to determine if there is any metal loss or deformation in the pipe. Dakota Gas performs these assessments every five years at a minimum. If metal loss is identified and determined to affect the integrity of the pipe, Dakota Gas excavates and repairs the pipeline. In addition, Dakota Gas performs risk assessments and evaluates the program’s effectiveness on an annual basis.

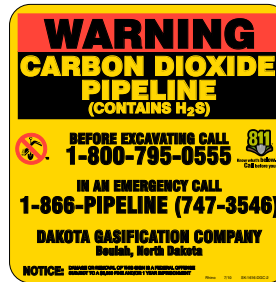
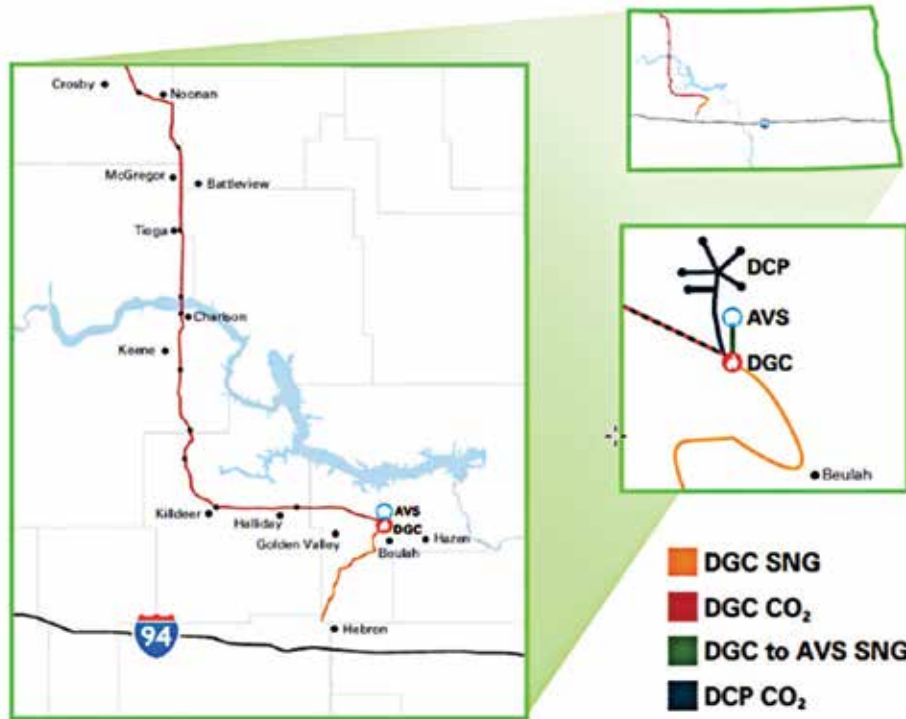
**DAMAGE PREVENTION AND PUBLIC AWARENESS**

Dakota Gas maintains a Public Awareness and Damage Prevention Program in accordance with state and federal guidelines. The purpose of this program is to prevent third party damage to our pipelines, and inform affected public of the location of our pipelines as well as increase the public’s awareness of steps to take in the event of any pipeline emergency. Pipeline markers, public education mailers, and sponsorship of excavators/emergency responder training are measures used to protect our pipelines. Dakota Gas participates in the Pipeline Association for Public Awareness (PAPA) and the North Dakota Pipeline Association (NDPA) to promote pipeline safety by providing information for excavators, state residents, businesses, emergency responders and public officials. Dakota Gas participates in the North Dakota One Call system by locating our pipeline anytime an excavation is planned near the right of way of our pipelines. If a Dakota Gas pipeline right of way is encroached, Dakota Gas representation will be on-site.

**EMERGENCY MANAGEMENT**

Dakota Gas has developed an Emergency Response Plan for each pipeline to contain, control and mitigate the various types of emergency situations that could occur at one of our facilities. Dakota Gas is part of the Local Emergency Planning Committee (LEPC)

and participates in area-wide emergency response drills with local emergency response personnel. We also utilize a reverse 911 system to notify members of the public of a pipeline emergency and inform them of the proper actions to take.



**CONTACT NUMBERS AND ADDRESS**

Kurt Dutchuk  
 Pipeline Superintendent  
 420 County Road 26  
 Beulah, ND 58523  
 kdutchuk@bepc.com  
 Phone: 701-873-6367  
 Cell: 701-880-1129





**DAKOTA NATURAL  
GAS**

**Corporate Office:**  
1900 Cardinal Lane  
Faribault, MN 55021  
Phone: (888) 933-9743  
Fax: (507) 665-8602  
Website: [www.dakotaturalgas.com](http://www.dakotaturalgas.com)

**OPERATOR OVERVIEW**

**Dakota Natural Gas, LLC (DNG)** is a regulated natural gas energy company providing natural gas distribution service to residential, commercial, industrial and agricultural customers. Pipeline sizes range from one to six inches in diameter and are comprised of high density plastic and steel.

**DNG Service Centers**

406 Hwy 66 | 738 1st St NE  
Drayton, ND 58225 | Hillsboro, ND 58045

**SAFETY IS OUR TOP PRIORITY**

We are committed to public safety, health and the environment through protection, operation, maintenance and routine inspection in compliance with all applicable rules and federal regulations. Our technicians are trained to assure a safe response to operational issues and gas-related emergencies. We conduct periodic leak inspection and patrol for activities near pipelines that may have an impact on safety.

Our Pipeline Awareness Program helps prevent third-party damage and increases the public's awareness of steps to take in the event of any pipeline emergency.

For a copy of our Integrity Management Plan, Damage Prevention Plan, Pipeline Awareness or Emergency Response Plan please call us at (888) 933-9743.

**HOW WE RESPOND IN THE EVENT OF A PIPELINE LEAK OR LINE HIT**

To prepare for an event, we communicate, plan and train with local emergency responders. Upon notification of an event, trained and

qualified personnel are dispatched in response. Our technicians, in partnership with emergency responders, are trained to protect life, property and facilities.

DNG offers training to emergency response organizations on the hazards of and how to respond to gas-related emergencies at no cost. If you are interested in this training, please call (888) 933-9743.

**WHAT ARE THE SIGNS OF A NATURAL GAS PIPELINE LEAK?**

- Blowing or hissing sound
- Dust blowing from a hole in the ground
- Continuous bubbling in wet or flooded areas
- Gaseous or hydrocarbon odor
- Dead or discolored vegetation in a green area
- Flames, if a leak has ignited

**HOW CAN YOU TELL WHERE A PIPELINE IS LOCATED?**

Natural gas pipelines are installed underground. Therefore, to identify the approximate location, line markers are installed with the company name and emergency telephone number.

**ALWAYS CALL BEFORE YOU DIG**

**EMERGENCY CONTACT:  
(888) 933-9743**

<b>PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:</b>		
Natural Gas	1971	115

**NORTH DAKOTA  
COUNTIES OF OPERATION:**

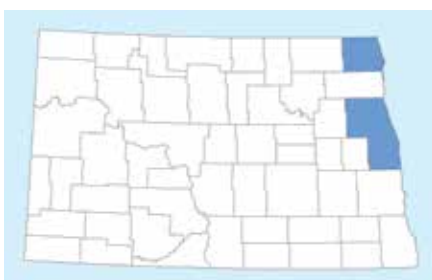
Grand Forks      Traill  
Pembina

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



**Know what's below.  
Call before you dig.**

Whether you are a professional excavator or homeowner, in accordance with North Dakota law, you must contact North Dakota One-Call before starting any excavation project if you are using any machine-powered equipment of any kind, or explosives. You may be simply installing a new mail box or planting a tree, whatever the project may be, contacting North Dakota One-Call before starting your project may allow you to avoid costly damages to underground facilities. Call 811 or visit: [www.ndonecall.com](http://www.ndonecall.com) to start the process.





P.O. Box 2220  
Houston, TX 75252-2220  
Website: www.exxonmobilpipeline.com

**COMPANY PROFILE**

Denbury is a wholly-owned subsidiary of ExxonMobil with operations and assets focused on Carbon Capture, Use and Storage (CCUS) and Enhanced Oil Recovery (EOR) in the Gulf Coast and Rocky Mountain regions. For over two decades, the Company has maintained a unique strategic focus on utilizing CO<sub>2</sub> in its EOR operations and since 2012 has also been active in CCUS through the injection of captured industrial-sourced CO<sub>2</sub>.

Denbury is comprised of approximately 1,346 miles of CO<sub>2</sub> and Natural Gas pipelines in Mississippi, Louisiana, Texas, Wyoming, Montana, and North Dakota. For more information about Denbury, visit www.denbury.com.

**COMMITMENT TO SAFETY, HEALTH AND ENVIRONMENT**

Denbury has a strong commitment to professionalism, protection of the environment, the health and safety of our employees and the communities where we operate. This commitment is a primary responsibility that guides our business and extends throughout Denbury from our management to our employees. More than simply saying

that we strive to “do the right thing”, we believe that it is our corporate responsibility to show our commitment through the work that we do and the people that do it – day, after day, after day.

**PIPELINE INTEGRITY**

We follow a comprehensive integrity management system that requires compliance with all applicable laws and regulations and systematic identification and management of safety, health and environmental risks. We regularly test and maintain our pipelines using cleaning devices, diagnostic tools and cathodic protection to detect and prevent corrosion.

We patrol our pipeline routes using ground and air surveillance and closely monitor our operations through a 24-hour control center. Our control center includes sophisticated computers, alarms and other technologies used to monitor and control our pipeline systems and enables us to implement immediate protective measures should a leak be detected.

**HOW YOU CAN HELP KEEP PIPELINE SAFE**

- Keep the rights of way near or on your property clear of any kind of obstruction. Property owners should not dig, build, store or place or plant anything on the right of way. Pipeline rights of way must be kept free of structures and other obstructions in order to provide us access to the pipeline for maintenance, assessments, as well as in the event of an emergency.
- Before beginning work on any excavation project, especially those near a pipeline (marked by a pipeline marker), call 811 -- the national one-call number -- or your state’s One Call System. Every digging job requires a call -- even small projects like planting trees or shrubs. It is for your safety and that of the public. It is a free call-- and it is the law! You can find



**EMERGENCY CONTACT:  
1-888-651-7647**

<b>PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:</b>		
Carbon Dioxide	1013	120
Natural Gas	1971	115

**NORTH DAKOTA  
COUNTIES OF OPERATION**

Bowman	Slope
--------	-------

**LOUISIANA  
PARISHES OF OPERATION:**

Acadia	Livingston
Allen	Madison
Ascension	Pointe Coupee
Calcasieu	Richland
East Baton Rouge	St. Helena
Iberville	St. Landry
Jefferson Davis	West Baton Rouge

**MISSISSIPPI  
COUNTIES OF OPERATION:**

Adams	Madison
Amite	Pike
Copiah	Rankin
Franklin	Simpson
Issaquena	Smith
Jasper	Warren
Jones	Wayne
Lincoln	Yazoo

**MONTANA  
COUNTIES OF OPERATION:**

Powder River	Fallon
Carter	

**TEXAS  
COUNTIES OF OPERATION:**

Brazoria	Harris
Chambers	Jefferson
Galveston	Orange

**WYOMING  
COUNTIES OF OPERATION:**

Campbell	Natrona
Fremont	Sublette
Johnson	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

out more about pipelines operating in your area from the National Pipeline Mapping System - [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov).

- Report any unusual sounds, smells or suspicious activity to our 24-hour emergency number, 1-888-651-7647. You can call us at any time with your concerns.

### SIGNS OF A LEAK

Petroleum pipelines carry both gaseous and liquid materials that can burn or explode if exposed to a spark or other ignition source. Many liquids form gaseous vapor clouds when released into the air. Pipelines may contain colorless and odorless products. Some pipeline gases are lighter than air and will rise. Others are heavier than air and will stay near the ground, collecting in low spots. Any pipeline leak is potentially dangerous.

Markers that indicate the location of pipelines may include warning signs, aerial patrol markers, casing vents and painted metal, and wooden or plastic posts.

#### By sight:

- Liquid or frozen ground near a pipeline right-of-way
- Water bubbling or being blown into the air
- Discolored or abnormally dry soil

- Rainbow or oily sheen on water surfaces
- A fire or explosion
- Dense white cloud or fog
- Discolored vegetation

#### By sound:

- Unusual noises, such as hissing or roaring

#### By smell:

- Unusual petroleum, chemical or sulfuric "rotten egg" smell

### IF YOU SUSPECT A PIPELINE IS LEAKING

- Immediately leave the area and move upwind from the suspected release.
- Do not touch, breathe or make contact with the suspect liquid.
- Do not use a lighter or match, start an engine, use a mobile phone or light switch, or do anything that might create a spark.
- Do not drive into a release or its associated vapors.
- From a safe location: First call 911.
- Then call Denbury Pipeline's emergency number: 1-888-651-7647.
- Do not attempt to operate any pipeline valves or other equipment, as this could make the situation worse.

### EMERGENCY RESPONSE

At Denbury, we work hard to prevent a pipeline incident, but in the unlikely event of a pipeline emergency, we are prepared to respond quickly. We regularly communicate, plan and drill with your local emergency personnel, such as fire and police departments, to ensure our response to an incident is well-coordinated and effective.

To request a copy of an emergency response plan, please contact us at [public.awareness@exxonmobil.com](mailto:public.awareness@exxonmobil.com).

### CONTACTS

Contact list subject to change. In case of emergency or suspected pipeline incident, always call the 24-Hour Emergency Hotline: (888) 651-7647 and 911

#### Denbury Control Center

5851 Legacy Circle  
Suite 1200  
Plano, TX 75024  
24 Hour Emergency Hotline:  
(888) 651-7647  
Non-Emergency Hotline:  
(888) 804-4788

#### Public & Stakeholder Engagement Advisor

Mindy Green  
Phone: (888) 804-4788  
Email: [mindy.green@exxonmobil.com](mailto:mindy.green@exxonmobil.com)





**COMPANY PROFILE**

Devon Energy is a leading independent oil and natural gas exploration and production company headquartered in Oklahoma City. Devon’s operations are focused onshore in the United States. We’re dedicated to safely operating our gathering pipeline network in the Bakken. Devon Energy operates pipelines within McKenzie and Williams counties in North Dakota.

**CALL BEFORE YOU DIG. IT’S THE LAW!**

Because even relatively minor excavation activities like landscaping or fencing can cause damage to a pipeline, its protective casing and/or buried utility lines, always contact your state One-Call Center before engaging in any excavation, construction, farming or digging. Most states require 48 hours notice to the One-Call Center to allow the utility operators to mark their pipelines and utilities at your proposed digging site. In fact, most serious damage done to pipelines is done when a third party inadvertently excavates, blasts or drills within a pipeline right-of-way. By contacting the One-Call Center first, this type of damage can be prevented. Sometimes pipeline companies will require a representative present to monitor the safe excavation.



One easy FREE phone call to 811 or visit www.ndonecall.com starts the process to get your underground pipelines and utility lines marked. When you call 811 from anywhere in the country, your call will be routed to your state One-Call Center. Once your underground lines have been marked for your project, you will know the approximate location of your pipelines and utility lines, and can dig safely. More information regarding 811 can be found at www.call811.com.

**HOW WOULD YOU KNOW WHERE THE PIPELINE IS?**

Most pipelines are underground, where they are more protected from the elements and minimize interference with surface uses. Even so, pipeline rights-of-way are clearly identified by pipeline markers along pipeline routes that identify the approximate—NOT EXACT—location of the pipeline. It also contains Devon Energy information, type of product transported, and the emergency contact number. Markers do not indicate pipeline burial depth, which will vary.

**WHAT DOES DEVON ENERGY DO IF A LEAK OCCURS?**

To prepare for the event of a leak, Devon Energy personnel communicate, plan and train with local emergency responders. Upon the notification of an incident or leak, Devon Energy will immediately dispatch trained personnel to assist emergency responders.

Devon Energy personnel and emergency responders are trained to protect people, the environment and property in the event of an emergency. Devon Energy will take steps to minimize the amount of gas that leaks and any impacts to the surrounding community.

**EMERGENCY CONTACT:**

**1-833-463-6749**

**PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:**

Condensate	3295	128
Crude Oil	1267	128
Natural Gas	1971	115
Produced Water	-	-

**NORTH DAKOTA COUNTIES OF OPERATION:**

McKenzie Williams

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**HOW WOULD YOU RECOGNIZE A PIPELINE LEAK?**

- Sight: A low-lying, dense white cloud or fog originating near the pipeline location; a pool of liquid on the ground near a pipeline; dead or discolored vegetation amid healthy plants; water bubbling or being blown into the air; frozen ground near the pipeline; fire or explosion near the pipeline.
- Sound: An unusual hissing or roaring sound coming from the vicinity of the pipeline or a connecting facility.
- Smell: Any strange or unusual odor in the area of the pipeline.

**WHAT TO DO IN THE EVENT A LEAK WERE TO OCCUR:**

- Turn off all equipment and eliminate any ignition sources without risking injury.
- Leave the area by foot immediately. Try to direct any other bystanders to leave the area. Attempt to stay upwind.
- From a safe location, notify Devon Energy immediately and call 911 or your local emergency response number. Devon Energy and the 911 operator will need your name, your phone number, a brief description of the incident, and the location so the proper response can be initiated.



**WHAT NOT TO DO IN THE EVENT A LEAK WERE TO OCCUR:**

Your personal safety should be your first concern.

- DO NOT cause any open flame or other potential source of ignition such as an electrical switch, vehicle ignition, light a match, etc. Do not start motor vehicles or electrical equipment. Do not ring doorbells to notify others of the leak. Knock with your hand to avoid potential sparks from electric doorbells.
- DO NOT come into direct contact with any escaping liquids or vapors.
- DO NOT drive into a leak or vapor cloud while leaving the area.
- DO NOT attempt to operate any pipeline valves yourself. You may inadvertently route more product to the leak or cause a secondary incident.
- DO NOT attempt to extinguish a petroleum product fire. Wait for local firemen and other professionals trained to deal with such emergencies.

**MAINTAINING SAFETY AND INTEGRITY OF PIPELINES**

Devon Energy invests significant time and capital maintaining the quality and integrity of their pipeline systems. Devon Energy also utilizes ground surveillance patrolling to identify potential dangers. Field personnel are immediately notified if there is a possibility of a leak. System valves can be utilized to isolate a leak.

**WHAT TO DO IN CASE OF DAMAGING/DISTURBING A PIPELINE**

State laws require you to call 811 prior to all excavation activities, including hand digging. The law also requires excavators maintain a minimum clearance, or tolerance zone, on either side of the pipeline, between the point of excavation and a marked pipeline. Check with your state one-call for tolerance zone requirements in your state.

If you cause or witness even minor damage to a pipeline or its protective coating, please immediately notify Devon Energy at 1-833-463-6749. Even a small disturbance to a pipeline may cause a future leak. A gouge, scrape, dent or crease is cause enough for the company to inspect the damage and make repairs.

**PLANNING, ZONING AND PROPERTY DEVELOPMENT**

It is crucial to coordinate with Devon Energy to take the location of the pipeline into consideration in land use plans, zoning, and property development activities. Property developments can make use of pipeline easements as open spaces and greenway connectors. Pipeline depth is a crucial consideration during development planning to ensure costs for lowering or relocation are identified. Changes to the topography on either side of the pipeline may impose unacceptable stresses on the pipeline. Devon Energy would like to help in the coordination during the development of site plans where large numbers of people congregate, e.g. schools, churches, and shopping centers.

**WHAT IS A RIGHT-OF-WAY AND CAN I BUILD OR DIG ON IT?**

Devon Energy works diligently to establish written agreements, or easements, with landowners to allow for ease of construction and maintenance when they cross private property. Rights-of-way (ROW) are often recognizable as corridors that are clear of trees, buildings or other structures except for the pipeline markers. A ROW may not have markers clearly present and may only be indicated by cleared corridors of land, except where farm land or crops exist. County Clerk's Offices also have record of easements which are public record.

Encroachments upon the pipeline right-of-way inhibit Devon Energy's ability to reduce the chance of third-party damage, provide right-of-way surveillance and perform routine maintenance and required federal/state inspections. In order to perform these critical activities, Devon Energy maintenance personnel must be able to easily and safely access the pipeline right-of-way, as well as areas on either side of the pipeline. Keeping trees, shrubs, buildings, fences, structures and any other encroachments well away from the pipeline ensures that the pipeline integrity and safety are maintained.

For questions concerning planned excavation activities adjacent to Devon Energy pipelines or any planned construction activity where a Devon Energy pipeline right-of-way is visible Please contact Devon Energy at 1-832-271-8050.

**PIPELINE PURPOSE AND RELIABILITY**

Devon Energy operates pipelines that transport three phase production. Three phase production may include a combination of natural gas, sour gas (also known as poison gas or gas encompassing H2S), condensate, crude oil and produced water.

Pipelines are the safest and most efficient means of transporting natural gas and petroleum products, according to National Transportation Safety Board statistics. These pipelines transport the natural gas, which provides about 24 percent of all the energy used in the United States, and over 700 million gallons of petroleum products per day.

In the United States alone, there are over 200,000 miles of petroleum pipelines and 300,000 miles of natural gas transmission pipelines in use every day. Transmission pipelines are typically larger than gathering and distribution lines. They transport energy products across the country and to storage facilities. Compressor stations and pumping stations are located along transmission and gathering pipeline routes and help push energy products through the line.

Local Distribution Companies deliver natural gas to most homes and businesses through underground main and utility service lines. These lines cover over 800,000 miles of underground pipeline in the United States.

**TRANSMISSION PIPELINE MAPPING**

The National Pipeline Mapping System (NPMS) is a geographic information system created by the U.S. Department of Transportation, Pipeline and Hazardous Materials Safety Administration (PHMSA) in cooperation with other federal and state governmental agencies and the pipeline industry to provide information about pipeline operators and their pipelines. The NPMS Web site is searchable by ZIP code or by county and state, and can display a county map that is printable.

Within the NPMS, PHMSA has developed the Pipeline Integrity Management Mapping Application (PIMMA) for use by pipeline operators and federal, state, and local government officials only. The application contains sensitive pipeline infrastructure information that can be viewed via internet browser. Access to PIMMA

is limited to federal, state, and local government officials as well as pipeline operators. PIMMA access cannot be given to any person who is not a direct employee of a government agency.

For a list of pipeline operators with pipelines in your area and their contact information or to apply for PIMMA access, go to [www.npms.phmsa.dot.gov/](http://www.npms.phmsa.dot.gov/). Operators of production facilities, gas/liquid gathering piping and distribution piping, are not represented by NPMS nor are they required to be.

### HOW CAN YOU HELP?

While accidents pertaining to pipeline facilities are rare, awareness of the location of the pipeline, the potential hazards, and what to do if a leak occurs can help minimize the number of accidents. A leading cause of pipeline incidents is third-party excavation damage. Devon Energy is responsible for the safety and security of their pipelines. To help maintain the integrity of its pipeline and rights-of-way, it is essential that pipeline and facility neighbors protect against unauthorized excavations or other destructive activities.

### HERE'S WHAT YOU CAN DO TO HELP:

- Become familiar with Devon Energy's pipeline and pipeline facilities in the area (marker signs, fence signs at gated entrances, etc).
- Record Devon Energy's contact information and any pipeline information from nearby marker/facility signs and keep in a permanent location near the telephone.
- Be aware of any unusual or suspicious activities or unauthorized excavations taking place within or near the pipeline right-of-way or pipeline facility; report any such activities to Devon Energy and the local law enforcement.

### EMERGENCY RESPONDER ACTIONS IN A PIPELINE EMERGENCY

The following guidelines are designed to ensure the safety of those in the area if a petroleum product pipeline leak is suspected or detected:

- Public safety and environmental protection are the top priorities in any pipeline emergency response.
- Secure the area around the leak to a safe distance. Because vapors from the products carried in pipelines can migrate great distances, it is important to remove all ignition sources from the area. If safe, evacuating people from homes, businesses, schools and other places of congregation, as well as controlling access to the site may be required in some incident scenarios. Sheltering in place may be the safest action if the circumstances make going outdoors dangerous.
- Establish a command center. Work with Devon Energy representatives as you develop a plan to address the emergency. Devon Energy will need to know:
  - Your contact information and the location of the emergency
  - Size, characteristics and behavior of the incident, and if there are any primary or secondary fires
  - Any injuries or deaths
  - The proximity of the incident to any structures, buildings, etc.
  - Any environmental concerns such as bodies of water, grasslands, endangered wildlife and fish, etc.
- Evacuate or shelter in place. Depending on the quantity of product released, or other variables, it may be necessary to evacuate the public or have the public shelter in place. Evacuation route and the location of the incident will determine which procedure is required, but both may be necessary. Evacuate people upwind of the incident if necessary. Involving Devon Energy may be important in making this decision.
- Devon Energy will make their Emergency Response Plan information available to Emergency Responders upon request.

### 911 DISPATCH

911 Dispatch personnel play a critical role in effective response to pipeline incidents. Knowing the companies, their contact information, and the products transported in your respective jurisdiction is important for prompt and correct responses in the case of a pipeline incident. Dispatchers actions can save lives, direct the appropriate emergency responders to the scene, and protect our nations' infrastructure from additional issues that can be caused by improper response. Follow these simple guidelines in the case of a pipeline incident:

- Gather the proper information (if possible): company, product, and release characteristics
- Know the appropriate response to each product
- Know the wind direction at the time
- Warn of ignition sources if possible
- Dispatch appropriate emergency responders
- Contact Devon Energy at 1-833-463-6749

The information provided in this brochure, including but not limited to, One-Call center information, Web sites, state laws, regulatory agencies, has been gathered using the most up to date information available, and provided for informational purposes only. All matter is subject to change without notice.

The Paradigm Alliance, Inc. made an attempt to verify all information contained herein as to its accuracy, and is not liable for any missing or incorrect information.



1300 Main St.  
Houston, TX 77002  
Phone: 713-989-7000  
Website: www.energytransfer.com

Energy Transfer, a Texas-based energy company founded in 1996 as a small intrastate natural gas pipeline company, is now one of the largest and most diversified master limited partnerships in the United States.

Strategically positioned in all of the major U.S. production basins, the company owns and operates a geographically diverse portfolio of energy assets, including midstream, intrastate and interstate transportation and storage assets. Energy Transfer, or one of its affiliates, operates more than 130,000 miles of natural gas, crude oil, natural gas liquids and refined products pipelines and related facilities, including terminalling, storage, fractionation, blending and various acquisition and marketing assets in 44 states.

The **Enable** system consists of approximately 10,000 miles of pipeline that transports crude oil, natural gas, and natural gas liquids throughout the nation's Mid-Centroid and Gulf Coast regions.

For more information on local operations of **Enable**, please contact us:

**Dunn, McKenzie, Mountrail and Williams counties:**

John Jochim  
Operations Manager  
701-675-8653 (m)  
john.jochim@energytransfer.com

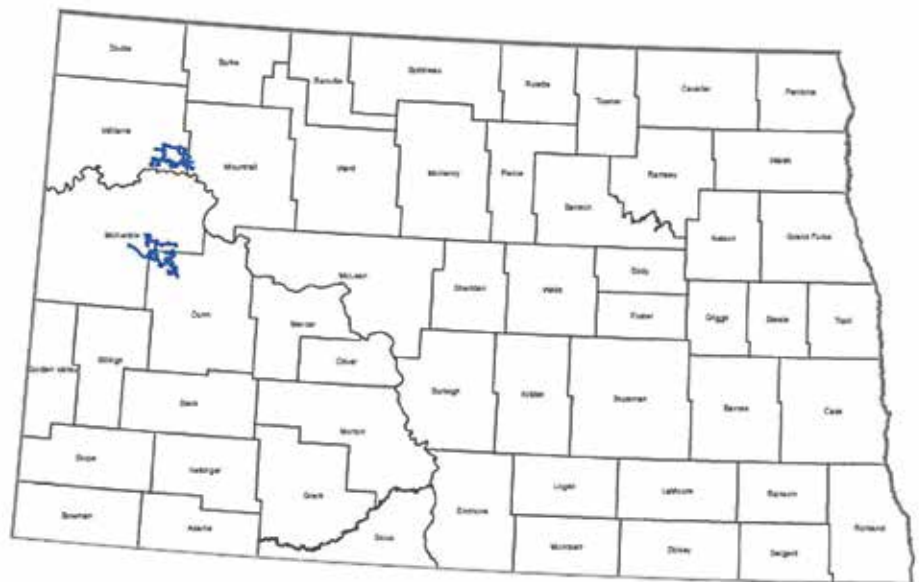
**EMERGENCY CONTACT:**  
**Enable Bakken Crude Services**  
**1-800-753-5531**

<b>PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:</b>		
Crude Oil	1267	128

**NORTH DAKOTA COUNTRIES OF OPERATION:**

Dunn	Mountrail
McKenzie	Williams

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



— Enable Bakken Crude Services, LLC



915 N. Eldridge Parkway, Suite 1100  
Houston, TX 77079  
Public Awareness: 1-877-799-2650  
Email: [uspublicawareness@enbridge.com](mailto:uspublicawareness@enbridge.com)  
Website: [www.enbridge.com](http://www.enbridge.com)

Life takes energy: to heat our homes, to feed our families, to fuel our vehicles. Enbridge connects people to the energy they need to help fuel their quality of life.

In the United States alone, more than two million miles of pipelines deliver petroleum and natural gas products. Every year, Enbridge invests in the latest technology and training to meet the high environmental and safety standards our neighbors expect, and to keep pipelines the safest, most efficient and most reliable way to move energy resources.

**Call or click before you dig**

**811** and **ClickBeforeYouDig.com** are free services designed to keep you safe when digging. Calling or clicking is always the safest option anytime you are moving dirt. At least two to three business days before your project (depending on state law), simply call 811 or visit **www.ClickBeforeYouDig.com** with important details about your work, including:

- The type of work you'll be doing and a description of the area
- The date and time your project will begin
- Your worksite's address, the road on which it's located and the nearest intersection
- Driving directions or GPS coordinates
- Within two to three business days, professional locators will mark underground utility lines—including pipelines (marked with yellow flags or paint)—so you can work around them, saving yourself from possible injury or property damage.

**Pipeline location and markers**

All pipeline markers provide the name of the pipeline operator, product being transported and a telephone number for reporting pipeline emergencies. These markers should never be used as a reference for a pipeline's exact location.

**Emergency responder education program**

Enbridge offers a free online education program to provide public safety and local public officials with the information needed to safely and effectively respond to a pipeline emergency. This program focuses on information specific to the disciplines of firefighting, law enforcement, 9-1-1 dispatch, emergency medical services, emergency management and local government. Additionally, course completion may count for state-level continuing education (CE) credits. Register for the training at [www.mypipelinetraining.com](http://www.mypipelinetraining.com).

You can also find out where other companies' pipelines are in your area by going to the National Pipeline Mapping System website at <https://www.npms.phmsa.dot.gov>.



Marker appearance may vary in your area.

**What if there is an emergency?**

Enbridge facilities are designed to be quickly isolated with block valves for rapid containment in the event of an emergency. We have pre-arranged plans with local emergency personnel and periodically conduct emergency drills with these groups.

**Incident Command System**

Enbridge utilizes the Incident Command System (ICS) for managing a response to an emergency.

**EMERGENCY CONTACT:  
1-800-858-5253 (Liquids)**

**PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:**

Crude Oil	1267	128
Crude Oil	1075	115
Crude Oil	1268	128

**NORTH DAKOTA  
COUNTIES OF OPERATION:**

Benson	Nelson
Bottineau	Pembina
Burke	Pierce
Divide	Ramsey
Grand Forks	Renville
McHenry	Ward
McKenzie	Williams
Mountrail	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

The ICS organizational structure is designed to coordinate with other responding agencies and to include those agencies inside a unified Command Post for a coordinated response.

**In the event of an emergency**

1. Abandon any equipment being used in or near the area, moving upwind of the product release
2. Warn others to stay away
3. **If emergency services have not been notified, call 911 and then call the 24-hour pipeline emergency number for your area**
4. Follow instructions given to you by local emergency responders and Enbridge

**Actions Specific to Emergency Officials**

1. Secure the site and determine a plan to evacuate or shelter in place
2. Monitor for hazardous atmospheres
3. Control and redirect traffic as needed
4. Provide immediate access to Enbridge Pipeline representatives
5. Implement your local emergency plan

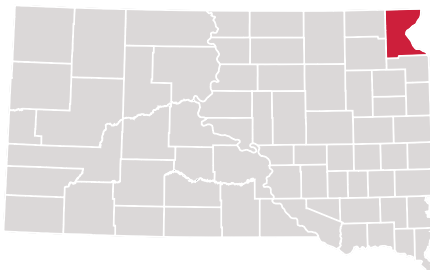


**Headquarters:**  
Great Plains Natural Gas Co.  
400 N. Fourth St.  
Bismarck, ND 58501  
Website: www.gpng.com

**OPERATOR OVERVIEW**

Great Plains Natural Gas Co. (Great Plains) operates approximately 1,000 miles of natural gas pipeline. This natural gas is delivered for household, commercial and industrial use. Great Plains operates a safe and efficient pipeline distribution network of stations, mains, services and meters. Natural gas is the most popular home heating fuel in America, and natural gas pipelines are among the safest and most secure methods of transporting energy.

In addition, pipeline operators are extensively regulated by federal and state regulations with regard to design, construction, operation and maintenance. The natural gas industry works diligently to stay abreast of new safety methods and technologies to ensure the highest levels of security. Great Plains maintains memberships in industry associations, and we continually evaluate our security procedures for enhancement. At Great Plains our primary goal is to deliver natural gas reliably and safely to you, our customer. In doing so, we want you to know what to do if you ever smell gas or if a natural gas pipeline emergency occurs where you live or work.



**HAZARD AWARENESS & PREVENTION MEASURES**

Natural gas pipelines have the best safety record of any type of transportation system in the United States. Natural gas is clean, convenient and efficient, which makes it the popular energy of choice. Like all forms of energy, however, it must be handled properly. Despite an excellent safety record, a gas leak caused by damage to a pipeline may pose a hazard and has the potential to ignite. Great Plains works diligently to ensure the safety of our pipeline through a variety of measures.

**UTILITY MARKERS**

For your safety, markers show the approximate location of pipelines and identify the companies that own and operate them. Markers may be anywhere along the right-of-way or directly over the pipelines. The pipeline may not follow a straight course between markers. While markers are helpful in locating pipelines, they provide limited information. They provide no information, for example, on depth or number of pipelines in the right-of-way.



**EMERGENCY CONTACT:  
(877) 267-4764**

<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Natural Gas	1971	115

**NORTH DAKOTA  
COUNTIES OF OPERATION:**

Richland

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

The markers can be found where pipelines intersect a street, highway or railroad. These markers display the material transported in the pipeline, the name of the pipeline operator, and telephone number where the pipeline operator can be reached in the event of an emergency. You should be aware of any pipeline markers in your neighborhood and, if possible, write down the name and phone numbers appearing on the pipeline markers in case of an emergency.

For additional information and/or training please contact Great Plains at awareness@gpng.com or 1-877-267-4764.



1111 Travis Street  
Houston, TX 77002  
Phone: 713-209-2400  
Website: www.harvestmidstream.com

**ABOUT HARVEST MIDSTREAM**

Harvest Midstream Company delivers critical energy resources to fuel the lives of American families and businesses. We are a business truly grounded by our core values and are dedicated to always doing the right thing- for our customers, our people and the communities where we live and work.

Operating safely and responsibly is our top priority. Our robust pipeline safety programs are designed to proactively identify and address potential risks to ensure the safety of our employees and the communities where we operate. We partner closely with local, state and federal organizations to enhance public safety, improve preparedness and protect the environment.

**WHAT DOES HARVEST MIDSTREAM DO IF A LEAK OCCURS?**

Harvest Midstream is engaged in constant activity to maintain safe pipeline operations. In the event of a pipeline release the Harvest Midstream’s Emergency Response Team will take the following steps:

1. Assess the situation.
2. Respond to protect people, property, and the environment.
3. Call for assistance of trained personnel.
4. Work together.

**MAINTAINING SAFETY AND INTEGRITY OF PIPELINES**

Harvest Midstream Company invests significant time and capital maintaining the quality and integrity of their pipeline systems. Most pipelines are monitored 24 hours a day via manned control centers. Harvest Midstream Company also utilizes aerial surveillance and/or on-ground observers to identify potential dangers. Control center personnel continually monitor the pipeline system and assess changes in pressure and flow. They notify field personnel if there is a possibility of an Issue.

Gas transmission and hazardous liquid pipeline operators have developed supplemental hazard and assessment programs known as Integrity Management Programs (IMPs). Specific information about Harvest Midstream Company’s program may be found by contacting us directly.

**EMERGENCY CONTACT:  
1-713-289-2921**

<b>PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:</b>		
Crude Oil	1267	128
Natural Gas	1971	115
Production Water		

**NORTH DAKOTA  
COUNTIES OF OPERATION:**

McKenzie                      Mountrail  
McLean

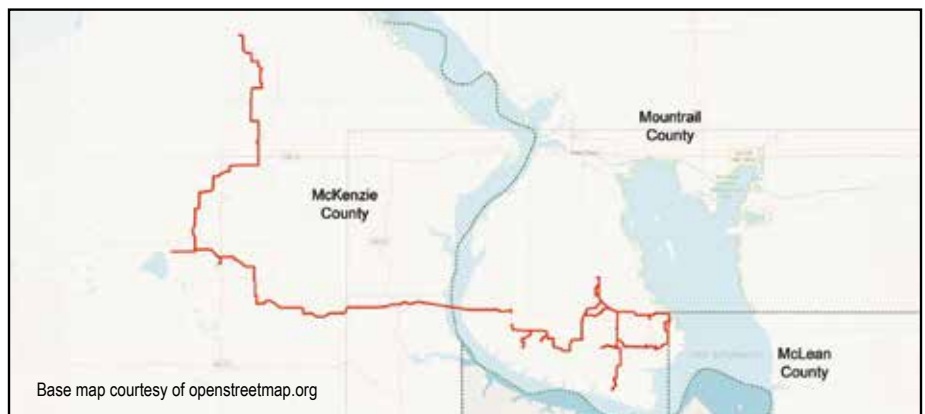
*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**HOW TO GET ADDITIONAL INFORMATION**

For an overview of Harvest Midstream Company, contact us at 713-209-2400.

**PRODUCTS TRANSPORTED IN YOUR AREA**

PRODUCT	LEAK TYPE	VAPORS
CRUDE OIL	Liquid	Initially heavier than air and spread along ground and collect in low or confined areas. Vapors may travel to source of ignition and flash back. Explosion hazards indoors, outdoors or in sewers.
HEALTH HAZARDS		Inhalation or contact with material may irritate or burn skin and eyes. Fire may produce irritating, corrosive and/or toxic gases. Vapors may cause dizziness or suffocation. Runoff from fire control or dilution water may cause pollution.
NATURAL GAS	Gas	Lighter than air and will generally rise and dissipate. May gather in a confined space and travel to a source of ignition.
HEALTH HAZARDS		Will be easily ignited by heat, sparks or flames and will form explosive mixtures with air. Vapors may cause dizziness or asphyxiation without warning and may be toxic if inhaled at high concentrations. Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite.



Base map courtesy of openstreetmap.org



3015 16th Street SW  
 Suite 20  
 Minot, ND 58701  
 Phone: 701-420-6900  
 Website: www.hess.com

**OPERATOR OVERVIEW**

Hess Corporation is a leading global independent energy company engaged in the exploration and production of crude oil and natural gas. Hess is committed to meeting the highest standards of corporate citizenship and creating a positive impact on the communities where it operates.

Today, Hess operates approximately 1,650 producing wells across an area of roughly 460,000 acres in the Bakken oilfield. Hess has invested significant resources to develop a world class oil and gas production and gathering operation in the Bakken and to safely and efficiently transport crude oil and natural gas out of North Dakota to domestic and international markets. Hess assets in the Bakken include a gas plant, rail and trucking facilities and both non-regulated and regulated Hazardous Liquid (Crude Oil), Natural Gas, and Natural Gas Liquid pipelines. These operations occur primarily in three North Dakota counties: McKenzie, Mountrail, and Williams.

**PROTECTING PUBLIC SAFETY AND OUR ENVIRONMENT**

Hess has made a firm commitment to protecting Public Safety and the environment in all areas of our operation. Meeting this commitment requires us to be aware of, to think about and to follow the health and safety laws, regulations and policies relating to the activities for which we are responsible.

As part of this commitment, Hess has designed procedures for reducing or eliminating risk to surrounding communities and of damage to the environment. We meet, and strive to exceed, all applicable environmental laws and regulations.

Our Company seeks to reduce the impact of our activities through our long-standing commitment to safety, cleanliness and maintenance of our assets, and proper remediation.

**HESS STATEMENT OF COMMITMENT TO PIPELINE PUBLIC AWARENESS**

To ensure the safe, reliable, and environmentally sound operation of its pipeline assets:

Hess believes that public education combined with sound operating practices promotes public safety and protection of the environment.

Hess recognizes that public awareness and understanding of pipeline operations is vital to the continued safe operation of its pipelines. Therefore, it is our goal to raise the awareness of the affected public and key stakeholders.

Hess is dedicated to fully supporting and overseeing the administration of its Public Awareness Program by demonstrating support through Company standards, management participation and allocation of both personnel and financial resources.

**EMERGENCY CONTACT:  
 (800) 406-1697**

<b>PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:</b>		
Crude Oil	1267	128
Natural Gas	1971	115
Natural Gas Liquids	1075	115

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

McKenzie Williams  
 Mountrail

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



**LOCAL OFFICE:**

Gary White  
2200 Foothills Blvd, Suite C  
Gillette, WY 82716  
Non-Emergency: 307-686-8288

**CORPORATE OFFICE:**

Kinder Morgan  
1001 Louisiana St. Suite 1000  
Houston, TX 77002  
Non-Emergency: 713-369-9000

**ABOUT KINDER MORGAN**

Kinder Morgan is the largest energy infrastructure company in America. We own an interest in or operate approximately 84,000 miles of pipelines and approximately 180 terminals. Our pipelines transport natural gas, gasoline, crude oil, carbon dioxide (CO2) and more. Our terminals store and handle petroleum products, chemicals and other products.

**Kinder Morgan, Double H Pipeline**

Kinder Morgan's Double H pipeline originates in the Bakken oil production areas near Dore, North Dakota and Sidney, Montana and terminates near Guernsey, Wyoming. The 511-mile pipeline transports crude oil from the Dore Terminal in North Dakota and Albin Terminal in Montana to Guernsey, Wyoming, where Double H interconnects with several customers. Double H has initial capacity of approximately 88,000 barrels per day.

**KINDER MORGAN CARES ABOUT YOUR SAFETY**

We want you to be aware of our pipelines and facilities and ask for your help in preventing damage to pipelines. For specific information about our pipelines and facilities in your community visit <http://PA-InfoRequest.KinderMorgan.com> or call our non-emergency number 800-276-9927.

Kinder Morgan supports the Nation's Homeland Security efforts and encourages you to immediately report any suspicious persons and/or activities near the pipeline to your local law enforcement authorities by calling 911.

**WORKING TOGETHER TO PROTECT PIPELINES & RIGHT-OF-WAYS**

In addition to 24-hour monitoring and on-going safety and security procedures, Kinder Morgan relies on you, the local emergency responder, to notify Kinder Morgan when you observe potential right-of-way restriction violations or potential damage to our facilities, which could endanger public

safety. We support your enforcement of "Call Before You Dig" requirements in states where they apply.

Excavation activity is the most common cause of serious pipeline damage. In most states, residents, excavators and farmers are required by law to call 811 or their local One-Call center at least two or three working days before starting an excavation project to have underground utilities marked. Refer to your state-specific One-Call laws for more information.

Additionally, some emergencies may require excavation and/or use of heavy equipment that could damage underground utilities. Call 811 to identify and notify utilities in the area that may be impacted by these emergency activities.

Unauthorized use, such as building or planting, in the pipeline right-of-way is known as encroachment. Kinder Morgan regularly conducts maintenance to trim trees and remove shrubs or structures that prohibit the company from clearly viewing the pipeline corridor during aerial or foot patrols and regular maintenance activities.

Please contact us if you know of places where trees, plants or structures are located on the pipeline right-of-way or if you see individuals digging in areas where underground utilities are not marked with flags.

**SIGNS OF A PIPELINE LEAK OR RUPTURE**

The following are indications of a possible pipeline leak:

- Brown or discolored vegetation amid healthy plants
- Dirt being blown into the air
- Colorful sheens on water surfaces
- Fire at or below ground level
- Stains or pools of hydrocarbons not usually present in the right-of-way
- Bubbles coming from bodies of water
- A loud roar or hissing sound

**EMERGENCY CONTACT:  
1-877-977-2078**

<b>PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:</b>		
Crude Oil	1267	128

**NORTH DAKOTA  
COUNTIES OF OPERATION:**

McKenzie

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

- Distinctive petroleum type odors, the smell of mercaptan, sulfur (e.g., rotten eggs or garlic-like), or a mild fragrant odor (Ethanol)
- A dense white cloud or fog
- Frozen ground near the pipeline

On occasion, a pressure-relieving device may activate at a natural gas or CO2 aboveground pipeline facility. **These devices are acting as designed to relieve pressure on the system to prevent over pressurization.** Under no circumstances should a pressure relieving device be capped or valved off.

**PIPELINE INCIDENT RESPONSE TACTICS**

The list below summarizes emergency response tactics to implement when you respond to a pipeline incident.

**1. Access the situation**

- Approach with caution from upwind location.
- Isolate and secure the area.
- Employ ICS.
- Identify hazards.
- Identify and contact the pipeline operator using the emergency number listed on the pipeline marker.

**2. Protect people, property & the environment**

- Establish isolation zones and set up barriers.
- Rescue and evacuate people (if needed).
- Eliminate ignition sources.



- ❑ Stage apparatus and equipment based on atmospheric monitoring and weather conditions.
- ❑ If liquid products are involved, use appropriate defensive Hazardous Waste Operations & Emergency Response (HAZWOPER) procedures such as installing dikes and dams, if trained and equipped.
- ❑ Control fires, vapor and leaks. Do not extinguish burning fires. Protect exposures and coordinate isolation operations with pipeline personnel.
- ❑ Do not operate (open or close) valves or other pipeline equipment.
- ❑ Employ containment techniques if personnel are trained, equipped and it is safe to do so.
- ❑ Designate a safe location for bystanders and the media.

**3. Call for assistance as needed**

- ❑ Contact your local emergency response organization and/or national resources if needed.

Refer to PHMSA's Emergency Response Guidebook at [www.phmsa.dot.gov/hazmat/library/erg](http://www.phmsa.dot.gov/hazmat/library/erg) for additional information.

**ADDITIONAL INFORMATION**

**National Pipeline Mapping System**  
[www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov)

**NASFM's "Pipeline Emergencies"**  
<http://nasfm-training.org/pipeline>

**PHMSA Emergency Response Guidebook**  
[www.phmsa.dot.gov/hazmat/library/erg](http://www.phmsa.dot.gov/hazmat/library/erg)

**Kinder Morgan Public Awareness**  
[www.kindermorgan.com/public\\_awareness](http://www.kindermorgan.com/public_awareness)

**BASIC PIPELINE INFORMATION**

Kinder Morgan's pipelines are typically underground, but they are located aboveground in select climates and at compressor stations, pumping stations, valve sites and terminals.

Kinder Morgan operates pipelines in your community. Pipelines are the backbone of our nation's energy transportation infrastructure. According to the National Transportation Safety Board, pipelines are the safest mode of fuel transportation, both for the public and the environment.

Pipelines are constructed in a corridor of land called the **pipeline right-of-way** that includes the land over and around the pipeline, typically 25 feet on each side. Right-of-way agreements limit how the corridor is used to protect the pipeline and allow operators to monitor and inspect the pipeline.

Kinder Morgan monitors its transmission pipelines 24-hours a day from its System Control Centers. We ensure public safety and safe pipeline operations through employee training, regular testing, aerial and right-of-way foot patrols and adherence to our comprehensive Integrity Management plan and procedures.

There are three primary types of pipelines: gathering, transmission and distribution. **Gathering pipelines** transport natural gas, CO2 and petroleum products from the wellhead and production areas to processing facilities. **Transmission pipelines**, like those operated by Kinder Morgan, transport natural gas, CO2 and hazardous liquids to marketing and distribution terminals. Transmission pipelines are typically large, high-pressure pipelines.

**Distribution systems** for natural gas and hazardous liquids differ. Liquids products are stored and transported to their final destination by tanker trucks. Natural Gas is transported from storage locations to residential and business customers by smaller, low-pressure pipelines.

**LOCATING PIPELINES IN YOUR COMMUNITY**

**Pipeline markers** are located along the right-of-way, at road intersections, waterways, railroad crossings and all aboveground facilities. Markers identify the area, but not the exact location or depth of the pipeline. They specify the type of product transported, the operator's name and emergency contact number.

The federal government provides access to maps of transmission pipelines in your community through the **National Pipeline Mapping System** at [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov). Government and safety officials can access additional information and download electronic files to import into emergency preparedness GIS mapping systems.



Examples of Kinder Morgan pipeline markers



**Eric Bengtson**  
 1200 17th St Ste 2200  
 Denver, CO 80202-5854  
 Phone: (303) 749-5757  
 Website: www.libertyresourcesllc.com

**ABOUT LIBERTY MIDSTREAM SOLUTIONS, LLC**

Liberty Midstream Solutions, LLC (LMS) is a Denver-based Company focused on providing producer oriented midstream services in emerging oil and gas resource plays to help producers maximize returns on investments through reliable and efficient oil, gas and water gathering, gas processing, water delivery and produced water disposal services. LMS principals bring decades of experience in providing midstream solutions to producers across all major oil and gas resource basins in the United States.

LMS was formed in 2014 with the principal financial support of Riverstone Holdings LLC, an energy and power-focused private investment firm with approximately \$30 billion of equity capital raised. LMS was formed as a result of recognizing demand for water logistics and gas gathering services in Williams and Mountrail Counties near Tioga, North Dakota.

Current Operations are located in Williams and Mountrail Counties, North Dakota.

**WHAT ARE THE SIGNS OF A NATURAL GAS PIPELINE LEAK?**

- Blowing or hissing sound
- Dust blowing from a hole in the ground
- Continuous bubbling in wet or flooded areas
- Gaseous or hydrocarbon odor
- Dead or discolored vegetation in a green area
- Flames, if a leak has ignited

**WHAT SHOULD I DO IF I SUSPECT A PIPELINE LEAK?**

Your personal safety should be your first concern:

- Evacuate the area and prevent anyone from entering
- Abandon any equipment being used near the area
- Avoid any open flames
- Avoid introducing any sources of ignition to the area (such as cell phones, pagers, 2-way radios)
- Do not start/turn off motor vehicles/ electrical equipment
- Call 911 or contact local fire or law enforcement
- Notify the pipeline company
- Do not attempt to extinguish a natural gas fire
- Do not attempt to operate any pipeline valves

**PIPELINE SAFETY**

System failures occur infrequently along the nation’s network of interstate natural gas pipeline facilities, and many of these are caused by damage from others digging near the pipeline. We watch for unauthorized digging, but we request your help to notify us.

**ALWAYS CALL 811 BEFORE YOU DIG!**



**Know what's below.  
 Call before you dig.**

**PIPELINE LOCATION AND MARKERS**

Pipeline markers are used to indicate the approximate location of a natural gas pipeline and to provide contact information. Aerial patrol planes also use the markers to identify the pipeline route. Markers should never be removed or relocated by anyone other than a pipeline operator.

**EMERGENCY CONTACT:  
 1-701-664-3035**

<b>PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:</b>		
Natural Gas	1971	115
<b>NORTH DAKOTA                  COUNTIES OF OPERATION:</b>		
Mountrail	Williams	
<i>Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.</i>		

You can also find out where other companies’ pipelines are in your area by going to the National Pipeline Mapping System website at [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov).

**EMERGENCY RESPONSE PLANS**

An Emergency Response Plan is developed for each pipeline facility to contain, control and mitigate the various types of emergency conditions/situations that could occur at one of our facilities. For more information regarding Liberty Midstream Solutions, LLC emergency response plans and procedures, contact us directly.



Magellan Pipeline Company, LP  
 Magellan Crude Oil Pipeline Company LP  
 Magellan Pipelines Holdings LP  
 Magellan Terminals Holdings LP  
 Magellan Operating Company, LLC

Oneok Plaza  
 100 West 5th Street  
 Tulsa, OK 74103-4298  
 (Headquarters) 918-588-7000  
 Website: Oneok.com

**SYSTEM OVERVIEW**

**Name of system:**  
 Magellan Midstream Partners, L.P.

**Name of operator:**  
 Magellan Midstream Partners, L.P.

**Type of system:** Transmission

**List of products transported in system:** Refined Petroleum Products (Diesel Fuel, Gasoline), and Jet Fuel.

**OPERATOR OVERVIEW**

Magellan Midstream Partners, L.P., a wholly owned subsidiary of ONEOK, Inc., is principally engaged in the transportation, storage, and distribution of refined products and crude oil. Magellan operates a 9,800 mile refined products pipeline system with 54 connected terminals as well as 25 independent terminals not connected to our pipeline system, two marine terminals (one of which is owned through joint venture) and a 2,200 mile crude oil pipeline system.



Our pipeline markers can be typically identified by the black and red bands at the top.

**COMMITMENT TO SAFETY, HEALTH & ENVIRONMENT**

Magellan Midstream Partners, L.P. operates with a focus on safe, reliable, environmentally responsible, legally compliant and sustainable operations. Our pipelines are designed, installed, tested, and operated and maintained according to strict standards employed by our company, the pipeline industry, and the federal government. Safety, efficiency, honesty and responsibility are at the core of Magellan’s business.

**FREQUENTLY ASKED QUESTIONS**

- 1. How can an emergency responder or LEPC obtain maps of the pipeline?**  
 Emergency responders and local planning/zoning authorities may obtain detailed maps of our system from field operations staff or contact us directly via email at: [damageprevention@magellanlp.com](mailto:damageprevention@magellanlp.com). In addition, the National Pipeline Mapping System (NPMS) provides a list of pipeline operators in your community as well as the location of pipelines and other valuable information.
- 2. How will Magellan and response agencies work together during Pipeline Emergencies?**

Local response agencies are expected to play a key role in the first few hours of a response, protecting the public, isolating the area and using local materials such as dirt or sand to help safely contain the event. Magellan personnel will join a Unified Command and can provide key response equipment such as air monitors, vacuum trucks, emergency spill contractors, heavy construction equipment and specialized command post contractors.

**EMERGENCY CONTACT:**  
**(800) 720-2417**

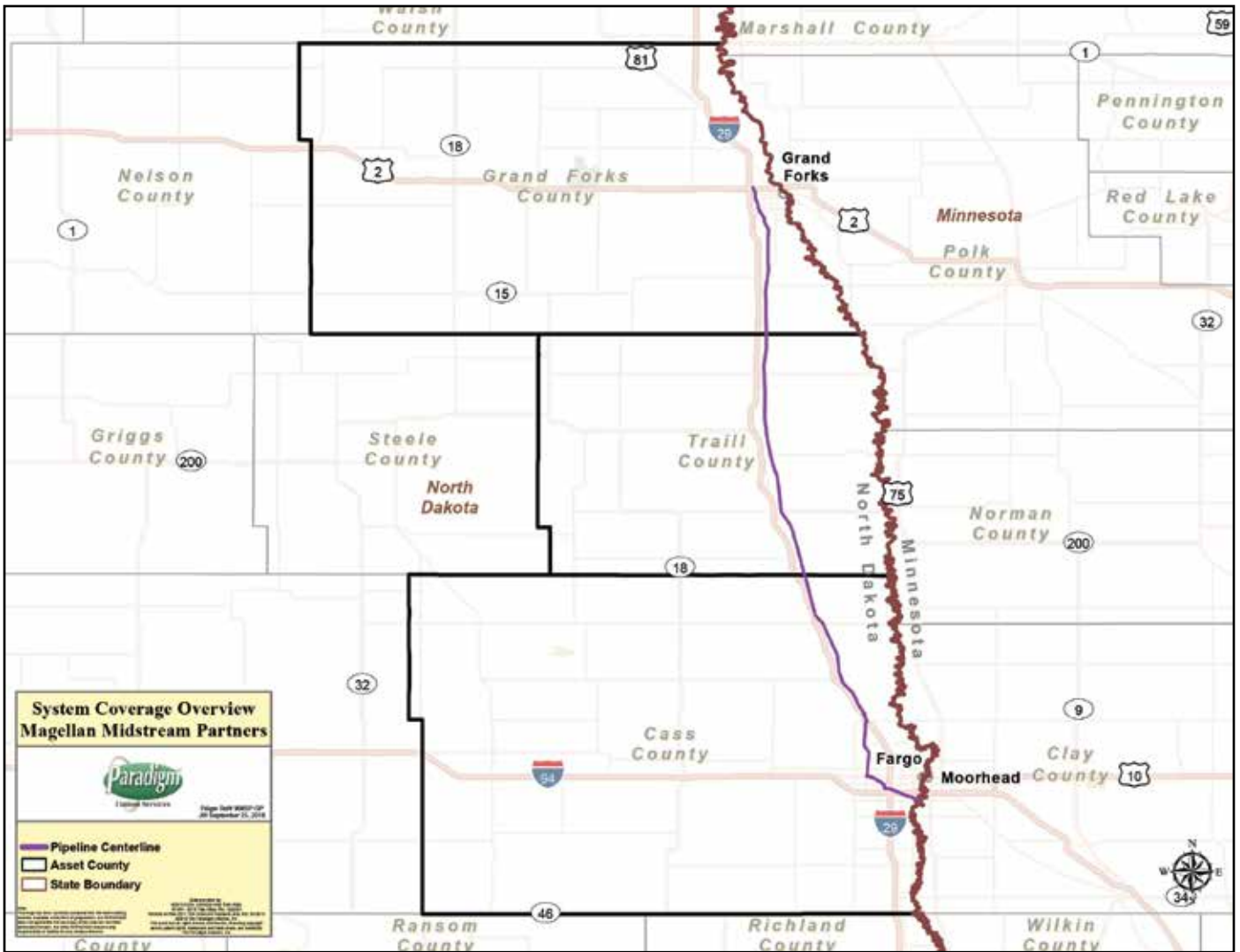
<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Diesel Fuel	1202/1993	128
Gasoline	1971	115
Jet Fuel	1863	128

**NORTH DAKOTA**  
**COUNTIES OF OPERATION:**

Cass	Traill
Grand Forks	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

- 3. How can an emergency responder learn more about the company’s official emergency plans?**  
 If interested in learning more about our facility response plan, please contact your local Magellan field representative or contact Magellan Corporate directly via email at: [damageprevention@magellanlp.com](mailto:damageprevention@magellanlp.com).
- 4. How can responders learn more about pipeline responding training opportunities?**  
 Visit [www.pipelineemergencies.com](http://www.pipelineemergencies.com) or visit [www.magellanlp.com](http://www.magellanlp.com) for more information and additional resources.





Montana-Dakota Utilities Co.  
400 N. Fourth St.  
Bismarck, ND 58501  
Web site: [www.montana-dakota.com](http://www.montana-dakota.com)

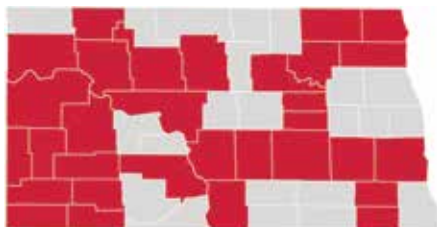
**PIPELINE PURPOSE AND RELIABILITY**

Montana-Dakota Utilities Co. (Montana-Dakota) operates approximately 7,500 miles of natural gas pipeline. This natural gas is delivered for household, commercial and industrial use. Montana-Dakota operates a safe and efficient pipeline distribution network of stations, mains, services and meters. Natural gas is the most popular home heating fuel in America, and natural gas pipelines are among the safest and most secure methods of transporting energy.

In addition, pipeline operators are extensively regulated by federal and state regulations with regard to design, construction, operation and maintenance. The natural gas industry works diligently to stay abreast of new safety methods and technologies to ensure the highest levels of security. Montana-Dakota maintains memberships in industry associations, and we continually evaluate our security procedures for enhancement. At Montana-Dakota our primary goal is to deliver natural gas reliably and safely to you, our customer. In doing so, we want you to know what to do if you ever smell gas or if a natural gas pipeline emergency occurs where you live or work.

**HAZARD AWARENESS & PREVENTION MEASURES**

Natural gas pipelines have the best safety record of any type of transportation system in the United States. Natural gas is clean, convenient and efficient, which makes it the popular energy of choice. Like all forms of energy, however, it must be handled properly. Despite an excellent safety



record, a gas leak caused by damage to a pipeline may pose a hazard and has the potential to ignite. Montana-Dakota works diligently to ensure the safety of our pipeline through a variety of measures.

**UTILITY MARKERS**

For your safety, markers show the approximate location of pipelines and identify the companies that own and operate them. Markers may be anywhere along the right-of-way or directly over the pipelines. The pipeline may not follow a straight course between markers. While markers are helpful in locating pipelines, they provide limited information. They provide no information, for example, on depth or number of pipelines in the right-of-way.



**EMERGENCY CONTACT:  
1-800-638-3278**

<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Natural Gas	1971	115

**NORTH DAKOTA  
COUNTIES OF OPERATION:**

Adams	Kidder
Barnes	McKenzie
Benson	McLean
Billings	Morton
Bowman	Mountrail
Burke	Pembina
Burleigh	Ransom
Cass	Ransom
Cavalier	Sargent
Dunn	Slope
Eddy	Stark
Emmons	Stutsman
Foster	Walsh
Golden Valley	Ward
Hettinger	Williams

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

The markers can be found where pipelines intersect a street, highway or railroad. These markers display the material transported in the pipeline, the name of the pipeline operator, and telephone number where the pipeline operator can be reached in the event of an emergency. You should be aware of any pipeline markers in your neighborhood and, if possible, write down the name and phone numbers appearing on the pipeline markers in case of an emergency.

For additional information please contact MDU at [awareness@mdu.com](mailto:awareness@mdu.com) or 1-800-638-3278.



For more information please visit:  
[www.MPLX.com/  
 Gathering\\_and\\_Processing\\_Pipeline\\_Safety](http://www.MPLX.com/Gathering_and_Processing_Pipeline_Safety)  
 or  
 contact us at: [PipelineQuestions@MPLX.com](mailto:PipelineQuestions@MPLX.com)

Andeavor Field Services LLC, a wholly owned subsidiary of MPLX, is committed to public safety protection of the environment and compliance with applicable rules and regulations. Public awareness and education is of primary importance to MPLX.

You can help keep our community and environment safe from a pipeline emergency by following the safety guidelines and information below.

**DIGGING NEAR A PIPELINE**

The primary cause of pipeline leaks is damage from construction-related activities.

- Contact the One-Call Center before digging near a pipeline, at least 24 hours before planned work activity by contacting **North Dakota One-Call**.
- Do not disturb the ground until all pipelines are marked.
- Abide by all location markers and instructions provided by the pipeline/utility representatives.
- Do not use power equipment around the pipelines within the “Tolerance Zone” which is 24 inches around the pipeline being excavated.
- If a pipeline is or becomes damaged, immediately leave the area.
- When you reach a safe area, call 911 and the MPLX emergency number **(800) 725-1514 or (866) 283-7676**.

**IDENTIFYING AND PROTECTING PIPELINES**

The pipeline right of way must be kept clear of any buildings, structures, trees, shrubs, excess vegetation, fence posts, electric / telephone poles or other “encroachments” which might damage and restrict access to the pipeline. The right of way protects the public and the pipeline. If you notice any possible encroachments on MPLX’s, pipeline right of way or if you need to install a structure near the right of way, please call the state One-Call Center, **North Dakota One-Call**.

Pipeline markers are located along our pipeline right of way to help identify the approximate location of our pipeline. MPLX pipeline markers list the commodity transported and our 24-hour telephone number where a person monitoring our pipeline can be reached at any time.



If you know of a damaged pipeline marker, or have seen someone damaging or vandalizing our markers, please report it to MPLX. It’s against the law for any person to willfully and knowingly deface, damage, remove, or destroy any pipeline sign or right of way marker.

**EMERGENCY CONTACT:**  
**1-800-725-1514 or 1-866-283-7676**

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

Billings	Mercer
Burke	Morton
Divide	Mountrail
Dunn	Oliver
Golden Valley	Stark
McKenzie	Williams
McLean	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



## HOW TO RECOGNIZE A PIPELINE EMERGENCY

The following items may indicate a Natural Gas, Gas Liquid (NGL) and Crude leak or failure:

- | <b>Gas</b>   | <b>Liquid</b>  | <b>Crude</b>  |
|--|--|---|
| <ul style="list-style-type: none"> <li>• Gas escaping from the pipeline</li> <li>• Hissing or spewing sound</li> <li>• Dead vegetation</li> <li>• Fire at or near the pipeline</li> <li>• Hole in the ground</li> <li>• Frozen ground</li> </ul> | <ul style="list-style-type: none"> <li>• Liquid escaping from the pipeline</li> <li>• Spewing sound</li> <li>• Dead vegetation</li> <li>• Erosion</li> <li>• Petroleum odor</li> <li>• Low lying vapor –similar to fog</li> <li>• Frozen ground</li> </ul> | <ul style="list-style-type: none"> <li>• Petroleum odor</li> <li>• The pooling of liquid on the ground</li> <li>• An odor like petroleum liquids or gasoline</li> <li>• A sheen on the surface of water</li> <li>• An unusual area of melted snow</li> <li>• Distinct patches of dead or discolored plants and vegetation</li> <li>• Rainbow-like sheen on water</li> </ul> |

## REPORTING OF EMERGENCIES:

- Call **911**
- Contact MPLX Emergency Number

## WHAT TO DO IN THE EVENT OF AN EMERGENCY

### Excavators

- Do not drive into the area where the leak or vapor cloud is located
- Do not make contact with escaping liquids or vapors
- Avoid possible ignition sources (e.g., turn off and abandon all equipment, vehicles, and or generators being used in the affected area)
- Do not light a match, start an engine or automobile, use a telephone, switch on/off an electric light, or ring doorbells
- Immediately leave the area, on foot in an upwind direction
- From a safe distance call 911 and the MPLX emergency number
- Wait, if in a safe area, for MPLX personnel to arrive on site and do not try to operate any pipeline valves
- Warn others to stay away from the area

## PUBLIC OFFICIALS & EMERGENCY RESPONDERS

- Evacuate people (homes, businesses, schools...etc.) to an upwind area
- Secure area around the leak
- If the pipeline leak is not burning, take steps to prevent ignition such as prohibiting smoking, and rerouting traffic away from the leak.
- If the pipeline is burning, take steps to prevent secondary fires, but do not attempt to extinguish a pipeline fire unless asked to do so by MPLX
- Do not try to operate any pipeline valves
- Call the MPLX emergency number as soon as possible
- Administer medical treatment and request additional emergency response assistance as necessary



**Doron Fosburgh**  
 6509 109th Ave. NW  
 Tioga, ND 58852  
 Phone: 701-648-9662  
 Website: www.xtoenergy.com

### XTO ENERGY

XTO Energy, is a leading natural gas and oil producer in the U.S. with expertise in developing tight gas, shale gas, coal bed methane and unconventional resources. XTO has operations in all major U.S. producing regions, with thousands of miles of natural gas pipelines. These pipelines are vital to the country's energy infrastructure and are a safe and efficient way to transport natural gas. XTO takes great pride in its long history of developing natural gas resources and is dedicated to educating communities on pipeline safety. Our own experience and compliance with municipal, state and federal regulations demonstrates that our operations can be conducted safely and in an environmentally responsible manner. Our success is linked to the success of the communities in which we do business - our employees and their families don't just work here, they live here as well. We are committed to being a good neighbor.

### MARK THE SPOT

Pipeline markers are used to show the location of underground pipelines. Markers are located at road crossings, railroad crossings, and along the pipeline rights-of-way. Please be familiar with these markers, and what they indicate:

- The material transported in the pipeline.
- The name of the pipeline operator.
- The telephone number where the operator can be reached in an emergency.

### CALL BEFORE YOU DIG

If you are a homeowner, farmer, excavator, or developer we need your help in preventing pipeline emergencies. If you are considering projects like building a pool, building a fence, widening a driveway, or planting trees, call **811** before you dig.

### DON'T TAKE CHANCES

1. Call 811 at least two business days before excavation is scheduled to begin.
2. Do not begin work until a trained technician has come to mark the location of any pipelines in your area. This will be at no cost to you.
3. Respect to the pipeline markers.

### TRUST YOUR SENSES

If you see, hear or smell any of the below, it may indicate a pipeline leak. It is important to always be aware.

- Site:** A pool of liquid on the ground near a pipeline, a rainbow sheen on water, a dense white cloud or fog over a pipeline, or discolored vegetation. Unnatural frost or ice in the pipeline right-of-way or on the tank battery or well location equipment.
- Sound:** An unusual noise coming from the pipeline, like a hissing or roaring sound.
- Sound:** An unusual chemical odor such as gas or oil. A strange odor in the area similar to the smell of rotten eggs.

### WHAT TO DO IF A LEAK OCCURS

- Try to stay upwind. Do not travel downwind.
- Do not touch, breathe, or make contact with leaking liquids.
- Do not light a match, start an engine, use a cell phone, switch on/off light switches or do anything that may create a spark. Do not drive into a leak or vapor cloud area.
- Call 911 or your local emergency response number from a safe location. Then call XTO Energy and give your name, phone number, description of the leak and its location.
- Warn others to stay away.

### EMERGENCY CONTACT: 1-701-664-3139

**PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:**  
 Natural Gas 1971 115

### NORTH DAKOTA COUNTIES OF OPERATION:

Williams

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

### DIG DEEPER

For more information about pipelines, please visit:

XTO Energy:  
[www.xtoenergy.com](http://www.xtoenergy.com)

US Department of Transportation  
<http://ops.dot.gov>

National Pipeline Mapping System  
[www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov)

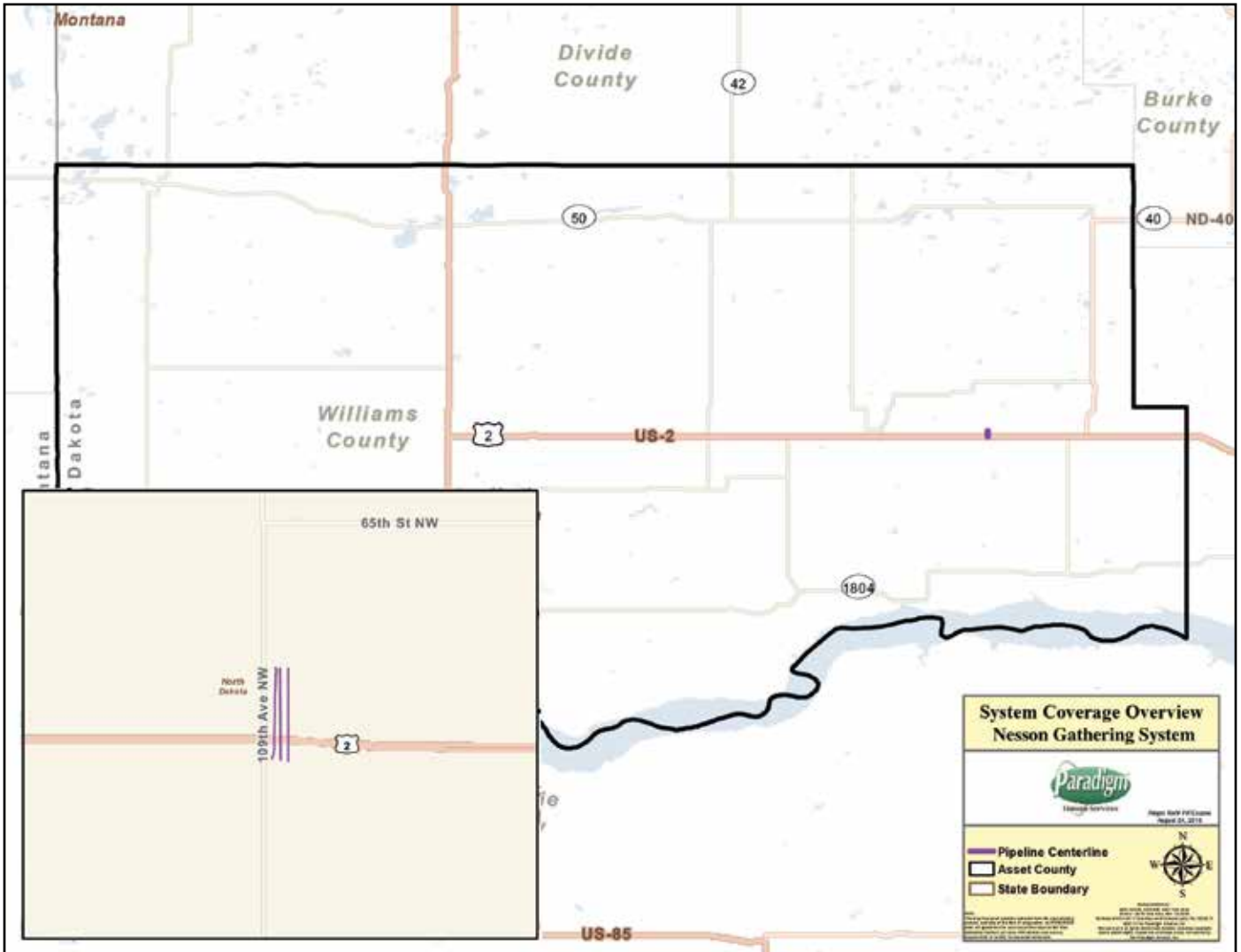
[www.call811.com](http://www.call811.com)

[www.pipelinesafetyinformation.com](http://www.pipelinesafetyinformation.com)



**Know what's below.  
Call before you dig.**







NuStar Pipeline Operating Partnership L.P.

**NuStar Energy - Central East Region**

7340 W. 21st North, Suite 200

Wichita, KS 67205

Phone: 316-773-9000

PublicAwarenessCE@nustarenergy.com

Website: www.nustarenergy.com

**ABOUT NUSTAR PIPELINE OPERATING PARTNERSHIP L.P.**

The goal of the NuStar Energy Pipeline Public Awareness Program is to enhance safety and environmental protection through increased public awareness and knowledge. Public awareness programs should raise the awareness of the affected public and key stakeholder audiences of the presence of pipelines in their communities and increase their understanding of the role of pipelines in transporting energy.

NuStar Pipeline Operating Partnership L.P. is a subsidiary of NuStar Energy L.P. Our business unit consists of pipeline systems, ranging between 3” to 16” in diameter, that transports refined petroleum products, including gasoline, diesel, and propane throughout Kansas, Nebraska, Iowa, South Dakota, North Dakota, and Minnesota. We also operate an anhydrous ammonia pipeline system in Louisiana, Arkansas, Missouri, Illinois, Indian, Iowa and Nebraska ranging between 3” to 10” in diameter. Anhydrous ammonia is primarily used as agricultural fertilizer and used as a feedstock to a number of industrial applications.

Please read and keep these important safety messages located in the brochure and company profile provided in the event you need to reference them in the future.

Contact us for more information about our Integrity Management Program or Emergency Response Plan.

**COMMITMENT TO SAFETY, HEALTH & ENVIRONMENT**

At NuStar, the health and safety of our personnel, customers, and neighbors and the protection of the environment are core business values. NuStar is committed to achieving health, safety and environmental (HSE) excellence throughout the organization. NuStar emphasizes its HSE commitment through internal audits, public awareness, damage prevention, pipelines integrity management, emergency response preparedness, and other programs. In addition, most of NuStar’s pipelines are operated via satellite communication systems from a central control room located in San Antonio, TX. This control center is equipped with state-of-the-art computer systems designed to continuously monitor real-time operational data, operate equipment associated with the delivery of crude oil, refined products, and anhydrous ammonia, and control safety measures to ensure smooth and safe operation of our pipelines.



**EMERGENCY CONTACT:**

**1-800-759-0033**

**PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:**

Gasoline	1203	128
Diesel Fuel	1202/1993	128
Jet Fuel	1223	128

**NORTH DAKOTA**

**COUNTIES OF OPERATION:**

Barnes	Kidder
Burleigh	Lamoure
Cass	Morton
Dickey	Stutsman

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



**BE PREPARED**

Please visit Emergency Response Portal to register for access to more information about NuStar’s Emergency Response Plan including how to contact us directly from the site. If you are already registered, you will receive email notifications when there are additional resources in your area of jurisdiction.



Base map courtesy of [openstreetmap.org](http://openstreetmap.org)



6201 81st Avenue NW  
 Stanley, ND 58784-0639  
 Non-Emergency Phone(s): (866) 994-4775  
 Website: www.pecanpipeline.com  
 Email: publicawareness@eogresources.com

**ABOUT PECAN PIPELINE COMPANY**

Pecan Pipeline Company, is a wholly owned subsidiary of EOG Resources, Inc. and operates a natural gas gathering system in Mountrail County, North Dakota.

The purpose or goal of Pecan Pipeline Company’s public awareness and damage prevention measures are to minimize third party damage to our pipelines, and inform affected public of locations of these pipelines. Pipeline markers, public education mailers, participation in excavation safety system, and sponsorship of excavators/ emergency responder training are measures used to protect these pipelines.

**PRODUCTS TRANSPORTED AND COUNTIES INVOLVED**

Product	Description	Health and Fire Hazards	Counties Involved
Natural Gas	<p><b>Leak:</b> Gas</p> <p><b>Vapors:</b> Lighter than Air                      Very flammable and a white vapor cloud may be visible near the site of a leak</p>	<p><b>Health:</b> Extremely high concentrations may cause irritation or asphyxiation. Possible presence of H2S, a toxic gas.</p> <p><b>Fire:</b> Extremely flammable and easily ignited by heat, sparks or flames.</p>	Mountrail

**EMERGENCY CONTACT:**  
**1-866-899-2626**

**PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:**  
 Natural Gas      1971      115

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

Mountrail

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



**PIPELINE RIGHT-OF-WAY MARKER**



Operated by Pembina ASM

**Pembina U.S.**  
 1300 Post Oak Blvd. Suite 1050  
 Houston, TX 77056  
 Toll Free: 1-888-428-3222  
 Website: www.pembina.com

**OPERATOR OVERVIEW**

Aux Sable Midstream is the operator of the Cochin Pipeline System. Aux Sable Midstream is a subsidiary of Pembina U.S. Corporation, which is owned by Pembina Pipeline Corporation. Pembina is a leading North American transportation and midstream service provider. For over 65 years, we have been safely and reliably connecting oil, natural gas, and natural gas liquids production to markets that need it. Pembina owns an integrated system of pipelines that transport various hydrocarbon liquids and natural gas products. We also own gas gathering and processing facilities, and an oil and natural gas liquids infrastructure and logistics business.

**CALL BEFORE YOU DIG**

Prevention plans ensure right-of-ways are clearly marked and free of encroachments. Pipeline markers show the approximate location of pipelines and provide relevant information about the pipeline.



**PREVENTATIVE PIPELINE MAINTENANCE**

Aux Sable implements safety precautions that ensure the highest standard of safety is maintained. Our pipelines have an anti-corrosive coating and cathodic protection to maintain the long-term integrity. Pipelines are also inspected with smart pigs, which are computer monitoring tools sent through the pipeline to preemptively detect potential problems.

**COMMITMENT TO SAFETY, HEALTH & ENVIRONMENT**

Aux Sable Midstream is committed to pursue the highest industry standards of health and safety. We ensure compliance with environmental and all other regulatory requirements. Our employees are trained on pipeline emergency response and work with the local Emergency Responders for Communication, Incident Command, and Supplies & Equipment.

Regular communication is maintained with our stakeholders, which include the affected public, emergency responders, public officials, and excavating companies, to ensure the awareness of our pipeline facility and distribute important pipeline safety information.

**EMERGENCY CONTACT:  
 1-800-360-4706**

<b>PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:</b>		
Butane	1011	115
Fuel Gas	1202	128
NGL	1972	115
Propane	1075	115

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

McHenry                      Ward  
 Mountrail

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*





**Pembina U.S.**  
 1300 Post Oak Blvd. Suite 1050  
 Houston, TX 77056  
 Toll Free: 1-888-428-3222  
 Website: www.pembina.com

**OPERATOR OVERVIEW**

Pembina Cochin LLC is the operator of the Cochin Pipeline System. Pembina Cochin LLC is a subsidiary of Pembina U.S. Corporation, which is owned by Pembina Pipeline Corporation. Pembina is a leading North American transportation and midstream service provider. For over 65 years, we have been safely and reliably connecting oil, natural gas, and natural gas liquids production to markets that need it. Pembina owns an integrated system of pipelines that transport various hydrocarbon liquids and natural gas products. We also own gas gathering and processing facilities, and an oil and natural gas liquids infrastructure and logistics business.

**INCIDENT ACTION PLAN  
 (Emergency Response Plan)**

- Protect people first, property second
- Isolate area and deny entry
- Determine if atmosphere is safe
- Establish hazard control zones
- Evacuate if necessary
- Notify Pembina
- Control Ignition Sources
- If ignited, allow to self-extinguish
- Contain and control secondary fires.

Pembina practices the National Incident Management System (NIMS) and will integrate into the Incident Command System (ICS) in an emergency. In the unlikely event that a leak should occur, Pembina will dispatch our pipeline maintenance crews (located at strategic points along the pipeline) to the site. Once we have ensured the safety of our neighbors, employees, and contractors and the immediate dangers have been controlled, the pipeline is repaired and any damage to the surrounding area is restored.



**Pipeline Unique Characteristics**

The Cochin Pipeline System is a 1,764-mile, 12-inch pipeline. In 2019, Pembina acquired ownership of the pipeline from Kinder Morgan. The pipeline transports condensate from Fair Oaks, IN to Fort Saskatchewan, Alberta Canada.

- 1,000 psig Operating pressure
- Automated pipeline block valves.
- Pump stations are located approximately every 60 miles.

**PIPELINE MONITORING**

Pembina monitors the Cochin Pipeline on a 24-hour basis from the computer assisted control system.

**PIPELINE MARKERS**

To ensure everyone knows the location of Pembina’s pipelines, we place pipeline markers in high traffic areas such as road and rail way crossings. We place them near but not necessarily on top of the pipeline. It is important to remember that markers may not tell you the exact location, route, depth or number of pipelines.



**EMERGENCY CONTACT (24/7):  
 (800) 360-4706**

**PRODUCTS/DOT GUIDEBOOK ID#/ GUIDE#:**  
 Natural Gasoline  
 (Petroleum Distillate) 1268 128

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

Barnes	Pierce
Benson	Ransom
Bottineau	Renville
Cass	Richland
Eddy	Stutsman
Foster	Wells
McHenry	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



**Know what's below.  
 Call before you dig.**

**ALWAYS CALL BEFORE YOU DIG**

Before starting any work near a pipeline, a locate request to your local One-Call Centre is required. The One-Call Center will notify owners of the buried infrastructure in the area who will send out a company representative to locate and mark the facilities using paint, flags or other marks. It is important you don't start work until the pipelines are marked.

**NATIONAL PIPELINE MAPPING SYSTEM**

The federal government provides maps that show the approximate location of transmission pipelines in your community through the National Pipeline Mapping System at [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov). Safety officials can access additional information and download electronic files to import into emergency preparedness GIS mapping systems. As with pipeline markers, the map will show the approximate location of the pipeline only. A one call is required.



**LITTLE KNIFE GAS PLANT**

Gary Kohler  
 813 123rd Avenue SW  
 Killdeer, ND 58640  
 Phone: 701-863-6500

**CORPORATE OFFICE**

Rosewood Court  
 2101 Cedar Springs Road, Suite 600  
 Dallas, TX 75201

**PETRO HUNT, L.L.C.**

Petro Hunt, L.L.C. (PHLLC) operates approximately 400 miles of natural gas gathering pipelines, some of which contain hydrogen sulfide, a poisonous and deadly gas. PHLLC also operates the Little Knife Gas Plant in Billings County. Please call the number listed in this document, if an emergency occurs concerning a PHLLC operated pipeline. Please visit our website at www.petrohunt.com for additional information regarding PHLLC.

**SIGNS OF PIPELINE LEAK**

- Pool of liquid on the ground near the pipeline
- Discolored vegetation



- Unnatural frost or ice on the ground near the pipeline
- Possible hissing or roaring sound near the pipeline
- Unusual odor, hydrocarbon odor or the smell of rotten eggs

**RESPONSE TO A PIPELINE LEAK**

- Stay upwind of the leak
- Maintain a safe distance from the leak
- Contact Emergency Personnel (dial 911)
- Contact Petro Hunt at the numbers listed on the Pipeline Marker
- Do not drive near the leak, keep area free of ignition sources
- Keep others from entering the area.

**EMERGENCY CONTACT:**  
 1-701-863-6500

**PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:**

Natural Gas	1971	115
-------------	------	-----

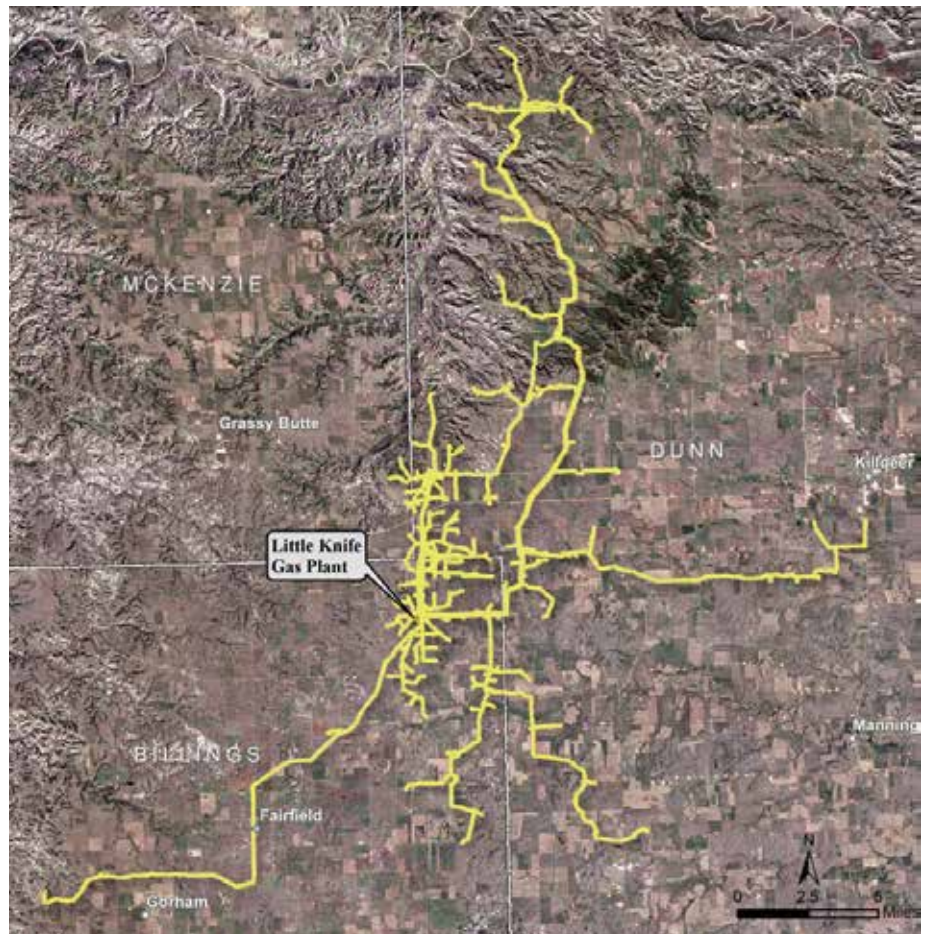
**NORTH DAKOTA COUNTIES OF OPERATION:**

Billings	McKenzie
Dunn	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**PRODUCT TRANSPORTED**

Raw Natural Gas containing Hydrogen Sulfide.



**Headquarters**  
 Plains Pipeline, L.P.  
 333 Clay St., Ste 1600  
 Houston, TX 77002  
 Website: www.plains.com



**COMPANY OVERVIEW**

Plains Pipeline, L.P. is engaged in the interstate and intrastate gathering, transportation, storage, and marketing of crude oil, as well as the marketing of refined products, liquefied petroleum gas (LPG). Plains is one of the largest independent midstream crude oil and natural gas companies in North America, handling over 7 million barrels of crude oil per day through our extensive network of assets located in key producing basins and transportation gateways in the United States and Canada.

**COMMUNICATIONS**

Plains Pipeline, L.P. utilizes its 24-hour Pipeline Control Center in Midland, Texas (1-800-708-5071) as a hub of communications in emergency response situations. The control room contains computer systems designed to continuously monitor real-time operational data, up to and including measurement of product quantities injected and delivered through the pipelines, product flow rates, and pressure and temperature variations. In the event deviations from normal flow conditions are detected, a trained pipeline controller will analyze the conditions to determine whether the abnormal conditions indicate a pipeline leak. The controller takes appropriate action based on this information.

Pump stations, storage facilities and meter measurement points along the pipeline systems are linked by telephone, microwave, satellite or radio communication systems for remote monitoring and/or control by the Pipeline Control Center. In addition, Plains utilizes cellular phones and satellite telephones for notifications and emergency response operations.

**EMERGENCY RESPONSE CAPABILITY & PLAN**

Plains Pipeline, L.P. has established a written emergency plan and procedures in the event of an emergency situation that will, as necessary, promptly shut down and isolate a pipeline, dispatch first responders and take measures to protect human health and the environment.

Plains maintains emergency response equipment at strategically located facilities and has obtained, through contract, private emergency response resources, equipment, and/or personnel to ensure a rapid organized and safe response to any emergency situation.

Plains routinely conducts mock emergency response drills, utilizing an expandable Incident Command System, to practice emergency preparedness and procedures.

For more information regarding Plains' Emergency Response Plan and Procedures, please contact us at pipelineawareness@plains.com.

**PIPELINE MAPPING**

The Department of Transportation (DOT) maintains a website that allows public access to pipeline maps showing all pipelines in your county that are subject to DOT pipeline safety regulations. Go to [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov).

This website also provides access to the Pipeline Integrity Management Mapping Application (PIMMA). The application contains sensitive pipeline infrastructure information that can be viewed by only those directly employed with a government agency. For mapping specific to Plains Pipeline, please contact us at pipelineawareness@plains.com.

**EMERGENCY CONTACT:**  
**1-800-708-5071**

<b>PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:</b>		
Crude Oil	1267	128

**NORTH DAKOTA**  
**COUNTIES OF OPERATION:**

McKenzie                      Williams  
 Mountrail

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**SPILL RESPONSE EQUIPMENT**

Plains Pipeline, L.P. maintains emergency response equipment at strategically located facilities. This equipment includes spill boom (of various types, sizes and lengths as needed in different areas) sorbent materials, boats, motors, hand tools, power tools, pumps, hoses, personal protective equipment, first aid and miscellaneous supplies. Emergency response equipment is maintained at all Plains facilities. For detailed information, please contact us at pipelineawareness@plains.com.

**PIPELINE MAPPING**

Plains Public Awareness: 800-406-7159







### SAVAGE DAPL 10"

Savage operates approximately 2.05 miles of 10-inch interstate crude oil pipeline facilities in Williams County, North Dakota. The pipeline connects Savage in Trenton, North Dakota to the nearby Dakota Access Pipeline.

### HOW TO KNOW WHERE PIPELINES ARE LOCATED

Underground utilities are identified by above ground marker posts. These posts display at least three vital pieces of information:

- The name of the pipeline operator
- An emergency telephone number
- The material transported in the pipeline

For emergencies, questions, or more information about our pipeline safety and management program, please call the Savage Operations Center at: **701-774-9316**.



For non-emergency situations, we can also be contacted by email at: [TrentonControlRoom@savageco.com](mailto:TrentonControlRoom@savageco.com).

### DAMAGE PREVENTION

Preventing damage to buried pipelines and utilities is required by law. Several working days before you plan to dig, you must contact your North Dakota one call center (call **811**) so that before you move earth by any means you'll "know what's below." The most important safety step is to first **NOTIFY 811**. It's the law.



Savage is committed to ensuring the safety of our facilities and the communities where they are located. This begins during construction, following strict regulations determined by the DOT's Pipeline & Hazardous Materials Safety Administration (PHMSA). Pipelines are buried for safety reasons to avoid accidental puncturing and have a protective coating to avoid corrosion. Constant monitoring of the pipeline is also built into our regular operating procedures.

### DETECTING AN UNINTENDED RELEASE: SIGHT, SOUND, SMELL

Know how to detect a pipeline release: Depend upon your eyes, ears, and nose to discover unusual patterns along the pipeline right-of-way. You may see a flow or pooling of oil on land or water (usually an amber to black color), a rainbow sheen on water, liquids bubbling from the ground, dirt or water being blown in the air, dead or discolored vegetation where it is usually green, a vapor cloud or mist, flames coming from the ground, or stained or melted snow/ice around a pipeline during winter. You may hear a hissing or spraying sound. You may smell a gaseous or other unusual/unpleasant odor (inhaling chemical fumes can be dangerous).



### EMERGENCY CONTACT:

**1-701-774-9316**

### PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:

Crude Oil	1267	128
-----------	------	-----

### NORTH DAKOTA COUNTIES OF OPERATION:

Williams

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

### IF YOU SUSPECT A PIPELINE LEAK

Immediately leave the area in an upwind direction, then call 911 and the pipeline operator. Warn others to stay away.

### NATIONAL PIPELINE MAPPING SYSTEM

You also may learn the general location of pipelines through the National Pipeline Mapping System (NPMS). It provides public information about hazardous liquid and gas transmission pipelines under the jurisdiction of U.S. DOT PHMSA.

<https://www.npms.phmsa.dot.gov>



## ABOUT SUMMIT MIDSTREAM CORPORATION

Headquartered in Houston, TX, Summit currently owns and operates midstream energy infrastructure assets consisting of natural gas gathering and crude oil gathering systems positioned in the core areas of western and eastern Colorado, north-central Texas and west Texas, northwestern North Dakota, and New Mexico. Our assets comprise of approximately 2,100 miles of pipeline and 295,000 horsepower of compression which enable us to provide gathering, compression and dehydration services to some of the largest natural gas and crude oil producers in North America.

Summit operates liquid pipelines in your area. Because you live or work near a Summit pipeline we request you please read this information and share it with your family, friends, co-workers and community. Everyone plays a role in pipeline safety so it is vital that you are informed about the safety messages that are tied to the energy that plays an important role in our lives.

What you should learn and know from reading this communication:

- General pipeline information.
- How to contact Summit and the safety measures we take to maintain safe operations.
- How to identify where Summit pipelines are located near you.
- Safe digging procedures and how to ensure others around you are using safe digging practices.
- How to recognize and respond in the event of a pipeline emergency.

## PIPELINE PURPOSE AND RELIABILITY

Pipelines are the safest and most efficient means of transporting natural gas and petroleum products, according to National Transportation Safety Board statistics. Pipelines transport natural

gas, which provides about 24 percent of all the energy used in the United States, and over 700 million gallons of petroleum products per day.

## MAINTAINING SAFETY AND INTEGRITY OF PIPELINES

Summit invests significant time and capital maintaining the quality and integrity of our pipeline systems to maintain public safety, minimize environmental impact, and minimizing customer outages.

- Pipelines are monitored through aerial and ground surveillance to verify the integrity of the pipeline and to detect potential threats along the pipeline right-of-way.
- Pipelines are monitored 24 hours a day via Summit's Operation Control Center.
- Control center personnel continually monitor our pipeline systems and assess any changes in pressure and flow outside of normal operations.
- Control center personnel notify and dispatch trained local field operations personnel if there is a possibility of a product release or of an incident requiring emergency action.
- Some pipeline systems are equipped with automatic shut-off valves which can be utilized to isolate a section of the pipeline system in the event of a product release or emergency condition.
- Summit has developed a comprehensive Integrity Management Program (IMP) in accordance with State and Federal regulations in order to maintain the safety, reliability and integrity of our pipeline assets.
- As part of the IMP, Summit has identified all pipeline segments that are considered a "High Consequence Area" (HCA). Integrity assessment methods are applied to all pipelines that contain an HCA. An overview of our IMP is available upon request.

### 24 HOUR CONTACT: 1-888-643-7929

PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:		
Crude Oil	1267	128

### NORTH DAKOTA COUNTIES OF OPERATION:

Burke  
Divide

Williams

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

## DAMAGE PREVENTION IS IMPORTANT TO SUMMIT MIDSTREAM CORPORATION

Summit Midstream Corporation maintains a Damage Prevention Program in accordance with state and federal guidelines. The purpose of this program is to prevent damage to our pipelines and facilities from excavation activities.

## CALL BEFORE YOU DIG. IT'S FREE, AND IT'S THE LAW!

Most pipeline accidents occur when individuals are not aware of a pipeline's location before they begin their work. You can help prevent pipeline incidents by contacting your state one call agency before you dig. One easy phone call to 811 gets the approximate location of underground utility lines marked for free. The new 811 number eliminates the confusion of multiple "Call Before You Dig" numbers because it's easy to use and remember, and is the same in every state. Calls will be routed to the respective One Call Centers which will then notify Summit Midstream when the excavation is near one of our pipelines.

## FARM AND EXCAVATION SAFETY IS A SHARED RESPONSIBILITY

No one digs more dirt than America's farmers, ranchers, and excavators, which is why many agricultural

operations such as chisel plowing, deep ripping or soil sampling, drain tile installation and other deep excavation activities can benefit from calling 811.

Accidentally striking a pipeline can lead to serious injury or death, making it critical for farmers and excavators to follow appropriate safety procedures. If your farming activities consist of DEEP PLOWING, POST HOLE DIGGING, LEVELING, MAINTAINER USE, DIGGING, TRENCHING, or any other below surface use of equipment, it is critical for you to make a One-Call.

Over time, the depth of the pipeline can change due to natural causes, erosion, and other factors. Always call 811 to have the lines marked so that you can be sure to stay safe.

### HOW WOULD YOU KNOW WHERE A SUMMIT MIDSTREAM PIPELINE IS?

Pipeline markers are typically seen where a pipeline intersects a street, highway or railway. They are placed along pipeline routes to identify the approximate—NOT EXACT—location of the pipeline. They contain information about Summit Midstream, the product transported, and our emergency telephone number. For any person to willfully deface, damage, remove, or destroy any pipeline marker is a federal crime.

Markers do not indicate pipeline burial depth, which will vary.

**Pipeline Marker** — This marker is the most common. It contains Summit Midstream information, product, and emergency contact number. Size, shape and color may vary.

**Aerial Marker** — These skyward facing markers are used by patrol planes that monitor Summit Midstream pipeline routes.

**Casing Vent Marker** — This marker indicates that a Summit Midstream pipeline (protected by a steel outer casing) passes beneath a nearby roadway, rail line or other crossing.

### WHAT TO DO IN CASE OF DAMAGING/DISTURBING A SUMMIT MIDSTREAM PIPELINE

If you cause or witness even minor damage to our pipeline or its protective coating, please notify Summit Midstream immediately. Even a small disturbance to the pipeline may cause a future

leak. A gouge, scrape, dent or crease is cause enough for us to inspect the damage and make repairs.

Excavators must notify Summit Midstream through the One-Call Center immediately but not later than two hours following the damage incident.

### WHAT IS A RIGHT-OF-WAY AND CAN I BUILD OR DIG ON IT?

Summit Midstream works diligently to establish written agreements, or easements, with landowners to allow for ease of construction and maintenance when our pipelines cross private property. Rights-of-way are often recognizable as corridors that are clear of trees, buildings or other structures except for the pipeline markers. A right-of-way may not have markers clearly present and may only be indicated by cleared corridors of land, except where farm land or crops exist. County Clerk's Offices also have record of easements which are public record.

### HOW WOULD YOU RECOGNIZE A PIPELINE LEAK?

#### **SIGHT**

Liquid pools, discolored or dead vegetation, continuous bubbling in wet or flooded areas, an oily sheen on water surfaces, or blowing dirt around a pipeline area can all be indicative of a pipeline leak.

#### **SOUND**

Volume can range from a quiet hissing to a loud roar depending on the size of the leak and pipeline system.

#### **SMELL**

An unusual smell, or petroleum odor, will sometimes accompany pipeline leaks.

### WHAT TO DO IN THE EVENT OF A LEAK:

- Turn off any equipment and eliminate any ignition sources without risking injury.
- Leave the area by foot immediately. Try to direct any other bystanders to leave the area. Attempt to stay upwind.
- Notify Summit Midstream and call 911 or your local emergency response number.

### WHAT NOT TO DO IN THE EVENT OF A LEAK:

- **DO NOT** cause any open flame or other potential source of ignition such as an electrical switch, vehicle ignition, light a match, etc. Do not start motor vehicles or electrical equipment.
- **DO NOT** come into direct contact with any escaping liquids.
- **DO NOT** drive into a leak while leaving the area.
- **DO NOT** attempt to operate any pipeline valves yourself. You may inadvertently route more product to the leak or cause a secondary incident.
- **DO NOT** attempt to extinguish a petroleum product fire. Wait for local firemen and other professionals trained to deal with such emergencies.

### WHAT DOES SUMMIT MIDSTREAM DO IF A LEAK OCCURS?

In order to prepare for potential leaks, Summit Midstream regularly communicates, plans, and trains with local emergency personnel such as fire and police departments. Upon the notification of an incident or leak, either by Summit Midstream internal control center or by phone, we will immediately dispatch trained personnel to assist public safety officials in their response to the emergency. Summit Midstream will also take steps to minimize the amount of product that leaks out and to isolate the pipeline.

Summit Midstream control center may:

- Stop or reduce the flow of product
- Dispatch pipeline emergency response personnel and equipment to the emergency site
- Inform you of any special precautionary recommendations
- Act as a liaison between emergency response agencies and Summit Midstream personnel
- Help bring the incident to conclusion as quickly and safely as possible

## HOW CAN YOU HELP?

While accidents pertaining to pipeline facilities are rare, awareness of the location of the pipeline, the potential hazards, and what to do if a leak occurs can help minimize the number of accidents. A leading cause of pipeline incidents is third-party excavation damage. Summit Midstream is responsible for the safety and security of our pipelines. Here's what you can do to help:

- Become familiar with Summit Midstream pipelines and pipeline facilities in the area (marker signs, fence signs at gated entrances, etc).
- Record Summit Midstream contact information and any pipeline information from nearby marker/facility signs and keep in a permanent location near the telephone.
- Be aware of any unusual or suspicious activities or unauthorized excavations taking place within or near the Summit Midstream pipeline right-of-way or pipeline facility; report any such activities to Summit Midstream and the local law enforcement.

## RESPONDING TO A PIPELINE EMERGENCY

The following guidelines are designed to ensure the safety of those in the area if a petroleum product leak is suspected or detected:

- **Secure the area around the leak to a safe distance.**

Because vapors from the products carried in pipelines can migrate great distances, it is important to remove all ignition sources from the area. Keep in mind, Highly Volatile Liquid (HVL) vapors are heavier than air and can collect in low areas such as ditches, sewers, etc. If safe, evacuating people from homes, businesses, schools and other places of congregation, as well as controlling access to the site may be required in some incident scenarios. Sheltering in place may be the safest action if the circumstances make going outdoors dangerous.

- If the pipeline leak is not burning **DO NOT** cause any open flame or other potential source of ignition such as an electrical switch, vehicle ignition, light a match, etc. **DO NOT** start motor vehicles or electrical equipment.

- If the pipeline leak is burning attempt to control the spread of the fire, but **DO NOT** attempt to extinguish a petroleum product fire. When extinguished, petroleum products could collect and explode if reignited by secondary fire.
- **DO NOT** attempt to operate any pipeline valves yourself. You may inadvertently route more product to the leak or cause a secondary incident.
- **Establish a command center.** Work with Summit Midstream as you develop a plan to address the emergency. We will need to know:
  - Your contact information and the location of the emergency
  - Size, characteristics and behavior of the incident, and if there are any primary or secondary fires
  - Any injuries or deaths
  - The proximity of the incident to any structures, buildings, etc.
  - Any environmental concerns such as bodies of water, grasslands, endangered wildlife and fish, etc.
- **Evacuate or shelter in place.** Depending on the level of product, and whether or not the product was released, or other variables, it may be necessary to evacuate the public or have the public shelter in place. Evacuation route and the location of the incident will determine which procedure is required, but both may be necessary. Evacuate people upwind of the incident if necessary. Involving Summit Midstream may be important in making this decision.

## NATIONAL PIPELINE MAPPING SYSTEM

### Transmission Pipeline Mapping

The U.S. Department of Transportation's Office of Pipeline Safety has developed the National Pipeline Mapping System (NPMS) to provide information about gas transmission and liquid transmission operators and their pipelines. The NPMS Web site is searchable by zip code or by county and state, and can display a county map that is printable. For a list of pipeline operators with pipelines in your area and their contact information, go to [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov). Operators of production facilities, gas/liquid gathering piping and distribution piping, are not represented by NPMS nor are they required to be.

## PLANNING, ZONING AND PROPERTY DEVELOPMENT

It is crucial to coordinate with Summit Midstream to take the location of pipelines into consideration in land use plans, zoning, and property development activities. Developments can make use of pipeline easements as open spaces and greenway connectors. Pipeline depth is a crucial consideration during development planning to ensure costs for lowering or relocation are identified. Changes to the topography on either side of the pipeline may impose unacceptable stresses on the pipeline. Summit Midstream would like to coordinate the development of site plans where large numbers of people congregate, including schools, churches, etc.

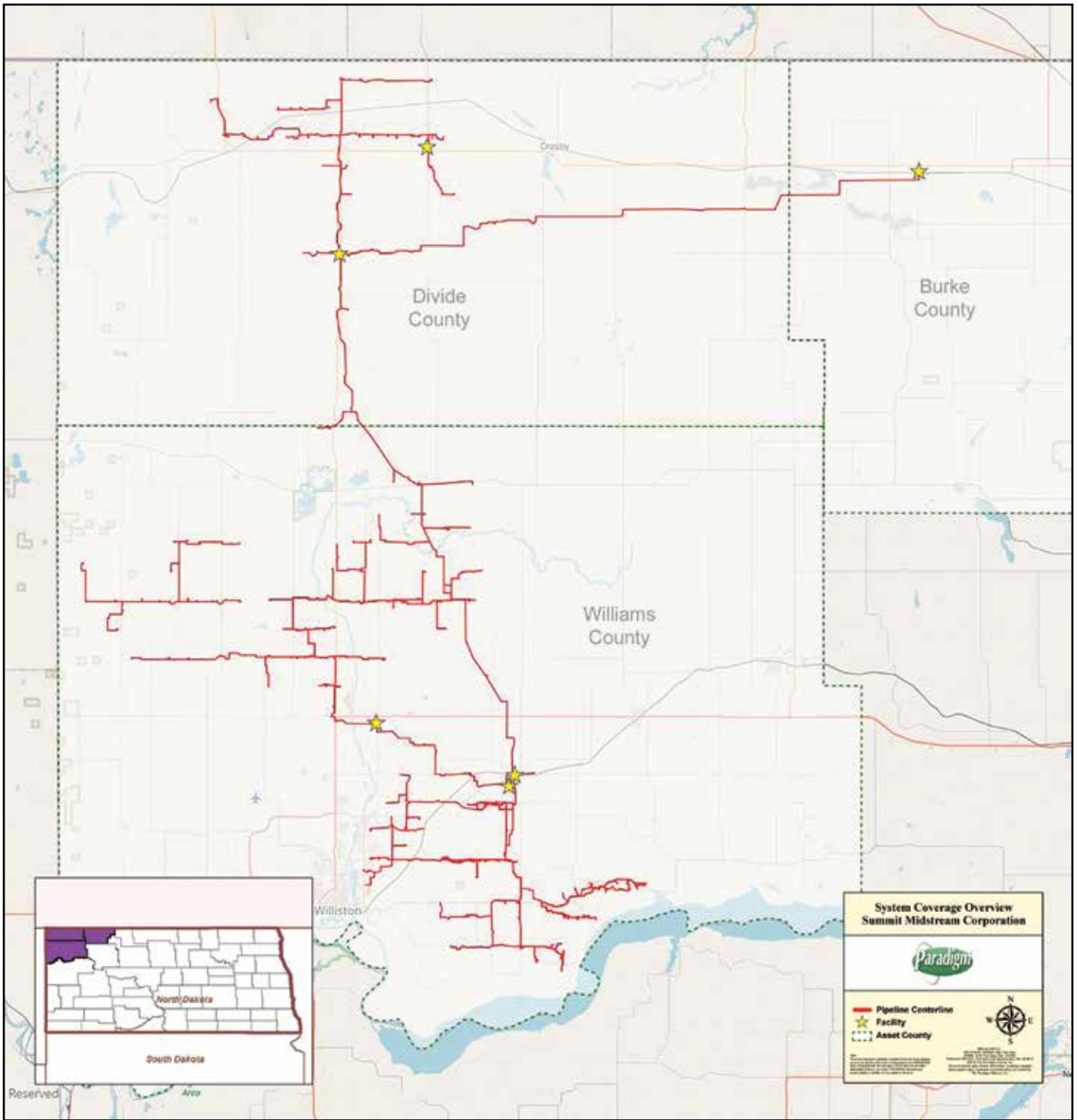
## SUMMIT MIDSTREAM CORPORATION PRODUCTS TRANSPORTED

### Crude Oil (Liquid)

Initially heavier than air and spread along ground and collect in low or confined areas. Vapors may travel to source of ignition and flash back. Explosion hazards indoors, outdoors or in sewers..

### Health Hazards

Inhalation or contact with material may irritate or burn skin and eyes. Fire may produce irritating, corrosive and/or toxic gases. Vapors may cause dizziness or suffocation. Runoff from fire control or dilution water may cause pollution.



**Summit Midstream System Map**

Summit Midstream operates pipeline between 3" -12" in diameter



**LOOK FOR PIPELINE MARKERS**

To determine if there are pipelines in the area where excavation is planned, look for pipeline markers at nearby roads, railroads and fences. Don't try to guess

the route or location of the pipeline from where the markers are placed. Call the pipeline company at the telephone number shown on the marker at least 48 hours before you dig. Most states legally require excavators to call "One-Call."

They will send a representative to mark the exact location and route and depth of the pipeline at no charge.

**WHAT TO DO IF YOU ARE DIGGING AND DISTURB A PIPELINE**

Even if you cause what seems to be only minor damage to the pipeline, notify the pipeline company immediately. A gouge, scrape, dent, or crease to the pipe or coating may cause a future break or leak. It is imperative that the pipeline owner inspects and repairs any damage to the line.

**HOW TO GET ADDITIONAL INFORMATION**

For more information on Targa's Pipeline Emergency Response Plan, please visit our corporate website or contact the following email address: [www.targaresources.com](http://www.targaresources.com) or [public-awareness@targaresources.com](mailto:public-awareness@targaresources.com)

**IF YOU LIVE OR WORK NEAR A PIPELINE, HOW CAN YOU TELL WHERE A PIPELINE IS LOCATED? LOOK FOR THESE SIGNS:**



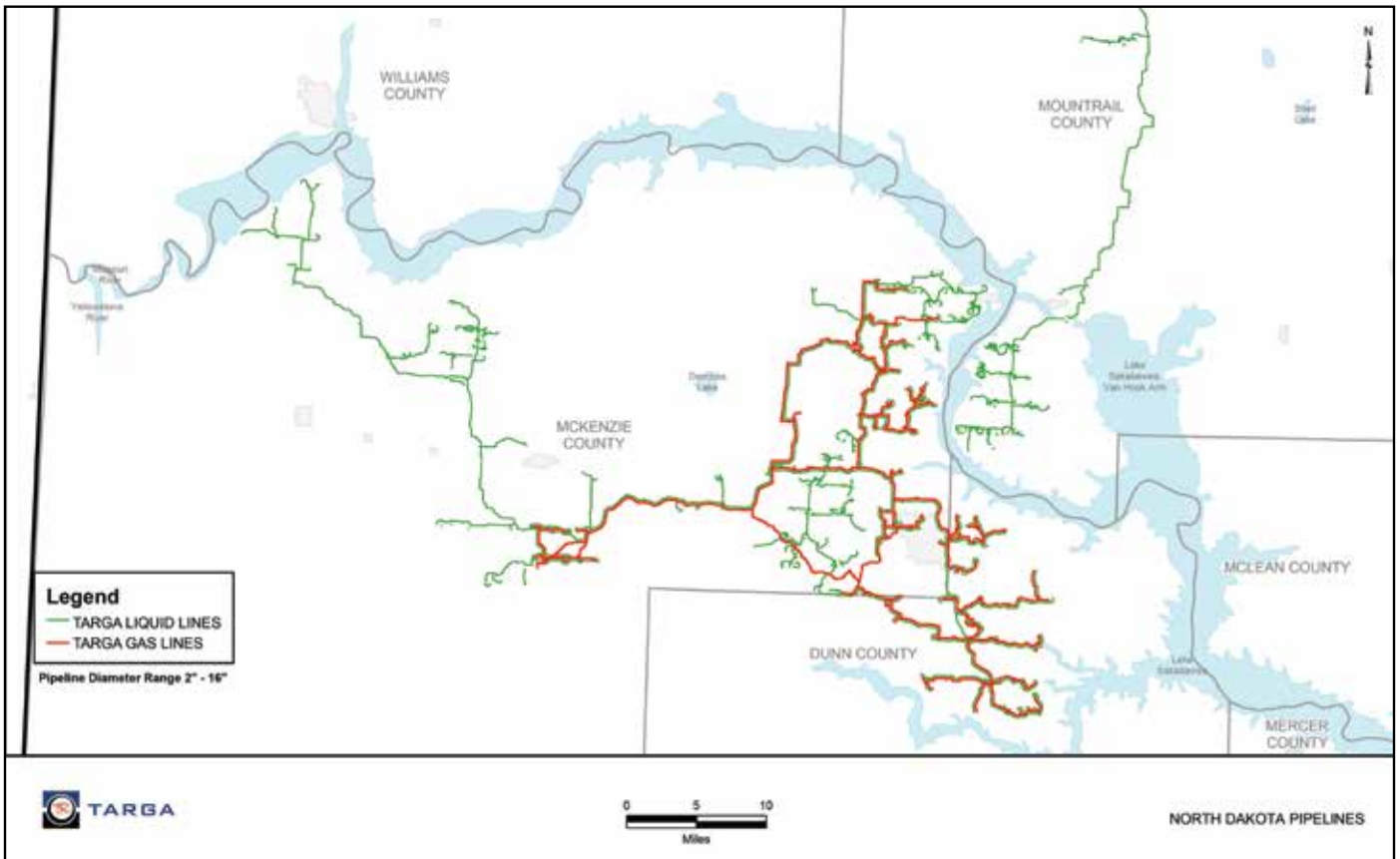
Located near roads, railroads and along pipeline right-of-ways

Painted metal or plastic posts

Pipeline casing vent

Marker for pipeline patrol plane

NOTE: Emergency phone numbers on signs.



Pembina U.S.  
 1300 Post Oak Blvd. Suite 1050  
 Houston, TX 77056  
 Toll Free: 1-888-428-3222  
 Website: www.pembina.com



**ABOUT VANTAGE PIPELINE US LP**

Vantage Pipeline US LP (Vantage) is the operator of the Vantage Pipeline and the West Spur Lateral (known as Vantage U.S.). Vantage is a subsidiary of Pembina Pipeline Corporation.

Vantage U.S. is comprised of approximately 128 miles of pipeline, originating from gas plants in Tioga and Stateline, North Dakota and extending to the northwest corner of North Dakota, running through Williams County and Divide County. Vantage U.S. links the North Dakota Bakken Formation – an underground area that has large deposits of oil and natural gas – to the petrochemical industry.

The pipelines are high vapor pressure (HVP) pipes that transport ethane to the Canadian border, and from there the product is sent to the petrochemical industry for processing in Alberta, Canada.



Vantage U.S. is buried underground. Line markers and warning signs are used to indicate the presence of the pipeline in areas along the Right of Way. Here is an example of the marker used to identify the Vantage U.S. pipeline.



**VANTAGE IS FOCUSED ON PIPELINE SAFETY AND MAINTAINING THE INTEGRITY OF OUR PIPELINES**

We know that maintaining the integrity of our oil and gas pipelines is essential to the health and safety of the communities where we operate. That’s why we’ve developed, and are continuously improving, processes and programs to monitor our pipelines.

Vantage ensures our pipelines and facilities are designed, constructed, and operated in a safe and environmentally responsible manner. We develop stringent standards and review potential hazards, in addition to conducting regular safety meetings, contractor screenings, and inspections.

Vantage conducts regular inspections, maintenance, and testing to confirm that pipelines are operating safely. Pipelines are monitored 24/7/365 from a control room using sensors that monitor flow

**EMERGENCY CONTACT:**

**1-800-360-4706**

**PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:**

Ethane	1035	115
--------	------	-----

**NORTH DAKOTA COUNTIES OF OPERATION:**

Divide	Williams
--------	----------

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

and operating conditions. We also use in-line tools and aerial inspections to monitor pipelines.

**SAFETY IS A SHARED RESPONSIBILITY**

Pipelines are designed and constructed to be safe. Vantage takes many steps to ensure safe and reliable operations which include a strict adherence to a solid Integrity Management Program and continuous monitoring and maintenance. Damage from third-party excavation and construction activities around pipelines is the most common cause of damage to pipelines. That’s why safety is a shared responsibility and members of the digging community and the public have a responsibility to help protect pipelines from damage.

**HOW YOU CAN CONTACT US**

We welcome the opportunity to make a connection with you — please contact us in any of the following ways.

24-hour emergency line: 1-800-360-4706

Community and Aboriginal Relations – Non-emergency calls only  
 Phone Toll Free: 1-888-920-1979  
 Email: [community@pembina.com](mailto:community@pembina.com)





**Local Office:**  
 2010 Montana Ave  
 Glendive, MT 59330  
 Phone: 406-359-7200

**Headquarters**  
 1250 West Century Avenue  
 Bismarck, ND 58503  
 Phone: 701-530-1600  
 Website: www.wbienergy.com

WBI Energy Transmission transports natural gas. Our steel coated pipelines vary in size from 2 inches to 24 inches in diameter. The maximum operating pressures range from as little as 100 lbs. to 1,468 lbs. Our computerized gas control center monitors the system 24 hours a day and can be reached at 1-888-859-7291.

**EMERGENCY RESPONSE**

If a pipeline is damaged, even if the damage only appears to be minor, please notify us immediately. It is important that we evaluate and have the opportunity to repair any damage, no matter how minor.

Pipeline emergency action will begin the moment we are notified of the situation. Personnel and equipment will be dispatched to identify the emergency, control the flow of gas and make necessary repairs. We will coordinate our actions with fire, police and other public officials.

**PRODUCTS TRANSPORTED IN YOUR AREA**

PRODUCT	LEAK TYPE	VAPORS
NATURAL GAS	Gas	Lighter than air and will generally rise and dissipate. May gather in a confined space and travel to a source of ignition.
HEALTH HAZARDS	Will be easily ignited by heat, sparks or flames and will form explosive mixtures with air. Vapors may cause dizziness or asphyxiation without warning and may be toxic if inhaled at high concentrations. Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite.	

**EMERGENCY CONTACT:  
 1-888-859-7291**

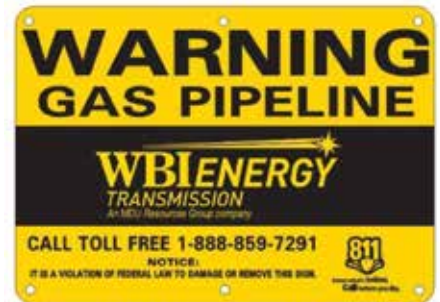
**PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:**

Natural Gas	1971	115
-------------	------	-----

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

- |               |           |
|---------------|-----------|
| Barnes        | McKenzie  |
| Benson        | McLean    |
| Billings      | Morton    |
| Bowman        | Mountrail |
| Burke         | Pembina   |
| Burleigh      | Ramsey    |
| Cass          | Richland  |
| Cavalier      | Slope     |
| Dunn          | Stark     |
| Eddy          | Stutsman  |
| Foster        | Walsh     |
| Golden Valley | Ward      |
| Hettinger     | Williams  |
| Kidder        |           |

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*





To arrange a local meeting with an Xcel Energy gas emergency response representative, call 1-800-895-4999 and ask to be directed to the local community service area or gas operations manager. Your request will be directed to the appropriate field operations area.

**FIRST RESPONSE FOR NATURAL GAS EMERGENCIES**

Safety is a top priority for Xcel Energy. We safely install, maintain and routinely check our gas lines. And our employees are trained to assure a safe response to gas emergencies.

It's our goal to prevent injury to anyone - our employees, emergency responders and the public - and reduce any potential for damages that may result from a natural gas emergency.

Working in partnership with emergency responders helps us collectively provide a safe response. Knowing what your personnel can expect from us, and vice versa, goes a long way to providing a safer response.

In the event that you learn of a natural gas emergency first, you can help us by:

- Immediately contacting our non-published gas emergency number **1-800-541-8441**
- Identifying the fire district calling
- Providing a complete address, or if unknown, the closest address or best directions possible
- Providing an accurate description of the nature of the situation, such as:
  - Inside gas leaking/blowing
  - Outside gas leaking/blowing
  - Inside fire
  - Outside fire
  - Injured parties
- Referring all public calls to our published customer gas emergency/gas odor number: **1-800-895-2999** and never to our non-published number.

Gas emergencies can result from numerous events. Events that may affect our pipeline system can include:

1. Vehicles or equipment striking a natural gas pipeline or facility.
2. Leaking or blowing gas near or involving a pipeline or facility.
3. Natural gas detected inside or near a building.
4. Fire located near or directly involving a pipeline or pipeline facility.

5. An explosion near or directly involving a pipeline facility.
6. Substantial service interruptions to a pipeline or pipeline facility.
7. A natural disaster, such as:
  - a. Wind storms
  - b. Hail
  - c. Blizzard
  - d. Flooding
  - e. Tornado
  - f. Earthquake
8. Civil disturbance
9. Any unusual situation whereby human life or significant property is endangered

**PRIMARY FIRST RESPONDER ACTION**

First Responders Responsibilities Include:

- Clearing a safe area around the location and roping or barricading it off
- Closing airspace surrounding area if necessary
- Controlling any crowd that may assemble
- Routing traffic away from the scene
- Fighting any Class-A perimeter fires
- Prohibiting smoking and other sources of ignition of any sort

If natural gas is burning, we ask that you protect nearby exposure, but do not attempt to put out the natural gas fire unless life is in jeopardy. Trying to put out a natural gas fire before the gas source is isolated could cause an explosion due to re-ignition.

While emergency response agencies are doing their part, Xcel Energy's gas emergency responders will do what needs to be done to protect lives and property.

- We will first protect people from injury by removing all persons from the danger zone. If a fire doesn't already exist, we will remove any sources of ignition.
- We will help persons in distress.
- Once all persons are protected, we will do what is possible to protect property.

**EMERGENCY CONTACT:  
1-800-895-2999**

<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Natural Gas	1971	115

**NORTH DAKOTA  
COUNTIES OF OPERATION:**

Barnes	Cass	Grand Forks
--------	------	-------------

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

- We will eliminate the natural gas source. If it is possible to do so from the location of the emergency. In many cases, the natural gas must be shut off at a remote location. Xcel Energy employees are responsible for operating the valves that isolate the affected facilities, for eliminating the source and for reducing pressure in the pipeline where necessary. Our employees must perform these critical steps. Should others take well meaning, but incorrect, action, it could result in further damage and loss of service to many.
- Xcel Energy installs gas line markers to identify the presence of gas main and transmission lines and could be in the location of an emergency. The pipeline markers are for the identification of the existence of a gas facility in order to reduce damage or interference to the facility, and to inform the public how to contact the company for facility locates and damage response.



### **Emergency Response Plans for Gas and Hazardous Liquid Pipeline Operators**

Federal regulations for both gas and hazardous liquid pipelines require operators to have written procedures for responding to emergencies involving their pipeline facility. Because pipelines are often located in public space, the regulations further require that operators include procedures for planning with emergency and other public officials to ensure a coordinated response. Please contact your local pipeline operators for information regarding their company specific emergency response plan.

#### **Natural Gas**

Each operator shall establish written procedures to minimize the hazard resulting from a gas pipeline emergency. At a minimum, the procedures must provide for the following:

- Receiving, identifying, and classifying notices of events which require immediate response by the operator.
- Establishing and maintaining adequate means of communication with appropriate fire, police, and other public officials.
- Prompt and effective response to a notice of each type of emergency, including the following:
  1. Gas detected inside or near a building.
  2. Fire located near or directly involving a pipeline facility.
  3. Explosion occurring near or directly involving a pipeline facility.
  4. Natural disaster.
- The availability of personnel, equipment, tools, and materials, as needed at the scene of an emergency.
- Actions directed toward protecting people first and then property.
- Emergency shutdown and pressure reduction in any section of the operator's pipeline system necessary to minimize hazards to life or property.
- Making safe any actual or potential hazard to life or property.
- Notifying appropriate fire, police, and other public officials of gas pipeline emergencies and coordinating with them both planned responses and actual responses during an emergency.
- Safely restoring any service outage.
- Each operator shall establish and maintain liaison with appropriate fire, police, and other public officials to:
  1. Learn the responsibility and resources of each government organization that may respond to a gas pipeline emergency;
  2. Acquaint the officials with the operator's ability in responding to a gas pipeline emergency;
  3. Identify the types of gas pipeline emergencies of which the operator notifies the officials; and
  4. Plan how the operator and officials can engage in mutual assistance to minimize hazards to life or property.

*\*Reference 49 CFR 192.615*

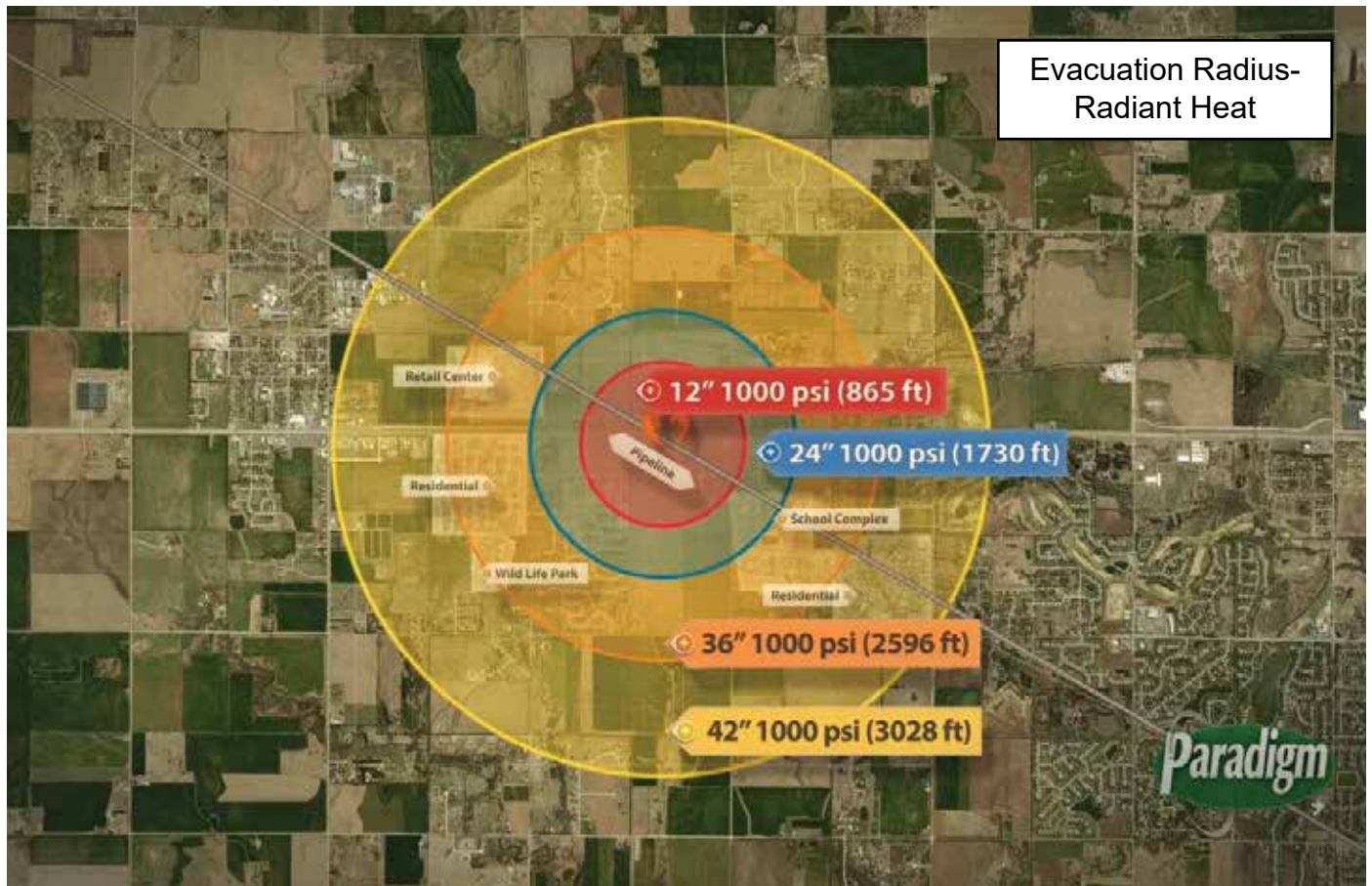
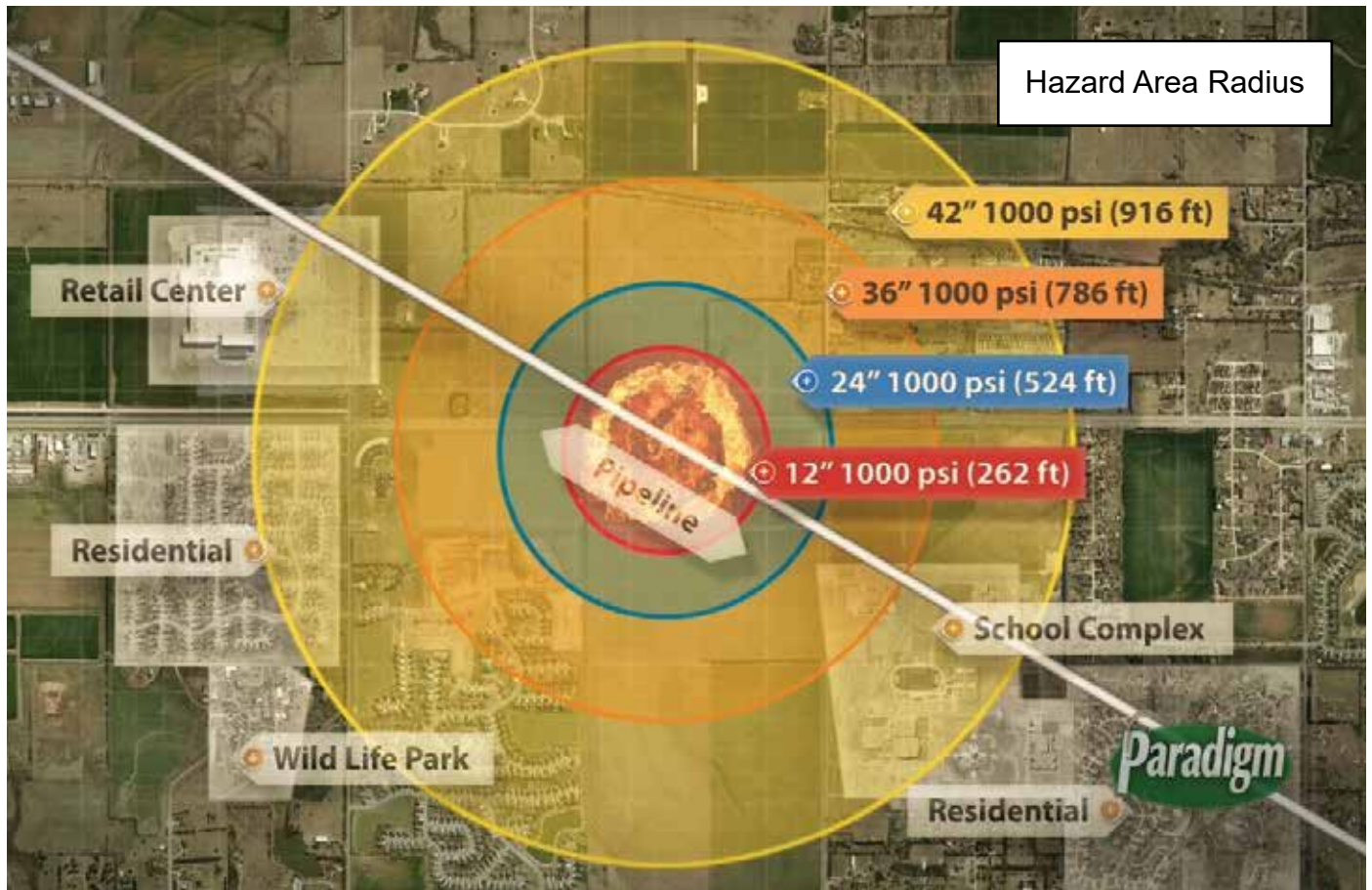
#### **Hazardous Liquids**

**(a) General:** Each operator shall prepare and follow for each pipeline system a manual of written procedures for conducting normal operations and maintenance activities and handling abnormal operations and emergencies. This manual shall be reviewed at intervals not exceeding 15 months, but at least once each calendar year, and appropriate changes made as necessary to insure that the manual is effective. This manual shall be prepared before initial operations of a pipeline system commence, and appropriate parts shall be kept at locations where operations and maintenance activities are conducted.

**Emergencies.** The manual required by paragraph (a) of this section must include procedures for the following to provide safety when an emergency condition occurs:

- Receiving, identifying, and classifying notices of events which need immediate response by the operator or notice to fire, police, or other appropriate public officials and communicating this information to appropriate operator personnel for corrective action.
- Prompt and effective response to a notice of each type emergency, including fire or explosion occurring near or directly involving a pipeline facility, accidental release of hazardous liquid or carbon dioxide from a pipeline facility, operational failure causing a hazardous condition, and natural disaster affecting pipeline facilities.
- Having personnel, equipment, instruments, tools, and material available as needed at the scene of an emergency.
- Taking necessary action, such as emergency shutdown or pressure reduction, to minimize the volume of hazardous liquid or carbon dioxide that is released from any section of a pipeline system in the event of a failure.
- Control of released hazardous liquid or carbon dioxide at an accident scene to minimize the hazards, including possible intentional ignition in the cases of flammable highly volatile liquid.
- Minimization of public exposure to injury and probability of accidental ignition by assisting with evacuation of residents and assisting with halting traffic on roads and railroads in the affected area, or taking other appropriate action.
- Notifying fire, police, and other appropriate public officials of hazardous liquid or carbon dioxide pipeline emergencies and coordinating with them preplanned and actual responses during an emergency, including additional precautions necessary for an emergency involving a pipeline system transporting a highly volatile liquid.
- In the case of failure of a pipeline system transporting a highly volatile liquid, use of appropriate instruments to assess the extent and coverage of the vapor cloud and determine the hazardous areas.
- Providing for a post accident review of employee activities to determine whether the procedures were effective in each emergency and taking corrective action where deficiencies are found.

*\*Reference 49 CFR 195.402*



## NENA Pipeline Emergency Operations - Call Intake Checklist

In accordance with NENA Pipeline Emergency Operations Standard/Model Recommendation NENA 56-007 (<https://www.nena.org/?page=PipelineEmergStnd>)

### GOALS FOR INITIAL INTAKE:

1. Obtain and Verify Incident Location, Callback and Contact Information
2. Maintain Control of the Call
3. Communicate the Ability to HELP the Caller
4. Methodically and Strategically Obtain Information through Systematic Inquiry to be Captured in the Agency's Intake Format
5. Recognize the potential urgency of situations involving the release of dangerous gases or liquids related to pipelines or similar events of this nature and immediately begin the proper notifications consistent with agency policy
6. Perform all Information Entries and Disseminations, Both Initial and Update

### FIRST RESPONSE CALL INTAKE CHECKLIST

The focus of this Standard is on the first minute of the call intake process. Actions taken during this time frame significantly impact the effectiveness of the response and are critical to public safety.

The following protocol is intended as a solid framework for call intake, but should not in any manner rescind or override agency procedures for the timing of broadcasts and messaging.

These procedures are established as recommended practices to consider with existing agency policy and procedure to ensure the most swift and accurate handling of every incident involving the release of dangerous gases or hazardous liquids.

All information should be simultaneously entered, as it is obtained by the telecommunicator, into an electronic format (when available) that will feed/populate any directed messages which will be sent to emergency responders in conjunction with on-air broadcasts.

#### **Location:**

Request exact location of the incident (structure addresses, street names, intersections, directional identifiers, mile posts, etc.) and obtain callback and contact information.

#### **Determine Exactly What Has Happened:**

Common signs of a pipeline leak are contained in Table 1 below. If any of these conditions are reported, THIS IS A PIPELINE EMERGENCY.

**TABLE 1**  
**Common Indications of a Pipeline Leak**

Condition	Natural Gas (lighter than air)	LPG & HVL (heavier than air)	Liquids
An odor like rotten eggs or a burnt match	X	X	
A loud roaring sound like a jet engine	X	X	
A white vapor cloud that may look like smoke		X	
A hissing or whistling noise	X	X	
The pooling of liquid on the ground			X
An odor like petroleum liquids or gasoline		X	X
Fire coming out of or on top of the ground	X	X	
Dirt blowing from a hole in the ground	X	X	
Bubbling in pools of water on the ground	X	X	
A sheen on the surface of water		X	X
An area of frozen ground in the summer	X	X	
An unusual area of melted snow in the winter	X	X	
An area of dead vegetation	X	X	X

From April Heinze at NENA October 2022

A recent change made at the federal level will begin to impact your Emergency Communications Center (ECC) very soon. In April 2022, the Pipeline and Hazardous Materials Safety Administration (PHMSA), a subset of the National Highway Traffic Safety Administration (NHTSA), updated a rule for Pipeline Operators. The rule went into effect on October 5, 2022. The PHMSA rule is 49 CFR § 192.615(a)(8) and § 195.402(e)(7). It requires pipeline operators to contact the appropriate PSAP immediately upon notification of a potential rupture. The rule specifies the following:

A **Notification of Potential Rupture** is an observation of any unanticipated or unexplained:

- Pressure loss outside of the pipeline's normal operating pressure
- Rapid release of a large volume of a commodity (e.g., natural gas or hazardous liquid)
- Fire or explosion in the immediate vicinity

ECCs will begin to receive calls from pipeline operators for situations that may not be dispatchable. Of the three potential rupture notifications, the "pressure loss outside of the pipeline's normal operating pressure" will be the most difficult for responders to locate and mitigate. The operators will contact the ECC at the same time they are sending a technician to check the potential problem and determine the actual location. Many pipeline segments span an extensive area that could cross multiple ECC and Fire Department boundaries. Based on recent discussions with pipeline operators, they will call ECCs to fulfill the rule requirements to place the ECC on standby for a potential problem. They also want the ECC to contact them if the ECC receives any calls that may confirm there is a problem.

PHMSA and pipeline operators lack an understanding of local ECC and first responder policies and procedures. Some pipeline operators have already sent letters to ECCs that serve the areas their pipeline infrastructure is located. It does not appear that PHMSA engaged the ECC community before adopting the rule, nor have they communicated this information to the responder community.

So, what does this mean for your ECC? ECCs are responsible for intaking information and dispatching appropriate resources. They are not in the habit of intaking details of a potential emergency and doing nothing with it. To do nothing creates liability issues for your ECC. ECC Managers should work with local Fire Departments to develop local policy regarding handling these calls. The policy will need to address whether to hold the information until further information is provided from the pipeline operator or, if a dispatch is to be made, what resources need to be sent. The policy should also address how to properly notify the pipeline operator if the ECC or responders discover that a potential rupture is, in fact, an actual rupture. ECC management should incorporate pipeline maps into their local GIS systems or maintain a map easily accessible to call-takers of the pipeline infrastructure within their jurisdiction. PHMSA has a pipeline mapping system that ECCs can use, <https://www.npms.phmsa.dot.gov/>. In addition, the ECC should consider specific questions within their call intake guides.

Specific Questions that ECCs may want to incorporate for potential rupture situations include:

1. What commodity might be leaking, and how severe does the potential leak appear?
2. What is the point-to-point location span of the potential rupture?
3. Is any special equipment needed for responders to mitigate the potential problem?

To comply with the new PHMSA rule, pipeline operators must contact ECCs reliably. Some pipeline operators are local or regional companies with existing relationships with the ECCs in their area. However, many pipeline operators serve a large geographic area and may not have established relationships with every ECC within their service area. Those pipeline operators may utilize the NENA Enhanced PSAP Registry and Census (EPRC) to obtain PSAP contact information. NENA strongly encourages you to verify the accuracy of your PSAP's contact information in the EPRC database. ECC 24/7/365 emergency contact number(s) should be 10-digit lines answered as quickly as possible. Callers should not be required to interact with a phone tree or wait on hold if possible. Access to the EPRC is free for ECCs. To learn more and to request user accounts if you do not already use the EPRC, visit [nena.org/eprc](http://nena.org/eprc).

## Pipelines In Our Community

According to National Transportation Safety Board statistics pipelines are the safest and most efficient means of transporting natural gas and petroleum products, which are used to supply roughly two-thirds of the energy we use. These pipelines transport trillions of cubic feet of natural gas and hundreds of billions of ton/miles of liquid petroleum products in the United States each year.

This system is comprised of three types of pipelines: transmission, distribution and gathering. The approximately 519,000 miles of transmission pipeline\* transport products, including natural gas and petroleum products, across the country and to storage facilities. Compressor stations and pumping stations are located along transmission and gathering pipeline routes and help push these products through the line.

Approximately 2.2 million miles of distribution pipeline\* is used to deliver natural gas to most homes and businesses through underground main and utility service lines. Onshore gathering lines are pipelines that transport gas from a current production operation facility to a transmission line or main. Production operations are piping and equipment used in production and preparation for transportation or delivery of hydrocarbon gas and/or liquids.

\*mileage according to the Pipeline Hazardous Materials Safety Administration (PHMSA).

## Pipeline Markers

The U.S. Department of Transportation (DOT) requires the use of signs to indicate the location of underground pipelines. Markers like these are located on road, railroad, and navigable waterway crossings. Markers are also posted along the pipeline right-of-way.

### The markers display:

- The material transported
- The name of the pipeline operator
- The operator's emergency number

### MARKER INFORMATION









- Indicates area of pipeline operations
- May have multiple markers in single right-of-way
- May have multiple pipelines in single right-of-way
- DOES NOT show exact location
- DOES NOT indicate depth (*never assume pipeline depth*)
- DOES NOT indicate pipeline pressure



## Call Before You Dig

Statistics indicate that damage from excavation related activities is a leading cause of pipeline accidents. If you are a homeowner, farmer, excavator, or developer, we need your help in preventing pipeline emergencies.

1. Call your state's One-Call center before excavation begins - regulatory mandate as state law requires.
2. Wait the required amount of time.
3. A trained technician will mark the location of the pipeline and other utilities (private lines are not marked).
4. Respect the marks.
5. Dig with care.

American Public Works Association (APWA) Uniform Color Code	
	<b>WHITE</b> - Proposed Excavation
	<b>PINK</b> - Temporary Survey Markings
	<b>RED</b> - Electric Power Lines, Cables, Conduit and Lighting Cables
	<b>YELLOW</b> - Gas, Oil, Steam, Petroleum or Gaseous Materials
	<b>ORANGE</b> - Communication, Alarm or Signal Lines, Cables or Conduit
	<b>BLUE</b> - Potable Water
	<b>PURPLE</b> - Reclaimed Water, Irrigation and Slurry Lines
	<b>GREEN</b> - Sewers and Drain Lines

National One-Call Dialing Number:



Know what's below.  
Call before you dig.

For More Details Visit: [www.call811.com](http://www.call811.com)

## Signs Of A Pipeline Release

### **SIGHT\***

- Liquid on the ground
- Rainbow sheen on water
- Dead vegetation in an otherwise green area
- Dirt blowing into the air
- White vapor cloud
- Mud or water bubbling up
- Frozen area on ground

\*Signs vary based upon product

### **SMELL**

- Odors such as gas or oil
- Natural gas is colorless and odorless
  - Unless Mercaptan has been added (*rotten egg odor*)

### **OTHER - NEAR PIPELINE OPERATIONS**

- Burning eyes, nose or throat
- Nausea

### **SOUND**

- A hissing or roaring sound

## What To Do If A Leak Occurs

- Evacuate immediately upwind
- Eliminate ignition sources
- Advise others to stay away
- **CALL 911** and the pipeline company – number on warning marker
  - Call collect if necessary
- Make calls from safe distance – not “hot zone”
- Give details to pipeline operator:
  - Your name
  - Your phone number
  - Leak location
  - Product activity
  - Extent of damage
- DO NOT drive into leak or vapor cloud
- DO NOT make contact with liquid or vapor
- DO NOT operate pipeline valves (*unless directed by pipeline operator*):
  - Valve may be automatically shut by control center
  - Valve may have integrated shut-down device
  - Valve may be operated by qualified pipeline personnel only, unless specified otherwise
- Ignition sources may vary – a partial list includes:
  - Static electricity
  - Metal-to-metal contact
  - Pilot lights
  - Matches/smoking
  - Sparks from telephone
  - Electric switches
  - Electric motors
  - Overhead wires
  - Internal combustion engines
  - Garage door openers
  - Firearms
  - Photo equipment
  - Remote car alarms/door locks
  - High torque starters – diesel engines
  - Communication devices

## Pipeline Emergency

### **Call Gas Control Or Pipeline Control Center**

Use *Pipeline Emergency Response Planning Information Manual* for contact information  
Phone number on warning markers  
Use state One-Call System, if applicable

### **Control Center Needs To Know**

Your name & title in your organization  
Call back phone number – primary, alternate  
Establish a meeting place  
Be very specific on the location (*use GPS*)  
Provide City, County and State

### **Injuries, Deaths, Or Property Damage**

Have any known injuries occurred?  
Have any known deaths occurred?  
Has any severe property damage occurred?

### **Traffic & Crowd Control**

Secure leak site for reasonable distance  
Work with company to determine safety zone  
No traffic allowed through any hot zone  
Move sightseers and media away  
Eliminate ignition sources

### **Fire**

Is the leak area on fire?  
Has anything else caught on fire besides the leak?

### **Evacuations**

Primary responsibility of emergency agency  
Consult with pipeline/gas company

### **Fire Management**

**Natural Gas** – DO NOT put out until supply stopped  
**Liquid Petroleum** – water is NOT recommended;  
foam IS recommended  
Use dry chemical, vaporizing liquids, carbon dioxide

### **Ignition Sources**

Static electricity (*nylon windbreaker*)  
Metal-to-metal contact  
Pilot lights, matches & smoking, sparks from phone  
Electric switches & motors  
Overhead wires  
Internal combustion engines  
Garage door openers, car alarms & door locks  
Firearms  
Photo equipment  
High torque starters – diesel engines  
Communication devices – not intrinsically safe



## High Consequence Areas Identification\*

Pipeline safety regulations use the concept of “High Consequence Areas” (HCAs), to identify specific locales and areas where a release could have the most significant adverse consequences. Once identified, operators are required to devote additional focus, efforts, and analysis in HCAs to ensure the integrity of pipelines.

Releases from pipelines can adversely affect human health and safety, cause environmental degradation, and damage personal or commercial property. Consequences of inadvertent releases from pipelines can vary greatly, depending on where the release occurs, and the commodity involved in the release.

### **What criteria define HCAs for pipelines?**

Because potential consequences of natural gas and hazardous liquid pipeline releases differ, criteria for HCAs also differ. HCAs for natural gas transmission pipelines focus solely on populated areas. (Environmental and ecological consequences are usually minimal for releases involving natural gas.) Identification of HCAs for hazardous liquid pipelines focuses on populated areas, drinking water sources, and unusually sensitive ecological resources.

### **HCAs for hazardous liquid pipelines:**

- Populated areas include both high population areas (called “urbanized areas” by the U.S. Census Bureau) and other populated areas (areas referred to by the Census Bureau as a “designated place”).
- Drinking water sources include those supplied by surface water or wells and where a secondary source of water

supply is not available. The land area in which spilled hazardous liquid could affect the water supply is also treated as an HCA.

- Unusually sensitive ecological areas include locations where critically imperiled species can be found, areas where multiple examples of federally listed threatened and endangered species are found, and areas where migratory water birds concentrate.

### **HCAs for natural gas transmission pipelines:**

- An equation has been developed based on research and experience that estimates the distance from a potential explosion at which death, injury or significant property damage could occur. This distance is known as the “potential impact radius” (or PIR), and is used to depict potential impact circles.
- Operators must calculate the potential impact radius for all points along their pipelines and evaluate corresponding impact circles to identify what population is contained within each circle.
- Potential impact circles that contain 20 or more structures intended for human occupancy; buildings housing populations of limited mobility; buildings that would be hard to evacuate. (Examples are nursing homes, schools); or buildings and outside areas occupied by more than 20 persons on a specified minimum number of days each year, are defined as HCA’s.

\* <https://primis.phmsa.dot.gov/comm/FactSheets/FSHCA.htm>

## Identified Sites\*

Owners and companies of gas transmission pipelines are regulated by the US Department of Transportation (DOT). According to integrity management regulations, gas pipeline companies are required to accept the assistance of local public safety officials in identifying certain types of sites or facilities adjacent to the pipeline which meets the following criteria:

- (a) A small, well-defined outside area that is occupied by twenty or more persons on at least 50 days in any twelve-month period (the days need not be consecutive). Examples of such an area are playgrounds, parks, swimming pools, sports fields, and campgrounds.
- (b) A building that is occupied by 20 or more persons on at least 5 days a week for 10 weeks in any 12 month period (the days and weeks need not be consecutive). Examples included in the definition are: religious facilities, office buildings, community centers, general stores, 4-H facilities, and roller rinks.
- (c) A facility that is occupied by persons who are confined, are of impaired mobility, or would be difficult to evacuate. Examples of such a facility are hospitals, schools, elder care, assisted living/nursing facilities, prisons and child daycares.

Sites within your jurisdiction will fit the above requirements, please go to [my.spatialobjects.com/admin/register/ISR](https://my.spatialobjects.com/admin/register/ISR) to provide this valuable information to pipeline companies.

\* 49 CFR §192.903.

### **IDENTIFIED SITE REGISTRY**

Pipeline operators need your help keeping people and property safe.

Identified Sites - locations where many people occupy an area near a pipeline asset or facility. These are places where people may gather from time to time for a variety of reasons.

Some of these sites are very difficult for companies to obtain without help from those with local knowledge of the area.

Please use the following website to gain secure access, so you can assist in identifying sites where people congregate in your community:

[my.spatialobjects.com/admin/register/ISR](https://my.spatialobjects.com/admin/register/ISR)

Pipeline operators are required by law to work with public officials who have safety or emergency response, or planning responsibilities that can provide quality information regarding identified sites.



## Maintaining Safety and Integrity of Pipelines

Pipeline companies invest significant time and capital maintaining the quality and integrity of their pipeline systems. Most active pipelines are monitored 24 hours a day via manned control centers. Pipeline companies also utilize aerial surveillance and/or on-ground observers to identify potential dangers. Control center personnel continually monitor the pipeline system and assess changes in pressure and flow. They notify field personnel if there is a possibility of a leak. Automatic shut-off valves are sometimes utilized

to isolate a leak. Gas transmission and hazardous liquid pipeline companies have developed supplemental hazard and assessment programs known as Integrity Management Programs (IMPs). IMPs have been implemented for areas designated as "high consequence areas" (HCAs) in accordance with federal regulations. Specific information about companies' programs may be found on their company web sites or by contacting them directly.

## How You Can Help Keep Pipelines Safe

While accidents pertaining to pipeline facilities are rare, awareness of the location of the pipeline, the potential hazards, and what to do if a leak occurs can help minimize the number of accidents. A leading cause of pipeline incidents is third-party excavation damage. Pipeline companies are responsible for the safety and security of their respective pipelines. To help maintain the integrity of pipelines and their right-of-way, it is essential that pipeline and facility neighbors protect against unauthorized excavations or other destructive activities. You can help by:

- Being aware of any unusual or suspicious activities or unauthorized excavations taking place within or near the pipeline right-of-way or pipeline facility.
  - Develop contacts and relationships with pipeline company representatives, i.e. participate in mock drill exercises with your local pipeline company.
  - Share intelligence regarding targeting of national infrastructure, and specific threats or actual attacks against pipeline companies.
- Assist with security steps for pipeline facilities during heightened national threat levels, i.e., increased surveillance near facilities.
- Monitor criminal activity at the local level that could impact pipeline companies, and anti-government/pipeline groups and other groups seeking to disrupt pipeline company activities.
- Keeping the enclosed fact sheets for future reference.
- Attending an emergency response training program in your area.
- Familiarizing yourself and your agency with the Pipelines and Informed Planning Alliance (PIPA) best practices regarding land use planning near transmission pipelines.
- Completing and returning the enclosed postage-paid survey.
- Report to the pipeline company localized flooding, ice dams, debris dams, and extensive bank erosion that may affect the integrity of pipeline crossings.

## National Pipeline Mapping System (NPMS)

The National Pipeline Mapping System (NPMS) is a geographic information system created by the U.S. Department of Transportation (DOT), Pipeline and Hazardous Materials Safety Administration (PHMSA), Office of Pipeline Safety (OPS) in cooperation with other federal and state governmental agencies and the pipeline industry to provide information about companies and their pipelines. The NPMS web site is searchable by ZIP Code or by county and state, and can display a printable county map.

Within the NPMS, PHMSA has developed the Pipeline Integrity Management Mapping Application (PIMMA) for use by pipeline companies and federal, state, and

local government officials only. The application contains sensitive pipeline infrastructure information that can be viewed via internet browsers. Access to PIMMA is limited to federal, pipeline companies. PIMMA access cannot be given to any person who is not a direct employee of a government agency.

For a list of companies with pipelines in your area and their contact information, or to apply for PIMMA access, go to [npms.phmsa.dot.gov](https://npms.phmsa.dot.gov). Companies that operate production facilities, gas/liquid gathering piping, and distribution piping are not represented by NPMS nor are they required to be.

## Training Center

Supplemental training available for agencies and personnel that are unable to attend:

- Train as your schedule allows
- Download resources including pipeline operator specific information
  - Sponsoring pipeline operator contact information
  - Product(s) transported

- Submit Agency Capabilities Survey
  - Receive Certificate of Completion
- Visit <https://ndpa.pipelineawareness.org> to register for training



**PIPELINE DAMAGE REPORTING LAW AS OF 2007**

**H.R. 2958 Emergency Alert Requirements**

Any person, including a government employee or contractor, who while engaged in the demolition, excavation, tunneling, or construction in the vicinity of a pipeline facility;

- A. Becomes aware of damage to the pipeline facility that may endanger life or cause serious bodily harm or damage to property; or
- B. Damages the pipeline facility in a manner that may endanger life or cause serious bodily harm or damage to property, shall promptly report the damage to the operator of the facility and to other appropriate authorities.

---

**Websites:**

**Association of Public-Safety Communications Officials - International (APCO)**

[www.apcointl.org/](http://www.apcointl.org/)

**Common Ground Alliance**

[www.commongroundalliance.com](http://www.commongroundalliance.com)

**Federal Emergency Management Agency**

[www.fema.gov](http://www.fema.gov)

**Federal Office of Pipeline Safety**

[www.phmsa.dot.gov](http://www.phmsa.dot.gov)

**Government Emergency Telecommunications**

[www.dhs.gov/government-emergency-telecommunications-service-gets](http://www.dhs.gov/government-emergency-telecommunications-service-gets)

**Infrastructure Protection – NIPC**

[www.dhs.gov/national-infrastructure-protection-plan](http://www.dhs.gov/national-infrastructure-protection-plan)

**National Emergency Number Association**

[https://www.nena.org/?](https://www.nena.org/)

**National Fire Protection Association (NFPA)**

[www.nfpa.org](http://www.nfpa.org)

**National Pipeline Mapping System**

[www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov)

**National Response Center**

[www.nrc.uscg.mil](http://www.nrc.uscg.mil) or 800-424-8802

**Paradigm Liaison Services, LLC**

[www.pdigm.com](http://www.pdigm.com)

**United States Environmental Protection Agency (EPA)**

[www.epa.gov/cameo](http://www.epa.gov/cameo)

**Wireless Information System for Emergency Responders (WISER)**

[www.wiser.nlm.nih.gov](http://www.wiser.nlm.nih.gov)

**FOR MORE INFORMATION ON THE NASFM PIPELINE EMERGENCIES PROGRAM**

[www.pipelineemergencies.com](http://www.pipelineemergencies.com)

**FOR EMERGENCY RESPONSE INFORMATION, REFER TO DOT GUIDEBOOK.**

**FOR COPIES: (202) 366-4900**

[www.phmsa.dot.gov/hazmat/erg/emergency-response-guidebook-erg](http://www.phmsa.dot.gov/hazmat/erg/emergency-response-guidebook-erg)

Presenter/Contact Information:

Key Take-Aways:


✓
✓
✓
✓
✓

Comments to Remember


Questions to Ask


New Concepts to Explore








# Always Call Before You Dig.

## Calling 811 is the most important step!

One easy call gets your utility lines marked and helps protect you from injury and expense. Whether you are planning to do it yourself or hire a professional, smart digging means calling 811 before each job.

**Visit [call811.com](http://call811.com) for more information**

### NORTH DAKOTA

**North Dakota One-Call:** 800-795-0555

**Website:** [www.ndonecall.com](http://www.ndonecall.com)

**Hours:** 24 hours

**Advance Notice:** Advance Notice: 48 hours excluding the day of the call (excluding weekends and holidays)

**Marks Valid:** 21 calendar days

**Law Link:**

<http://primis.phmsa.dot.gov/comm/DamagePreventionSummary.htm>

*\*Plowing, cultivating, planting, harvesting, and similar operations in connection with agricultural activities, unless any of these activities disturbs the soil to a depth of eighteen inches [45.72 centimeters] or more.*

*\*\*Gardening and landscaping unless it disturbs the soil to a depth of twelve inches [30.48 centimeters] or more.*

*\*\*\*Normal maintenance of roads and streets if the maintenance does not change the original grade and does not involve the road ditch.*

*\*\*\*\*Normal repair and maintenance of track and track bed by a railroad on its own right-of-way.*

TICKETS			STATE LAWS & PROVISIONS								NOTIFICATION EXEMPTIONS					NOTIFICATIONS ACCEPTED						
FAX	Online	Mobile	Statewide Coverage	Civil Penalties	Emergency Clause	Mandatory Membership	Excavator Permits Issued	Mandatory Premarks	Positive Response	Hand Dig Clause	Damage Reporting	DOT	Homeowner	Railroad	Agriculture	Depth	Damage	Design	Emergency	Overhead	Large Projects	Tolerance Zone
N	Y	Y	Y	Y	Y	Y	N	Y	Y	Y	N	Y	Y	Y	Y	Y	N	Y	Y	N	N	24"



1.877.477.1162 • [ndpa.pipeline-awareness.org](http://ndpa.pipeline-awareness.org)